



NATOLI ENGINEERING CO. MANUFACTURED
REPLACEMENT PARTS FOR
KIKUSUI
TABLET PRESSES



NATOLI ENGINEERING COMPANY, INC.

PREMIUM TABLET PRESS
PARTS CATALOG

Can't Find Your Part?

View our Parts and Accessories
catalogs online
www.natoli.com
or call customer service:
636-926-8900

You Get More From a Natoli Part

Natoli Engineering Company, Inc., manufactures replacement parts suitable for use on Kikusui Tablet Presses from the highest quality materials. Because we precision engineer them in-house, Natoli parts meet and often exceed the functionality and longevity of OEM parts.



Same-Day Shipping

We maintain an on-site inventory of over 250,000 replacement parts, which means the vast majority of our orders ship out the same day. Order today, ship tomorrow.



Sample Parts Program

Need a part not found in our catalog? We can custom make it and you may even receive it for free! Send us a sample part and Natoli will reverse engineer it and send you the first part produced complimentary. Some conditions do apply. Contact your Natoli representative for details.



Custom Parts

Each year we custom make hundreds of parts engineered to our customer's exact specifications. This is a special service we offer to all of our customers because often times they cannot find the part anywhere else. If you're searching for that "hard-to-find" part and do not see it listed in the Custom Parts section of this catalog, call us and most probably we can make it for you.



Accessories Catalog

We publish the most comprehensive accessories catalog in the industry which features everything you need to keep your tablet press running efficiently and trouble-free. View the catalog at: Natoli.com, or call us at +1 636-926-8900 and we'll ship it to you the same day.

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GEMINI

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GEMINI 855

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GEMINI 867

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NEW GEMINI

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Drive Components



CLUTCH RETAINING RING
KG-1L | OEM: MCL-1

Drive Components

PHOTO NOT
AVAILABLE

LOAD CELL WEAR PLATE
KG-010 | OEM: N/A

Lower Cam Tracks



EJECTOR CAM
KG-17 | OEM: G-17

Lower Cam Tracks



DOWN GUIDE 1-8MM FILL
CAM GREASE TSM B
K-G-18-4/1 | OEM: N/A

Lower Cam Tracks



DOWN GUIDE 4-11MM FILL
CAM GREASE TSM B
KG-28-4/1 | OEM: N/A

Lower Cam Tracks



DOWN GUIDE 9-16MM FILL
CAM GREASE TSM B
KG-29-4/1 | OEM: N/A

Lower Cam Tracks



LUBE CAM COVER TSM B
KG-48-2-QT | OEM: N/A

Other



SNAP FASTENER
C-1023-1 | OEM: G-17

Other



POP LOCK LATCH
C-1255-5 | OEM: MCL-1

Pressure Rolls & Components



SETTING PLATE FOR ROLL BEARING
KG-R-4 | OEM: N/A

Pressure Rolls & Components



COLLAR FOR ROLL SHAFT
KG-R-8 | OEM: N/A

Pressure Rolls & Components



LOAD CELL TENSION BRACKET
KG-AW-9 | OEM: N/A

Pressure Rolls & Components



UPPER/LOWER ROLL
KG-R-1 | OEM: R-1

Pressure Rolls & Components



BEARING FOR ROLL
SL04-5014 | OEM: N/A

Pressure Rolls & Components



BEARING FOR ROLL SHAFT - B
SL04-5013 | OEM: N/A

Product Control



TABLET OUTLET RAIL
G-45 | OEM: G-45

Product Control



UPPER PUNCH GUIDE RAIL (FRONT)
K-014-G-03 | OEM: 014-G-03

Product Control



UPPER PUNCH SETTING RAIL
K-014-G-05 | OEM: 014-G-05

Product Control



DUMPER DISCHARGE COVER
K-119 | OEM: JC-119

Product Control



DUMPER DISCHARGE
K-129 | OEM: 014-JC-129

Product Control



INSERT FOR FEED FRAME - DELRIN
KG-01 | OEM: N/A

Product Control



INSERT FOR FEED FRAME - DELRIN
KG-02 | OEM: N/A

Product Control



VOLUME RAIL - BRONZE
KG-1-4 | OEM: 41643

Product Control



THICKNESS CONTROL WORM
KG-1G | OEM: R-1

Product Control



OPEN FEED FRAME
KG-1J | OEM: J-01

Product Control



MAIN WORM WHEEL ADJUST
KG-20 | OEM: R-20

Product Control



THICKNESS CONTROL SHAFT
KG-26 | OEM: R-26

Product Control



FEEDER PAN ('D' TOOLING)
KG-2F | OEM: AF-2

Product Control



WEAR STRIP SET
KG-2FWST | OEM: N/A

Product Control



GUIDE RAIL
KG-3 | OEM: G-3

Product Control



BRONZE WORM
KG-38 | OEM: R-38

Product Control



FEEDER PAN FOR SMALL
TABLETS ('B' TOOLING)
KG-3F | OEM: AF-3

Product Control



MODIFIED FEEDER PAN WITH 11 MM SLOT
KG-3F/1 | OEM: AF-3

Product Control



SPRING HOUSING
KG-3F-1 | OEM: AF-3

Product Control



WEAR STRIP SET
KG-3FWST | OEM: N/A

Product Control



EXIT PLATE - DELRIN
KG-3F-4 | OEM: AF-3

Product Control



WEAR STRIP SET - THIN
KG-3FWST/1 | OEM: N/A

Product Control



L.H. THICKNESS CONTROL BRACKET
KG-45 | OEM: R-45

Product Control



R.H. THICKNESS CONTROL BRACKET
KG-46 | OEM: R-46

Product Control



SAFETY CAM - VOLUME RAIL
K-Q-005 | OEM: 014-Q-005

Product Control



SHAFT ADJ WORM W/KEY
K-R-026 | OEM: R-026

Product Control



SPRING HOUSING ASSEMBLY
KG-3F-1A | OEM: N/A

Product Control



SPRING RETAINER FOR FEEDER PAN
KG-3F-2 | OEM: AF-3

Product Control



RAIL LOWER PUNCH DISCHARGE
K-G-24 | OEM: G-24

Product Control

PHOTO NOT
AVAILABLE

UPPER DUST NOZZLE
KG-JC-95-1 | OEM: JC-95

Product Control



HOPPER WINDOW FRAME
KG-N-13 | OEM: N/A

Turrets



55 STATION TURRET ASSEMBLY*
KG-55T | OEM: N/A

Turrets



67 STATION TURRET ASSEMBLY*
KG-67T | OEM: N/A

Turrets



67 STATION TURRET ASSEMBLY*
KG-67T/A | OEM: N/A

Turret Hardware



DIE LOCK SCREW
DL-11 | OEM: D37-3

Turret Hardware



UPPER/LOWER PUNCH GUIDE
SEAL "B" TOOLING
K-75N | OEM: N/A

Turret Hardware



PIVOT PIN
K-G-025 | OEM: 014-G-025

Turret Hardware



LOWER SEAL PLATE
KG-67LP85/QT | OEM: N/A

Turret Hardware



LOWER SEAL PLATE
KG-67LP91/QT | OEM: N/A

Upper Cam Tracks



UPPER LOWERING CAM - BRONZE
K-G-7 | OEM: G-7

Upper Cam Tracks



UPPER LOWERING CAM - BRONZE
K-G-46 | OEM: G-46

Upper Cam Tracks



UPPER RAISING CAM - BRONZE
K-G-6 | OEM: G-6

Upper Cam Tracks



UPPER RAISING CAM "D"
K-G-10 | OEM: G-10

Upper Cam Tracks



UPPER PUNCH PRE MAIN TRANSFER RAIL
KG-G-9 | OEM: G-10

*Turret Assemblies come with Die Locks, Seals, Retainers with hardware, Die Driving Rod, Die Seat Cleaner, Die Insertion Ring, and Cleaning Brush

Drive Components



AGITATOR MAIN DRIVE SHAFT UPPER
KG-AF-74 | OEM: N/A

Lower Cam Tracks



DOWN GUIDE 4-11MM FILL
CAM GREASE TSM B
K-G-28-4/1 | OEM: N/A

Lower Cam Tracks



DOWN GUIDE 9-16MM FILL
CAM GREASE TSM B
K-G-29-4/1 | OEM: N/A

Lower Cam Tracks



LUBE FELT TSM B
KG-48-1-1-QT | OEM: N/A

Lower Cam Tracks



DOWN GUIDE - 1-8MM FAST FILL
CAM - GREASE - TSM "B"
K-G-18-4/1-FT | OEM: N/A

Lower Cam Tracks



DOWN GUIDE - 4-11MM FAST FILL
CAM - GREASE - TSM "B"
K-G-28-4/1-FT | OEM: N/A

Lower Cam Tracks



LOWERING SAFETY RAIL BASE WITH LUBE
KG-G-48 | OEM: N/A

Miscellaneous



DE-AERATION FLANGE SEAL
KG-AF-71-1 | OEM: N/A

Other



BASE OF UPWARD GUIDE RAIL BRACKET
KG-G-16-1 | OEM: N/A

Pressure Rolls & Components



SETTING PLATE FOR ROLL BEARING
KG-R-4 | OEM: N/A

Pressure Rolls & Components



COLLAR FOR ROLL SHAFT
KG-R-8 | OEM: N/A

Pressure Rolls & Components



LOAD CELL TENSION BRACKET
KG-AW-9 | OEM: N/A

Pressure Rolls & Components



UPPER/LOWER ROLL
KG-R-1 | OEM: N/A

Pressure Rolls & Components



FLANGE FOR LOWER ROLL SHAFT
KG-R-14 | OEM: N/A

Pressure Rolls & Components



LOWER ROLL SHAFT KEY
K-R6-1 | OEM: N/A

Pressure Rolls & Components



UPPER ROLL SHAFT KEY
KG-AW-1-1 | OEM: N/A

Product Control



LOWER DUST NOZZLE
KG-JC-96-1 | OEM: JC-96

Product Control



TABLET TAKE OFF BASE
K-129/1-1-QT | OEM: N/A

Product Control



TABLET TAKE OFF ARM
K-129/1-2-QT | OEM: N/A

Product Control



TABLET TAKE OFF TIP
K-129/1-3-QT | OEM: N/A

Product Control



SCRAPING DUMPER
KG-AF-76 | OEM: N/A

Product Control

PHOTO NOT
AVAILABLE

VOLUME RAIL - FAST TRACK
KG-1-4-FT | OEM: N/A

Product Control

PHOTO NOT
AVAILABLE

DOSING ADJUSTMENT HOUSING
KG-528 | OEM: N/A

Product Control

PHOTO NOT
AVAILABLE

DOSING ADJUSTMENT HOUSING BASE
KG-786 | OEM: N/A

Product Control



FEEDER INPUT SHAFT
KG-AF-83 | OEM: N/A

Product Control

PHOTO NOT
AVAILABLE

CHUTE ENTRANCE PLATE
KG-AW-51/2-3 | OEM: N/A

Product Control

PHOTO NOT
AVAILABLE

CHUTE DIVIDER
KG-AW-51/2-6 | OEM: N/A

Product Control



WEAR STRIPS FOR POWDER BAND
KG-JC-50 | OEM: N/A

Product Control



2ND SCRAPING DUMPER
KG-JC-55 | OEM: N/A

Product Control



VACUUM PLATE
KG-JC-95-3 | OEM: N/A

Upper Cam Tracks



UPPER LOWERING CAM - BRONZE
K-G-46 | OEM: G-46

Upper Cam Tracks



UPPER RAISING CAM - BRONZE
K-G-6 | OEM: G-6

Upper Cam Tracks



UPPER LOWERING CAM - BRONZE
K-G-7 | OEM: G-7

Drive Components



AGITATOR MAIN DRIVE SHAFT UPPER
KG-AF-74 | OEM: N/A

Lower Cam Tracks



LUBE FELT TSM B
KG-48-1-1-QT | OEM: N/A

Lower Cam Track



DOWN GUIDE 4-11MM FILL
CAM GREASE TSM B
K-G-28-4/1 | OEM: N/A

Lower Cam Track



DOWN GUIDE 9-16MM FILL
CAM GREASE TSM B
K-G-29-4/1 | OEM: N/A

Lower Cam Tracks



DOWN GUIDE - 1-8MM FAST FILL
CAM - GREASE - TSM "B"
K-G-18-4/1-FT | OEM: N/A

Lower Cam Tracks



DOWN GUIDE - 4-11MM FAST FILL
CAM - GREASE - TSM "B"
K-G-28-4/1-FT | OEM: N/A

Lower Cam Tracks



TIGHT PUNCH CAM FOR VOLUME RAIL
KG-Q-34 | OEM: N/A

Miscellaneous



DE-AERATION FLANGE SEAL
KG-AF-71-1 | OEM: N/A

Pressure Rolls & Components



LOWER ROLL SHAFT KEY
K-R6-1 | OEM: N/A

Pressure Rolls & Components



UPPER ROLL SHAFT KEY
KG-AW-1-1 | OEM: N/A

Product Control



SCRAPING DUMPBER
KG-AF-76 | OEM: N/A

Product Control

PHOTO NOT
AVAILABLE

VOLUME RAIL - FAST TRACK
KG-1-4-FT | OEM: N/A

Product Control

PHOTO NOT
AVAILABLE

DOSING ADJUSTMENT HOUSING
KG-528 | OEM: N/A

Product Control

PHOTO NOT
AVAILABLE

DOSING ADJUSTMENT HOUSING BASE
KG-786 | OEM: N/A

Product Control



FEEDER INPUT SHAFT
KG-AF-83 | OEM: N/A

Product Control

PHOTO NOT
AVAILABLE

CHUTE ENTRANCE PLATE
KG-AW-51/2-3 | OEM: N/A

Product Control

PHOTO NOT
AVAILABLE

CHUTE DIVIDER
KG-AW-51/2-6 | OEM: N/A

Product Control



WEAR STRIPS FOR POWDER BAND
KG-JC-50 | OEM: N/A

Product Control

PHOTO NOT
AVAILABLE

VACUUM PLATE
KG-JC-95-3 | OEM: N/A

Lower Cam Tracks



LOWER PUNCH SAFETY RAIL
K-34 | OEM: Q-34

Lower Cam Tracks



FILL CAM TSM "D" 16MM
K-G-50 | OEM: G-50

Pressure Rolls & Components



UPPER/LOWER MAIN COMPRESSION ROLL
KH-RR-102 | OEM: N/A

Pressure Rolls & Components



UPPER/LOWER MAIN
COMPRESSION ROLL END CAP
KH-RR-102-1 | OEM: N/A

Pressure Rolls & Components



UPPER/LOWER PRE-COMPRESSION ROLL
KH-RR-302 | OEM: N/A

Pressure Rolls & Components



UPPER/LOWER PRE-
COMPRESSION ROLL END CAP
KH-RR-302-1 | OEM: N/A

Product Control



DISCHARGE RAIL
KH-20 | OEM: N/A

Lower Cam Tracks



EJECTION CAM
KL-23 | OEM: G-7

Pressure Rolls & Components



UPPER COMPRESSION SHAFT
K-AWI | OEM: N/A

Pressure Rolls & Components



UPPER PRE-COMPRESSION. SHAFT
K-R55 | OEM: R55

Pressure Rolls & Components



UPPER/LOWER PRE-MAIN ROLL SHAFT
K-R6 | OEM: 014-R-006, R6

Pressure Rolls & Components



LOWER MAIN COMPRESSION
ROLL SHAFT.
K-R7 | OEM: R7

Pressure Rolls & Components



LOWER PRE-COMPRESSION SHAFT
K-R8 | OEM: R8

Product Control



DISCHARGE RAIL
KL-17 | OEM: G-17

Product Control



FEEDER PAN
KL-1F | OEM: AF-1

Product Control



FEEDER PAN (300 SERIES STAINLESS)
KL-1F/1 | OEM: AF-1

Product Control



MODIFIED FEEDER PAN WITH 11 MM SLOT
KL-1F/2 | OEM: N/A

Product Control



WEAR STRIP SET
KL-1F/WST | OEM: N/A

Product Control



FEEDER FRAME UPPER SECTION - 1 PIECE
KL-1F40 | OEM: AF1-01040

Product Control



FEEDER FRAME UPPER - 2 PIECE SECTION
KL-1F40/2 | OEM: AF1-01040

Product Control



DRIVE SHAFT
KL-42 | OEM: AF-42

Product Control



FEED FRAME WITH WEAR STRIP
KL-J010 | OEM: N/A

Product Control



TABLET KNOCK-OFF ASSEMBLY
K-W20 | OEM: OA-W-20

Product Control

PHOTO NOT
AVAILABLE

FEEDER PAN - WIDE STRIP
KL-1F-WS | OEM: AF-1

Product Control



WEAR STRIP - FEEDER PAN
KL-J010/WST | OEM: N/A

Product Control

PHOTO NOT
AVAILABLE

WEAR STRIP SET INCLUDES EXIT PLATE
KL-1F/2WST | OEM: N/A

Turret Hardware



DIE LOCK SCREW
DL-11 | OEM: D37-3

Turret Hardware



PUNCH GUIDE SEAL "B" TOOLING
K-75N | OEM: N/A

Turret Hardware

PHOTO NOT
AVAILABLE

DIE LOCK ASSEMBLY
DL-40 | OEM: N/A

Turrets



**36 STATION TURRET ASSEMBLY* -
NEW STYLE (BOLT ON MOUNT)**
KL-36T/1 | OEM: N/A

Turrets



**36 STATION TURRET ASSEMBLY* -
(OLD STYLE KEYED ON MOUNT)**
KL-36T | OEM: N/A

*Turret Assemblies come with Die Locks, Seals, Retainers with hardware, Die Driving Rod, Die Seat Cleaner, Die Insertion Ring, and Cleaning Brush

Other



SENSOR BRACKET
KG-EL-SB1 | OEM: N/A

Upper Cam Tracks



UPPER PUNCH GUIDE RAIL COVER
KG-Q-60 | OEM: N/A

Upper Cam Tracks



UPPER PUNCH GUIDE RAIL COVER -
LUBE SIDE
KG-Q-61 | OEM: N/A

Lower Cam Tracks

SAFETY CAM FOR UPWARD GUIDE RAIL -
BRONZE

K-G-20 | OEM: G-20

Lower Cam Tracks

RAIL LOWER PUNCH DISCHARGE -
BRONZE

K-G-24 | OEM: G-24

Lower Cam Tracks



LOWERING SAFETY RAIL - DELRIN

K-G-57 | OEM: G-57

Lower Cam Tracks



DIE SET RAIL

KG-G-59 | OEM: N/A

Lower Cam Tracks



TIGHT PUNCH CAM FOR VOLUME RAIL

KG-Q-34 | OEM: N/A

Pressure Rolls & Components



PLATE ON LOAD CELL (PRE COMP)

KG-AW-5-QT | OEM: N/A

Product Control



AGITATOR DRIVE GEAR

KG-AF-13 | OEM: N/A

Product Control



AGITATOR MAIN DRIVE GEAR

KG-AF-18 | OEM: N/A

Product Control



AGITATOR DRIVE MID GEAR

KG-AF-27 | OEM: N/A

Product Control



HOPPER POWDER SHUTTER

KG-N-6 | OEM: N/A

Upper Cam Tracks

PHOTO NOT
AVAILABLE

UPPER PUNCH CAM ASSEMBLY TSM B

KG-48-1/A-QT | OEM: N/A

Upper Cam Tracks



UPPER PUNCH GUIDE RAIL

KG-G-58 | OEM: N/A

Upper Cam Tracks



UPPER PUNCH GUIDE RAIL

KG-G-58-QT | OEM: N/A



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