

FETTE TABLET PRESS REPLACEMENT PARTS LIST

TABLE OF CONTENTS

FETTE P-1000.....	3
LOWER CAM TRACKS	3
FETTE P-1200.....	4
UPPER CAM TRACKS	4
LOWER CAM TRACKS	4
PRODUCT CONTROL.....	4
PRESSURE ROLLS & COMPONENTS.....	4
TURRET HARDWARE.....	4
TURRETS	4
FETTE P-2000.....	5
LOWER CAM TRACKS	5
PRODUCT CONTROL.....	5
PRESSURE ROLLS & COMPONENTS.....	5
TURRET HARDWARE.....	5
TURRETS	5
FETTE P-2090.....	6
LOWER CAM TRACKS	6
PRODUCT CONTROL.....	6
PRESSURE ROLLS & COMPONENTS.....	6
TURRET HARDWARE.....	6
TURRETS	6
MISC.	6
FETTE P-2100.....	7
UPPER CAM TRACKS	7
LOWER CAM TRACKS	7
PRODUCT CONTROL.....	7
TURRET HARDWARE.....	7
TURRETS	7
FETTE P-2200.....	8
LOWER CAM TRACKS	8
PRODUCT CONTROL.....	8

**FETTE
TABLET PRESS REPLACEMENT PARTS LIST**

TABLE OF CONTENTS

FETTE P-3000.....	9-11
LOWER CAM TRACKS	9
LOWER CAM TRACKS	10
PRODUCT CONTROL.....	10
PRESSURE ROLLS & COMPONENTS	10
TURRET HARDWARE.....	10-11
TURRET.....	11
FETTE P-3090.....	12-14
UPPER CAM TRACKS	12
LOWER CAM TRACKS	12-13
PRODUCT CONTROL.....	13
PRESSURE ROLLS & COMPONENTS	13
TURRET HARDWARE.....	14
TURRETS	14
FETTE P-3100.....	15
LOWER CAM TRACKS	15
PRESSURE ROLLS & COMPONENTS	15
TURRET HARDWARE.....	15
FETTE P-3102.....	16-18
LOWER CAM TRACKS	16
UPPER CAM TRACKS	17
LOWER CAM TRACKS	17
PRODUCT CONTROL.....	17
TURRET HARDWARE.....	18

FETTE

TABLET PRESS REPLACEMENT PARTS LIST

FETTE P-1000

LOWER CAM TRACKS

PART#	REF#	DESCRIPTION	MODEL
F10-598	3105598	12mm FILL CAM - EU 'D'	P-1000
F10-691		12mm FILL CAM - TSM "B"	P-1000
F10-915	3113915	WEAR PLATE	P-1000

FETTE

TABLET PRESS REPLACEMENT PARTS LIST

FETTE P-1200

UPPER CAM TRACKS

PART#	REF#	DESCRIPTION	MODEL
F12-722	3113722	TRANSITION CAM PRECOMPRESSION	P-1200
F-812	3118812	UPPER CAM - EU	P-1200
F12-817	3113817	DOSING LEDGE	P-1200
F-748	3114748	FILL CAM EU "B" 16MM FILL	P-1200
F-749	3114749	FILL CAM EU "B" 18MM FILL VERIFY	P-1200

LOWER CAM TRACKS

PART#	REF#	DESCRIPTION	MODEL
F12-816	3113816	TIGHT PUNCH CONTROL DOSING	P-1200
F12-765	3113765	THRUST PIECE (EJECTION RAMP)	P-1200

PRODUCT CONTROL

PART#	REF#	DESCRIPTION	MODEL
F12-397		SCRAPER BLADE	P-1200

PRESSURE ROLLS & COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
F12-888	3113888	PRESSURE LEDGE	P-1200

TURRET HARDWARE

PART#	REF#	DESCRIPTION	MODEL
F-624	2214624	PUNCH GUIDE SEAL - 1" - UNKEYED	P-1200
F-667	2147667	PUNCH GUIDE SEAL - 3/4"/19MM	P-1200
F-947	3101947	WAVE SPRING	P-1200
DL-8	52411232002	DIE LOCK SCREW - EXTENDED TIP	P-1200
DL-12	11-06-012	DIE LOCK SCREW	P-1200

TURRETS

PART#	REF#	DESCRIPTION	MODEL
F12-20T		20 STATION TURRET	P-1200

FETTE

TABLET PRESS REPLACEMENT PARTS LIST

FETTE P-2000

LOWER CAM TRACKS

PART#	REF#	DESCRIPTION	MODEL
F-687	3101687C	LEDGE CAM - TSM B	P-2000
F-689	3101689C	HOLDING LEDGE CAM - TSM B	P-2000
F2-2	17-06-017	EJECTION PLATE	P-2000
F-155	3100155	DOSING WEAR PLATE	P-2000
F-321	XX4321	TRANSITION CAM BETWEEN PRE-COMP & MAIN	P-2000

PRODUCT CONTROL

PART#	REF#	DESCRIPTION	MODEL
F2-24	44-06-020	FILL-O-MATIC BOTTOM PLATE - LATE MODEL 1985 ON	P-2000
F2-24E		FILL-O-MATIC BOTTOM PLATE - EARLY MODEL	P-2000

PRESSURE ROLLS & COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
F-6	30-23-006	PRESSURE ROLL WITH BEARING	P-2000

TURRET HARDWARE

PART#	REF#	DESCRIPTION	MODEL
DL-8	52411232002	DIE LOCK SCREW - EXTENDED TIP	P-2000
DL-12	11-06-012	DIE LOCK SCREW	P-2000
F-624	2214624	PUNCH GUIDE SEAL - 1" - UNKEYED	P-2000
F-667	2147667	PUNCH GUIDE SEAL - 3/4"/19MM	P-2000
F-947	3101947	WAVE SPRING	P-2000

TURRETS

PART#	REF#	DESCRIPTION	MODEL
F2-36T	N/A	36 STATION TURRET	P-2000
F2-43T	N/A	43 STATION TURRET	P-2000

FETTE

TABLET PRESS REPLACEMENT PARTS LIST

FETTE P-2090

LOWER CAM TRACKS

PART#	REF#	DESCRIPTION	MODEL
F-557	311-0557	TRANSITION CAM-LOWER PRECOMP. ROLL	P-2090
F-374	311-3374	LEAD PIECE - EJECTOR 32 STATION	P-2090

PRODUCT CONTROL

PART#	REF#	DESCRIPTION	MODEL
F-126	311-2126C	FEEDER BASE PAN	P-2090
F-640	3114640	SCRAPER	P-2090
F-633	3128633	25MM BRONZE INSERT	P-2090

PRESSURE ROLLS & COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
F-89	3114089B	PRESSURE ROLL	P-2090
F-89/WB	31140898	PRESSURE ROLL W/BEARING	P-2090

TURRET HARDWARE

PART#	REF#	DESCRIPTION	MODEL
F-624	2214624	PUNCH GUIDE SEAL - 1" - UNKEYED	P-2090
F-667	2147667	PUNCH GUIDE SEAL - 3/4"/19MM	P-2090

TURRETS

PART#	REF#	DESCRIPTION	MODEL
F29-29T		FETTE P2090 29 STATION TURRET	P-2090
F29-36T		FETTE P2090 36 STATION TURRET	P-2090
F29-43T		FETTE P2090 43 STATION TURRET	P-2090

MISC.

PART#	REF#	DESCRIPTION	MODEL
F-370	3110370	SEGMENT CENTRAL STOPPER	P-2090
F-33	3111033	SEGMENT FEFT STOPPER	P-2090

FETTE

TABLET PRESS REPLACEMENT PARTS LIST

FETTE P-2100

UPPER CAM TRACKS

PART#	REF#	DESCRIPTION	MODEL
F21-431	3101431	UPPER LIFTING CAM - IPT 19	P-2100
F21-689	3101689C	FLIGHT CONTROL CAM	P-2100

LOWER CAM TRACKS

PART#	REF#	DESCRIPTION	MODEL
F21-429	3101429	RAMP	P-2100
F-687	3101687C	LEDGE CAM - TSM B	P-2100
F-689	3101689C	HOLDING LEDGE CAM - TSM B	P-2100
F-155	3100155	DOSING WEAR PLATE	P-2100
F-181	3100180	EJECTION PLATE	P-2100
F21-181	3100181	WEAR PLATE FOR EJECTOR	P-2100
F21-814	3101814	8MM FILL CAM - IPT 19	P-2100
F21-816	3101816	12MM FILL CAM - IPT 19	P-2100
F21-817	3102817	14MM FILL CAM - IPT 19	P-2100
F21-818	3101818	16MM FILL CAM - IPT 19	P-2100
F-321	XX4321	TRANSITION CAM BETWEEN PRE-COMP & MAIN	P-2000

PRODUCT CONTROL

PART#	REF#	DESCRIPTION	MODEL
F21-11	3110411	SCRAPER BLADE	P-2100

TURRET HARDWARE

PART#	REF#	DESCRIPTION	MODEL
F-624	2214624	PUNCH GUIDE SEAL - 1" - UNKEYED	P-2100
F-667	2147667	PUNCH GUIDE SEAL - 3/4"/19MM	P-2100
F-947	3101947	WAVE SPRING	P-2100

TURRETS

PART#	REF#	DESCRIPTION	MODEL
F21-43T		43 STATION TURRET	P-2100

FETTE

TABLET PRESS REPLACEMENT PARTS LIST

FETTE P-2200

LOWER CAM TRACKS

PART#	REF#	DESCRIPTION	MODEL
F-557	311-0557	TRANSITION CAM-LOWER PRECOMP. ROLL	P-2200

PRODUCT CONTROL

PART#	REF#	DESCRIPTION	MODEL
F-361	310-3631C	SCRAPER BAR - BRONZE	P-2200
F-126	311-2126C	FEEDER BASE PAN	P-2200
F-674/A	N/A	FILL-O-MATIC ASSEMBLY	P-2200
F-674	3504674	GEAR FILL-O-MATIC	P-2200
F-283	3504283	BASE PLATE FILL-O-MATIC	P-2200
F-674/A-P	N/A	FILL-O-MATIC ASSEMBLY - DELRIN	P-2200
F-674-P	N/A	GEAR FILL-O-MATIC - DELRIN	P-2200
F-283-P	N/A	BASE PLATE FILL-O-MATIC - DELRIN	P-2200

FETTE

TABLET PRESS REPLACEMENT PARTS LIST

FETTE P-3000

LOWER CAM TRACKS

PART#	REF#	DESCRIPTION	MODEL
FD3-10	14-23-016	LOWER PRESSURE CAM - IPT 1"	P-3000
FD3-20	17-23-003	LOWER PRESSURE CAM - IPT 1"	P-3000
FD3-54	14-23-017	LOWER PRESSURE CAM - IPT 1"	P-3000
FB3-52	14-23-017	LOWER PRESSURE CAM - IPT 19	P-3000
FB3-60	14-23-016	LOWER PRESSURE CAM - IPT 19	P-3000
FB3-110	17-23-003	LOWER PRESSURE CAM - IPT 19	P-3000
F3-2	17-23-014	EJECTION PLATE	P-3000
F3-04	17-23-004	WEAR PLATE	P-3000
FB3-100	14-23-015	LOWER GRIP LEDGE - IPT 19	P-3000
FD3-180	14-23-015	LOWER GRIP LEDGE - IPT 1"	P-3000
FB3-6C	IPT-19	6MM FILL CAM - COMPLETE - SERIES 45,55	P-3000
FB3-8C	IPT-19	8MM FILL CAM - COMPLETE - SERIES 45,55	P-3000
FB3-10C	IPT-19	10MM FILL CAM - COMPLETE - SERIES 45,55	P-3000
FB3-12C	IPT-19	12MM FILL CAM - COMPLETE - SERIES 45,55	P-3000
FB3-14C	IPT-19	14MM FILL CAM - COMPLETE - SERIES 45,55	P-3000
FB3-16C	IPT-19	16MM FILL CAM - COMPLETE - SERIES 45,55	P-3000
FB3-18C	IPT-19	18MM FILL CAM - COMPLETE - SERIES 45,55	P-3000
FB3-20C	IPT-19	20MM FILL CAM - COMPLETE - SERIES 45,55	P-3000
FB3-6T	IPT-19	6MM - TRACK SECTION ONLY - SERIES 45,55	P-3000
FB3-8T	IPT-19	8MM - TRACK SECTION ONLY - SERIES 45,55	P-3000
FB3-10T	IPT-19	10MM - TRACK SECTION ONLY - SERIES 45,55	P-3000
FB3-12T	IPT-19	12MM - TRACK SECTION ONLY - SERIES 45,55	P-3000
FB3-14T	IPT-19	14MM - TRACK SECTION ONLY - SERIES 45,55	P-3000
FB3-16T	IPT-19	16MM - TRACK SECTION ONLY - SERIES 45,55	P-3000
FB3-18T	IPT-19	18MM - TRACK SECTION ONLY - SERIES 45,55	P-3000
FB3-20T	IPT-19	20MM - TRACK SECTION ONLY - SERIES 45,55	P-3000
F3-6B	IPT-19 OR 1"	6MM - BASE SECTION ONLY	P-3000
F3-8B	IPT-19 OR 1"	8MM - BASE SECTION ONLY	P-3000
F3-10B	IPT-19 OR 1"	10MM - BASE SECTION ONLY	P-3000
F3-11B	N/A	11MM - BASE SECTION ONLY	P-3000
F3-12B	IPT-19 OR 1"	12MM - BASE SECTION ONLY	P-3000
F3-14B	IPT-19 OR 1"	14MM - BASE SECTION ONLY	P-3000
F3-16B	IPT-19 OR 1"	16MM - BASE SECTION ONLY	P-3000
F3-18B	IPT-19 OR 1"	18MM - BASE SECTION ONLY	P-3000
F3-20B	IPT-19 OR 1"	20MM - BASE SECTION ONLY	P-3000
FD3-6C	IPT-1"	6MM FILL CAM - COMPLETE - SERIES 37	P-3000
FD3-8C	IPT-1"	8MM FILL CAM - COMPLETE - SERIES 37	P-3000
FD3-10C	IPT-1"	10MM FILL CAM - COMPLETE - SERIES 37	P-3000
FD3-12C	IPT-1"	12MM FILL CAM - COMPLETE - SERIES 37	P-3000
FD3-14C	IPT-1"	14MM FILL CAM - COMPLETE - SERIES 37	P-3000
FD3-16C	IPT-1"	16MM FILL CAM - COMPLETE - SERIES 37	P-3000
FD3-18C	IPT-1"	18MM FILL CAM - COMPLETE - SERIES 37	P-3000
FD3-20C	IPT-1"	20MM FILL CAM - COMPLETE - SERIES 37	P-3000
FD3-6T	IPT-1"	6MM - TRACK SECTION ONLY - SERIES 37	P-3000
FD3-8T	IPT-1"	8MM - TRACK SECTION ONLY - SERIES 37	P-3000
FD3-10T	IPT-1"	10MM - TRACK SECTION ONLY - SERIES 37	P-3000

FETTE

TABLET PRESS REPLACEMENT PARTS LIST

FETTE P-3000

LOWER CAM TRACKS continued...

PART#	REF#	DESCRIPTION	MODEL
FD3-12T	IPT-1"	12MM - TRACK SECTION ONLY - SERIES 37	P-3000
FD3-14T	IPT-1"	14MM - TRACK SECTION ONLY - SERIES 37	P-3000
FD3-16T	IPT-1"	16MM - TRACK SECTION ONLY - SERIES 37	P-3000
FD3-18T	IPT-1"	18MM - TRACK SECTION ONLY - SERIES 37	P-3000
FD3-20T	IPT-1"	20MM - TRACK SECTION ONLY - SERIES 37	P-3000
FD3-11CE4	N/A	11MM - FILL CAM - COMPLETE - EUD441	P-3000
FD3-16CE4	N/A	16MM - FILL CAM - COMPLETE - EUD441	P-3000
FD3-11TE4	N/A	11MM - TRACK SECTION ONLY - EUD441	P-3000
FD3-16TE4	N/A	16MM - TRACK SECTION ONLY - EUD441	P-3000

PRODUCT CONTROL

PART#	REF#	DESCRIPTION	MODEL
F3-4	45-23-004	SCRAPER BLADE	P-3000
F3-4/1	N/A	SCRAPER BLADE - DELRIN	P-3000
F3-5		SCRAPER BLADE COVER	P-3000
F3-01	44-23-001	TAKE-OFF BAR	P-3000
F3-01/F	44-23-001	TAKE-OFF BAR WITH FAST GATE	P-3000
F3-11	45-23-011	DIE COVER	P-3000
F3-14	44-23-014	FILL-O-MATIC BOTTOM PLATE	P-3000
F3-14/1		FILL-O-MATIC BOTTOM PLATE - WITH SEALING GASKET	P-3000
F3-14/1-1	N/A	SEALING GASKET IN FILL-O-MATIC PLATE - 2 HOLE	P-3000
F3-14/1-1P	N/A	SEALING GASKET IN FILL-O-MATIC PLATE - 2 HOLE DELRIN	P-3000
F3-14/1-2	N/A	SEALING GASKET IN FILL-O-MATIC PLATE - 3 HOLE	P-3000
F3-14/1-2P	N/A	SEALING GASKET IN FILL-O-MATIC PLATE - 3 HOLE DELRIN	P-3000
F-534	310-1534	FEEDER BASE PAN	P-3000

PRESSURE ROLLS & COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
F-6	30-23-006	PRESSURE ROLL WITH BEARING	P-3000
F3-004	31-23-004	PRECOMPRESSION ROLL	P-3000
F3-87	30-23-010	ROLL PIN	P-3000
F3-87-1	N/A	LOCK NUT FOR ROLL PIN	P-3000
F3-9A	N/A	SNAP RING FOR ROLL PIN	P-3000
F3-46	31-23-046	BEARING FOR PRECOMPRESSION ROLL	P-3000
F-77	30-23-077	BEARING FOR ROLL	P-3000
F3-9	31-23-009	SHAFT FOR PRECOMPRESSION ROLL	P-3000
F3-038	310-0038	THRUST COLLAR PLASTIC	P-3000

TURRET HARDWARE

PART#	REF#	DESCRIPTION	MODEL
DL-8	52411232002	DIE LOCK SCREW - EXTENDED TIP	P-3000
DL-12	11-06-012	DIE LOCK SCREW	P-3000
F-9	N/A	LOWER PUNCH RETAINER	P-3000

Natoli Engineering Company, Inc.

28 Research Park Circle • St. Charles MO 63304 • P: 636-926-8900 • F: 636-926-8910 • www.natoli.com • info@natoli.com

FETTE

TABLET PRESS REPLACEMENT PARTS LIST

FETTE P-3000

TURRET HARDWARE continued...

PART#	REF#	DESCRIPTION	MODEL
F3-1N	N/A	NYLOC LOWER PUNCH SPRING SCREW	P-3000
F-667	2147667	PUNCH GUIDE SEAL - 3/4"/19MM	P-3000
F-947	3101947	WAVE SPRING	P-3000

TURRET

PART#	REF#	DESCRIPTION	MODEL
F3-37T	N/A	37 STATION TURRET	P-3000
F3-37T/SS		37 STATION TURRET (STAINLESS DIE TABLE)	P-3000
F3-45T	N/A	45 STATION TURRET	P-3000
F3-55T	N/A	55 STATION TURRET	P-3000

FETTE

TABLET PRESS REPLACEMENT PARTS LIST

FETTE P-3090

UPPER CAM TRACKS

PART#	REF#	DESCRIPTION	MODEL
F-142	3506142	UPPER CAM BODY AND CAMS ASSEMBLY IPT19-INNER & OUTER LUBE	PT-3090
F-217	3110217	UPPER CAM BODY	PT-3090
F-762	3109762	UPPER LOWERING CAM - TSM 'B'	PT-3090
F-193	3116193	UPPER PUNCH LIFTING CAM - TSM 'B' - STEEL	PT-3090
F-520	3109520	UPPER PUNCH LIFTING CAM - TSM 'B' - BRONZE	PT-3090
F-768-P	3109768-P	HOLDING RAIL FOR PUNCH HEAD LUBRICATION - TSM 'B'	PT-3090
F-673	31430401673	FELT HOLDER FOR SHAFT LUBRICATION	PT-3090
F-044-P	3111044-P	HOLDING RAIL FOR LUBRICATION AREA - TSM B	PT-3090
F-763-P	3109763-P	HOLDING RAIL - PRE & MAIN PRESSURE - TSM 'B'	PT-3090
F-530-P	3109530-P	HOLDING BAR FOR PUNCH REMOVAL - TSM 'B'	PT-3090
F-873	3109873	HUB FLANGE	PT-3090
F-570		SET SCREW - CAM BODY	PT-3090
F-171-P	33330401713	COVER FOR HOLDING LEDGE - DELRIN - TSM 'B&'D'	PT-3090
F-172-P	33330401723	COVER PLATE - PUNCH REMOVAL - DELRIN	PT-3090
F-164-P	31310401641	DWELL CAM/ PRE & MAIN COMPRESSION - DELRIN	PT-3090
F-280-P	3108280-P	DWELL CAM/ PRE & MAIN COMPRESSION - DELRIN EU D VERSION???	PT-3090
F-180	32110401801	UPPER LIFTING CAM -BRONZE- TSM 'D'	PT-3090
F-190-P	32310401901	UPPER LOWERING CAM - TSM 'D' - DELRIN	PT-3090
F-162-P	32310401621	HOLDING BAR WITHOUT SHAFT LUBE - DELRIN - TSM 'D'	PT-3090
F-163-P	32310401631	HOLDING BAR FOR PUNCH REMOVAL - DELRIN - TSM 'D'	PT-3090
F-165-P	32310401651	HOLDING BAR FLAT PUNCH - DELRIN TSM 'D'	PT-3090
F-168-P	32310401681	HOLDING BAR FOR SHAFT LUBE - DELRIN - TSM 'D'	PT-3090
F-169-P	32310401691	HOLDING BAR FOR PUNCH HEAD - DELRIN - TSM 'D'	PT-3090
F-612	3101612	PUNCH HEAD SIDE FELT WIPE	PT-3090
F-761	32710401761	HEAD FELT FOR FLAT CAM - TSM 'D'	PT-3090
F-996	2147996	ROTARY SHAFT SEAL DIN3760-A-40X52X7-NB	PT-3090
F-793	2147793	O-RING 248X3.5-70NBR	PT-3090
F-533	3109533	SILICON PLUG FOR TOP CAM	PT-3090
F-365	3115365	HEAD FELT FOR FLAT CAM DIA.19	PT-3090
F-579	2143579	SCREW M10 x 40 DIN 933	PT-3090
F-739	2142739	DOWEL PIN 12 M6 x 40 DIN 6325	PT-3090

LOWER CAM TRACKS

PART#	REF#	DESCRIPTION	MODEL
F-419	3502419	LOWER CAM BODY AND CAMS ASSEMBLY IPT 19	PT-3090
F-979	3107979	LOWER CAM BODY	PT-3090
F-484	3113484	FILLING CAM 12MM - TSM 'B'	PT-3090
F-457	3113457	FILLING CAM 14MM - TSM 'B'	PT-3090
F-485	3111040116	FILLING CAM 16MM - TSM 'B'	PT-3090
F39-25	3111040116	FILLING CAM 25MM	PT-3090
F-728	3109728	HOLDING LEDGE - TSM 'B'	PT-3090
F-733	3109733	INSIDE GRIP LEDGE - TSM 'B'	PT-3090
F-586	3110586	OUTSIDE GRIP LEDGE - TSM 'B'	PT-3090
F-002	3109002	BASE PLATE FOR EJECTOR	PT-3090
F-003	3109003	WEAR PLATE - EJECTOR	PT-3090
F-387	3108387	TIGHT PUNCH CONTROL CAM - EJECTOR	PT-3090

Natoli Engineering Company, Inc.

28 Research Park Circle • St. Charles MO 63304 • P: 636-926-8900 • F: 636-926-8910 • www.natoli.com • info@natoli.com

FETTE

TABLET PRESS REPLACEMENT PARTS LIST

FETTE P-3090

LOWER CAM TRACKS continued...

PART#	REF#	DESCRIPTION	MODEL
F-086	3134086	LEAD PIECE - WEIGHT 49 STATION	PT-3090
F-799	3109799	LEDGE CAM FOR EJECTION - TSM 'B'	PT-3090
F-367	3106367	1.60MM SHIM (SHIM FOR EJECTOR)	PT-3090
F-730	3109730	GUIDE - METERING HEAD	PT-3090
F-110	3211040110	FILLING CAM 10MM - TSM 'D'	PT-3090
FD39-554		FILLING CAM 12MM - TSM 'D'	PT-3090
F-036	407036	LEDGE CAM FOR EJECTION - TSM 'D'	PT-3090
F-035	407035	HOLDING LEDGE - TSM 'D'	PT-3090
F-755	3109755	INSIDE GRIP LEDGE - TSM 'D'	PT-3090
F-951	32110401951	OUTSIDE GRIP LEDGE - TSM 'D'	PT-3090
F-061	3114061	BRACKET FOR GUIDE COLUMN	PT-3090
F-375	3108375	GUIDE COLUMN	PT-3090
F-956	3108956	RETAINING PIECE - HOLDING LEDGE - SHORT	PT-3090
F-957	3108957	RETAINING PIECE - HOLDING LEDGE - LONG	PT-3090
F-968	3108968	TRANSITION CAM - PRECOMPRESSION	PT-3090
F-967	3108967	TRANSITION CAM - MAIN COMPRESSION	PT-3090
F-323	3112323	GRUB SCREW FOR MOMENT SUPPORT	PT-3090
F-594	3105940	DOSING LEDGE METERING INSERT	PT-3090
F-05	3781905	FEATHER KEY DIN6885-E-12X8X40	PT-3090
F-759	2148759	SCRAPER A -10X18X8/5	PT-3090
F-805	3108805	LUBE TUBE FOR CAM BRACKET BOTTOM	PT-3090
F-537	3110537	SQUARE STEEL	PT-3090
F-078	3100078	COPPER WASHER DIA.4.8 X 1,5	PT-3090
F-950	2142950	SPRING WASHER DIN2093-B16	PT-3090

PRODUCT CONTROL

PART#	REF#	DESCRIPTION	MODEL
F-416	311-0416	SCRAPER BAR - BRONZE	PT-3090
F-735/4	N/A	SPRING FOR FEEDER PAN	PT-3090
F-735/3	N/A	1/4 TURN PIN FOR FEEDER PAN	PT-3090
F-735/1	N/A	FEEDER BASE PAN - MODIFIED	PT-3090
F-735	3109735	FEEDER BASE PAN	PT-3090
F-735/2	N/A	FEEDER PAN INSERT	PT-3090
F-567	311-1567	FLAT PLATE	PT-3090
F-188	3108188	SPRING BOLT	PT-3090
F-466	3131466	SEGMENT STOPPER	PT-3090

PRESSURE ROLLS & COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
F-89	3114089B	PRESSURE ROLL	PT-3090
F-89/WB	31140898	PRESSURE ROLL W/BEARING	PT-3090

FETTE

TABLET PRESS REPLACEMENT PARTS LIST

FETTE P-3090

TURRET HARDWARE

PART#	REF#	DESCRIPTION	MODEL
F-624	2214624	PUNCH GUIDE SEAL - 1" - UNKEYED	PT-3090
F-028	F407028	COMPRESSION SPRING - TURRET BOLT	PT-3090
DL-8		DIE LOCK-EXTENDED TIP	PT-3090
DL-12	11-06-012	DIE LOCK SCREW - 49 SERIES	PT-3090
F-187	3108187	SPRING COVER	PT-3090
F-905	3751905	SCREW COMPRESSION SPRING 241.05 (LENGTH = 125MM)	PT-3090
F-936	3119936	FINDER THREADED PIN FOR ROTOR SHAFT	PT-3090
F-597	3115597	GUIDE BLOCK FOR LARGE PRESSURE SCREW ON THE DIE TABLE	PT-3090
F-294	2143294	STRAIGHT PIN DIN7-M6 X 20-A26	PT-3090
F-505	3752505	O-RING D=600 X 8 NBR 70 SHORE A-PUNCH RETAINER	PT-3090

TURRETS

PART#	REF#	DESCRIPTION	MODEL
F39-49T		49 STATION TURRET	PT-3090
F39-61T	N/A	61 STATION TURRET	PT-3090
F39-73T	N/A	73 STATION TURRET	PT-3090
F39-73T-CA	N/A	73 STATION TURRET AND ALL CAMS	PT-3090
F39-61T-CA	N/A	61 STATION TURRET AND ALL CAMS	PT-3090

FETTE

TABLET PRESS REPLACEMENT PARTS LIST

FETTE P-3100

LOWER CAM TRACKS

PART#	REF#	DESCRIPTION	MODEL
F3-11B	N/A	11MM - BASE SECTION ONLY	P-3100
FD3-16CE4	N/A	16MM - FILL CAM - COMPLETE - EUD441	P-3100
FD3-11CE4	N/A	11MM - FILL CAM - COMPLETE - EUD441	P-3100
FD3-16TE4	N/A	16MM - TRACK SECTION ONLY - EUD441	P-3100
FD3-11TE4	N/A	11MM - TRACK SECTION ONLY - EUD441	P-3100

PRESSURE ROLLS & COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
F3-038	310-0038	THRUST COLLAR PLASTIC	P-3100

TURRET HARDWARE

PART#	REF#	DESCRIPTION	MODEL
DL-8		DIE LOCK-EXTENDED TIP	3100
DL-12	11-06-012	DIE LOCK SCREW	3100

FETTE

TABLET PRESS REPLACEMENT PARTS LIST

FETTE P-3102

LOWER CAM TRACKS

PART#	REF#	DESCRIPTION	MODEL
F3-11B	N/A	11MM - BASE SECTION ONLY	P-3102
F-56212	531-67-22-18-253	11MM FILL CAM -EUD 441	P-3102
F-11B	N/A	11MM FILL CAM BASE EUD 441	P-3102
FD3-16CE4	N/A	16MM - FILL CAM - COMPLETE - EUD441	P-3102
FD3-11CE4	N/A	11MM - FILL CAM - COMPLETE - EUD441	P-3102
FD3-16TE4	N/A	16MM - TRACK SECTION ONLY - EUD441	P-3102
FD3-11TE4	N/A	11MM - TRACK SECTION ONLY - EUD441	P-3102

FETTE

TABLET PRESS REPLACEMENT PARTS LIST

FETTE P-3102

UPPER CAM TRACKS

PART#	REF#	DESCRIPTION	MODEL
F-217	3110217	UPPER CAM BODY	PT-3200
F-967	3108967	TRANSITION CAM - MAIN COMPRESSION	PT-3200
F-968	3108968	TRANSITION CAM - PRECOMPRESSION	PT-3200
F-193	3116193	UPPER PUNCH LIFTING CAM - TSM 'B' - STEEL	PT-3200
F-520	3109520	UPPER PUNCH LIFTING CAM - TSM 'B' - BRONZE	PT-3200
F-762	3109762	UPPER LOWERING CAM - TSM 'B'	PT-3200
F-530-P	3109530-P	HOLDING BAR FOR PUNCH REMOVAL - TSM 'B'	PT-3200
F-728	3109728	HOLDING LEDGE - TSM 'B'	PT-3200
F-035	407035	HOLDING LEDGE - TSM 'D'	PT-3200
F-763-P	3109763-P	HOLDING RAIL - PRE & MAIN PRESSURE - TSM 'B'	PT-3200
F-044-P	3111044-P	HOLDING RAIL FOR LUBRICATION AREA	PT-3200
F-768-P	3109768-P	HOLDING RAIL FOR PUNCH HEAD LUBRICATION - TSM 'B'	PT-3200

LOWER CAM TRACKS

PART#	REF#	DESCRIPTION	MODEL
F-367	3106367	1.60MM SHIM (SHIM FOR EJECTOR)	PT-3200
FD39-554		12MM FILLCAM - IPT 1"	PT-3200
F-002	3109002	BASE PLATE FOR EJECTOR	PT-3200
F-061	3114061	BRACKET FOR GUIDE COLUMN	PT-3200
F-110	3211040110	FILLING CAM 10MM - TSM 'D'	PT-3200
F-485	3111040116	FILLING CAM 16MM - TSM 'B'	PT-3200
F-457	3113457	FILLING CAM; 12MM - TSM 'B'	PT-3200
F-484	3113484	FILLING CAM; 12MM - TSM 'B'	PT-3200
F-730	N/A	GUIDE - METERING HEAD	PT-3200
F-377	3112323	GRUB SCREW FOR MOMENT SUPPORT	PT-3200
F-873	3109873	HUB FLANGE	PT-3200
F-280-P	3108280-P	IMPACT RAIL	PT-3200
F-733	3109733	INSIDE GRIP LEDGE - TSM 'B'	PT-3200
F-755	3109755	INSIDE GRIP LEDGE - TSM 'D'	PT-3200
F-387	3108387	TIGHT PUNCH CONTROL CAM - EJECTOR	PT-3200
F-799	3109799	LEDGE CAM FOR EJECTION - TSM 'B'	PT-3200
F-036	407036	LEDGE CAM FOR EJECTION - TSM 'D'	PT-3200
F-979	3107979	LOWER CAM BODY	PT-3200
F-594	3105940	METERING PIECE	PT-3200
F-586	3110586	OUTSIDE GRIP LEDGE - TSM 'B'	PT-3200
F-951	32110401951	OUTSIDE GRIP LEDGE - TSM 'D'	PT-3200
F-003	3109003	WEAR PLATE - EJECTOR	PT-3200

PRODUCT CONTROL

PART#	REF#	DESCRIPTION	MODEL
F-416	311-0416	SCRAPER BAR - BRONZE	PT-3200
F-735/4	N/A	SPRING FOR FEEDER PAN	PT-3200
F-735/3	N/A	1/4 TURN PIN FOR FEEDER PAN	PT-3200
F-735/1	N/A	FEEDER BASE PAN - MODIFIED	PT-3200
F-735	3109735	FEEDER BASE PAN	PT-3200
F-735/2	N/A	FEEDER PAN INSERT	PT-3200
F-567	311-1567	FLAT PLATE	PT-3200

FETTE

TABLET PRESS REPLACEMENT PARTS LIST

FETTE P-3102

TURRET HARDWARE

PART#	REF#	DESCRIPTION	MODEL
F-579	2143579	SCREW M10 X 40 DIN 933	PT-3200
F-739	2142739	DOWEL PIN 12 M6 X 40 DIN 6325	PT-3200