

Premium

ENCAPSULATION SPARE & REPLACEMENT PARTS



CARLISLE PRECISION
ENCAPSULATION PARTS



A Natoli Engineering Company

2019/2020
CATALOG

You Get More from Natoli

Natoli Engineering Company, through its Carlisle Precision Encapsulation Parts subsidiary, manufactures premium parts, from complete change parts kits to spare parts, for many brands of encapsulation machines. Precision engineered and manufactured from the highest quality materials, Natoli premium encapsulation change and spare parts meet-and often exceed-the functionality and longevity of OEM parts.

Our state-of-the-art manufacturing facilities, award-winning engineering team, and dedicated production crew enable Natoli to offer our customers competitive pricing without compromising our high standards of quality and customer service. All parts are manufactured by Natoli Engineering Co. in the USA and are suitable for use on the encapsulation machines indicated.



Same-Day Shipping

We maintain a large on-site inventory of parts, which means many orders ship same day.



Sample Parts Program

Need a part not found in our catalog? Send us a sample part and Natoli will reverse engineer it and send you the first part produced at a discounted rate. Some conditions apply. Contact your Natoli representative for details.



Custom Parts

Each year we custom-make hundreds of parts engineered to our customers' exact specifications. We offer this special service to our customers for those "hard-to-find" change and spare parts.



Technical Training

Learn solutions to common encapsulation problems from Natoli's experts at our regularly scheduled encapsulation training classes. These courses offer a complete overview of the encapsulation process from separation through cleaning, including instruction on sticky product, capsule separation, capsule defects, and segment alignment. Attendees learn from the industry's leading experts and walk away with an in-depth understanding of the practical and technical aspects of capsule manufacturing and troubleshooting.

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Change Parts Complete



CHANGE PARTS, COMPLETE -#XXX
BOH20CP-XXX

Magazine Assembly



MAGAZINE ASSEMBLY -#XXX
BOH20CPA-XXX

Vertical Sorting Fingers



VERTICAL SORTING FINGERS -#XXX
BOH20CPA3-XXX

Segments



COMPLETE SET OF SEGMENTS -#XXX
BOH20CPB-XXX*

Segments



UPPER SEGMENT -#XXX
BOH20CPB1-XXX

Segments



LOWER SEGMENT -#XXX
BOH20CPB2-XXX

Alignment Pins



SEGMENT ALIGNMENT PIN -#XXX
GKF15CPB3-XXX

Alignment Pins



UNIVERSAL SEGMENT ALIGNMENT PIN
GKF15CPB4

Tamper Pins



TAMPER PIN -#XXX
BOH20CPC1-XXX

Dosing Disks



DOSING DISK -#XXX
BOH20CPD-XXX-MMM

Dosing Disks



DOSING DISK PET-TX -#XXX
BOH20CPD-XXX-MMM-PTX

Alignment Pins



DOSING DISK ALIGNMENT PIN -#XXX
BOH20CPD2-XXX

Alignment Pins



TRANSFER ALIGNMENT PIN -#XXX
GKF15CPD3-XXX

Sorting Blocks



SORTING BLOCK -#XXX
BOH20CPE-XXX

Horizontal Sorting Fingers



HORIZONTAL SORTING FINGERS -#XXX
BOH20CPF-XXX

Protective Cases

STORAGE CASE
IM2700

XXX=Capsule Size

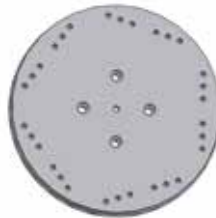
*Includes 12 Upper Segments, 12 Lower Segments, 2 Segment Alignment Pins, 2 Universal Segment Alignment Pins

Picture may not be exact representation.

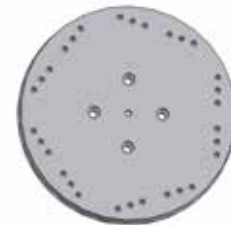
Segments

LOWER SEGMENT -#XXX
BOH06CPB2-XXX

Dosing Disks

DOSING DISK -#XXX
BOH06CPD-XXX-MMM

Dosing Disks

DOSING DISK PET-TX -#XXX
BOH06CPD-XXX-MMM-PTX

XXX=Capsule Size

We have reverse engineering capabilities for most parts. Call for details.

Picture may not be exact representation.

Change Parts Complete



CHANGE PARTS, COMPLETE -#XXX
CAP15CP-XXX

Segments



COMPLETE SET OF SEGMENTS -#XXX *
CAP15CPB-XXX

Alignment Pins



SEGMENT ALIGNMENT PIN -XXX
GKF25CP3-XXX

Dosing Disks



DOSING DISK -#XXX
CAP15CPD-XXX-MMM

Alignment Pins



TRANSFER ALIGNMENT PIN -#XXX
GKF15CPD3-XXX

Magazine Assembly



MAGAZINE ASSEMBLY, COMPLETE -#XXX (11 HOLE)
CAP15CPA-XXX

Segments



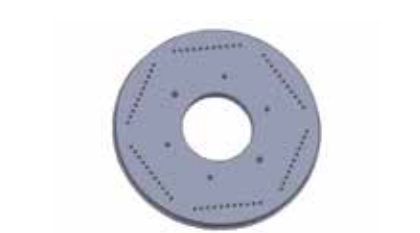
UPPER SEGMENT -#XXX
CAP15CPB1-XXX

Alignment Pins



UNIVERSAL SEGMENT ALIGNMENT PIN
GKF15CPB4

Dosing Disks



DOSING DISK PET-TX -#XXX
CAP15CPD-XXX-MMM-PTX

Sorting Blocks



SORTING BLOCK -#XXX (11 HOLE)
CAP15CPE-XXX

Vertical Sorting Fingers



VERTICAL SORTING FINGERS -#XXX (11 HOLE)
CAP15CPA3-XXX

Segments



LOWER SEGMENT -#XXX
CAP15CPB2-XXX

Tamper Pins



TAMPER PIN -#XXX
GKF25CPC1-XXX

Alignment Pins



DOSING DISK ALIGNMENT PIN -#XXX
GKF25CPD2-XXX

Horizontal Sorting Fingers



HORIZONTAL SORTING FINGERS-#XXX (11 HOLE)
CAP15CPF-XXX

Protective Cases

STORAGE CASE
IM2700

XXX=Capsule Size

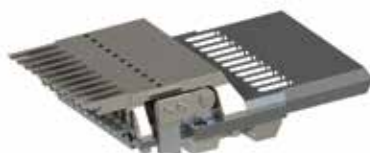
*Includes 12 Upper Segments, 12 Lower Segments, 2 Segment Alignment Pins, 2 Universal Segment Alignment Pins
Picture may not be exact representation.

We have reverse engineering capabilities for most parts. Call for details.

Change Parts Complete

CHANGE PARTS, COMPLETE -#XXX
CAP35CP-XXX

Magazine Assembly

MAGAZINE ASSEMBLY, COMPLETE -#XXX (11 HOLE)
CAP15CPA-XXX

Magazine Assembly

MAGAZINE ASSEMBLY, COMPLETE -#XXX(10 HOLE)
CAP35CPA-XXX

Vertical Sorting Fingers

VERTICAL SORTING FINGERS -#XXX (11 HOLE)
CAP15CPA3-XXX

Vertical Sorting Fingers

VERTICAL SORTING FINGERS -#XXX (10 HOLE)
CAP35CPA3-XXX

Segments

COMPLETE SET OF SEGMENTS -#XXX *
CAP35CPB-XXX

Segments

UPPER SEGMENT -#XXX
CAP35CPB1-XXX

Segments

LOWER SEGMENT -#XXX
CAP35CPB1-XXX

Alignment Pins

SEGMENT ALIGNMENT PIN -#XXX
GKF25CPD3-XXX

Alignment Pins



UNIVERSAL SEGMENT ALIGNMENT PIN
GKF15CPB4

Tamper Pins



TAMPER PIN -#XXX
GKF25CPC1-XXX

Dosing Disks



DOSING DISK -#XXX
CAP35CPD-XXX-MMM

Dosing Disks



DOSING DISK PET-TX -#XXX
CAP35CPD-XXX-MMM-PTX

Dosing Disk



ADJUSTABLE PLATE -#XXX
CAP35CPDA-XXX-MMM

Dosing Sheath



ADJUSTABLE DOSING SHEATH -#XXX
CAP35CPDA3-XXX

Alignment Pins



DOSING DISK ALIGNMENT PIN -#XXX
GKF25CPD2-XXX

Alignment Pins



TRANSFER ALIGNMENT PIN -#XXX
GKF15CPD3-XXX

Sorting Blocks



SORTING BLOCK -#XXX (11 HOLE)
CAP15CPE-XXX

Sorting Blocks



SORTING BLOCK -#XXX (10 HOLE)
CAP35CPE-XXX

Horizontal Sorting Fingers



HORIZONTAL SORTING FINGERS -#XXX (11 HOLE)
CAP15CPF-XXX

Horizontal Sorting Fingers



HORIZONTAL SORTING FINGERS -#XXX (10 HOLE)
CAP35CPF-XXX

Protective Cases



STORAGE CASE
IM2700

XXX=Capsule Size

We have reverse engineering capabilities for most parts. Call for details.

Picture may not be exact representation.

Change Parts Complete



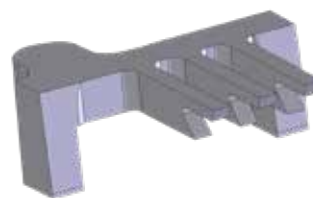
CHANGE PARTS, COMPLETE -#XXX
GKF04CP-XXX

Change Parts Complete



MAGAZINE ASSEMBLY, COMPLETE -#XXX
GKF04CPA-XXX

Vertical Sorting Fingers



VERTICAL SORTING FINGERS -#XXX
GKF04CPA3-XXX

Segments



COMPLETE SET OF SEGMENTS -#XXX *
GKF04CPB-XXX

Segments



UPPER SEGMENT -#XXX
GKF04CPB1-XXX

Segments



LOWER SEGMENT -#XXX
GKF04CPB2-XXX

Alignment Pins



SEGMENT ALIGNMENT PIN -#XXX
GKF15CPB3-XXX

Alignment Pins



UNIVERSAL SEGMENT ALIGNMENT PIN
GKF15CPB4

Tamper Pins



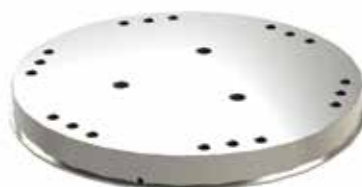
TAMPER PIN -#XXX
GKF15CPC1-XXX

Dosing Disks



DOSING DISK -#XXX
GKF04CPD-XXX-MMM

Dosing Disks



DOSING DISK PET-TX -#XXX
GKF04CPD-XXX-MMM-PTX

Alignment Pins



DOSING DISK ALIGNMENT PIN -#XXX
GKF15CPD2-XXX

Alignment Pins



TRANSFER ALIGNMENT PIN -#XXX
GKF15CPD3-XXX

Sorting Blocks



SORTING BLOCK -#XXX
GKF04CPE-XXX

Horizontal Sorting Fingers



HORIZONTAL SORTING FINGERS -#XXX
GKF04CPF-XXX

Alignment Pins



RECTIFIER ALIGNMENT PIN -#XXX
GKF15RSX-XXX

Protective Cases



STORAGE CASE
IM2700

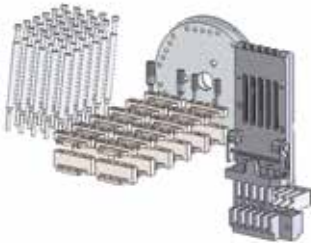
XXX=Capsule Size

*Includes 12 Upper Segments, 12 Lower Segments, 2 Segment Alignment Pins, 2 Special Alignment Pins

Picture may not be exact representation.

We have reverse engineering capabilities for most parts. Call for details.

Change Parts Complete



CHANGE PARTS COMPLETE -#XXX
GKF07CP-XXX

Magazine Assembly



MAGAZINE ASSEMBLY COMPLETE -#XXX
GKF07CPA-XXX

Vertical Sorting Fingers



VERTICAL SORTING FINGERS -#XXX
GKF07CPA3-XXX

Segments



COMPLETE SET OF SEGMENTS -#XXX *
GKF07CPB-XXX

Segments



UPPER SEGMENT -#XXX
GKF07CPB1-XXX

Segments



LOWER SEGMENT -#XXX
GKF07CPB2-XXX

Alignment Pins



SEGMENT ALIGNMENT PIN -#XXX
GKF15CPB3-XXX

Alignment Pins



UNIVERSAL SEGMENT ALIGNMENT PIN
GKF15CPB4

Tamper Pins



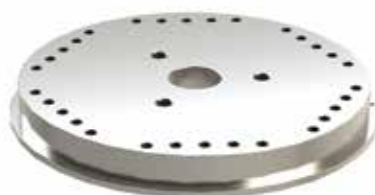
TAMPER PIN -#XXX
GKF15CPC1-XXX

Dosing Disks



DOSING DISK -#XXX
GKF07CPD-XXX-MMM

Dosing Disks



DOSING DISK PET-TX -#XXX
GKF07CPD-XXX-MMM-PTX

Alignment Pins



DOSING DISK ALIGNMENT PIN -#XXX
GKF15CPD2-XXX

Alignment Pins



TRANSFER ALIGNMENT PIN -#XXX
GKF15CPD3-XXX

Sorting Blocks



SORTING BLOCK -#XXX
GKF07CPE-XXX

Horizontal Sorting Fingers



HORIZONTAL SORTING FINGERS -#XXX
GKF07CPF-XXX

Alignment Pins



RECTIFIER ALIGNMENT PIN -#XXX
GKF15RSX-XXX

Protective Cases



STORAGE CASE
IM2700

XXX=Capsule Size

*Includes 12 Upper Segments, 12 Lower Segments, 2 Segment Alignment Pins, 2 Special Alignment Pins

Picture may not be exact representation.

We have reverse engineering capabilities for most parts. Call for details.

Change Parts Complete



CHANGE PARTS, COMPLETE -#XXX
GKF15CP-XXX

Magazine Assembly



MAGAZINE ASSEMBLY COMPLETE -#XXX
GKF15CPA-XXX

Vertical Sorting Fingers



VERTICAL SORTING FINGERS -#XXX
GKF15CPA3-XXX

Magazine Assembly



"L" SPRING
GKF15CPA4A

Magazine Assembly



CAPSULE RETAINING LEVER
SPRING (STAINLESS COIL)
GKF15CPA4B

Magazine Assembly



CAPSULE RETAINING LEVER PIVOT PIN
GKF15CPA4C

Magazine Assembly



CAPSULE RETAINING LEVER
PIVOT COTTER PIN, .098"
GKF15CPA4C1

Magazine Assembly



CAPSULE RETAINING LEVER, 624ZZ BEARING
GKF15CPA4D1

Segments



COMPLETE SET OF SEGMENTS -#XXX *
GKF15CPB-XXX

Segments



UPPER SEGMENT -#XXX
GKF15CPB1-XXX

Segments



UPPER SEGMENT PET-TX -#XXX
GKF15CPB1P-XXX

Segments



LOWER SEGMENT -#XXX
GKF15CPB2-XXX

Segments



LOWER SEGMENT PET-TX -#XXX
GKF15CPB2P-XXX

Alignment Pins



SEGMENT ALIGNMENT PIN -#XXX
GKF15CPB3-XXX

Alignment Pins



UNIVERSAL SEGMENT ALIGNMENT PIN
GKF15CPB4

Tamper Pins



TAMPER PIN -#XXX
GKF15CPC1-XXX

Dosing Disks



DOSING DISK -#XXX
GKF15CPD-XXX-MMM

Dosing Disks



DOSING DISK PET-TX-#XXX
GKF15CPD-XXX-MMM-PTX

Alignment Pins



DOSING DISK ALIGNMENT PIN -#XXX
GKF15CPD2-XXX

Alignment Pins



TRANSFER ALIGNMENT PIN -#XXX
GKF15CPD3-XXX

Sorting Blocks



SORTING BLOCK -#XXX
GKF15CPE-XXX

Horizontal Sorting Fingers



HORIZONTAL SORTING FINGERS -#XXX
GKF15CPF-XXX

Alignment Pins



RECTIFIER ALIGNMENT PIN -#XXX
GKF15RSX-XXX

Alignment Pins



ALIGNMENT PIN TOOL KIT -#XXX
GKF15APCC-XXX

Format Rings



COUNTER BEARING FORMAT RINGS - (SET)
GKF15CPH

Format Rings



FAULTY CAPSULE FORMAT RINGS - (SET)
GKF15CPI

Protective Cases



STORAGE CASE
IM2700

XXX=Capsule Size

*Includes 12 Upper Segments, 12 Lower Segments, 2 Segment Alignment Pins, 2 Special Alignment Pins
Picture may not be exact representation.

We have reverse engineering capabilities for most parts. Call for details.

Change Parts Complete

CHANGE PARTS, COMPLETE -#XXX
DMW20CP-XXX

Magazine Assembly

MAGAZINE ASSEMBLY COMPLETE -#XXX
DMW20CPA-XXX

Vertical Sorting Fingers

VERTICAL SORTING FINGERS -#XXX
DMW20CPA3-XXX

Segments

COMPLETE SET OF SEGMENTS -#XXX *
DMW20CPB-XXX

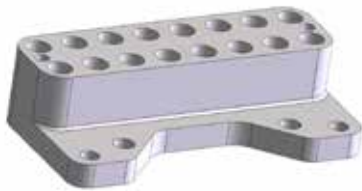
Segments

UPPER SEGMENT -#XXX
DMW20CPB1-XXX

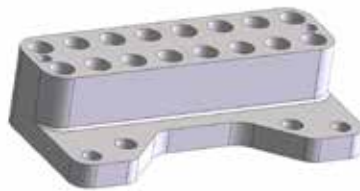
Segments

UPPER SEGMENT PET-TX -#XXX
DMW20CPB1-XXX-PTX

Segments

LOWER SEGMENT -#XXX
DMW20CPB2-XXX

Segments

LOWER SEGMENT PET-TX -#XXX
DMW20CPB2-XXX-PTX

Alignment Pins

SEGMENT ALIGNMENT PIN -#XXX
GKF15CPB3-XXX

Alignment Pins

UNIVERSAL SEGMENT ALIGNMENT PIN
GKF15CPB4

Tampers Pins

TAMPER PIN -#XXX
GKF15CPC1-XXX

Dosing Disks

DOSING DISK -#XXX
DMW20CPD-XXX-MMM

Dosing Disks

DOSING DISK PET-TX -#XXX
DMW20CPD-XXX-MMM-PTX

Alignment Pins

DOSING DISK ALIGNMENT PIN -#XXX
GKF15CPD2-XXX

Alignment Pins

TRANSFER ALIGNMENT PIN -#XXX
GKF15CPD3-XXX

Sorting Blocks



SORTING BLOCK -#XXX
DMW20CPE-XXX

Horizontal Sorting Fingers



HORIZONTAL SORTING FINGERS -#XXX
DMW20CPF-XXX

Format Rings



COUNTER BEARING FORMAT RINGS - (SET)
GFK15CPH

Format Rings



FAULTY CAPSULE FORMAT RINGS - (SET)
GFK15CPI

Alignment Pins



RECTIFIER ALIGNMENT PIN -#XXX
GKF15RSX-XXX

Alignment Pins



ALIGNMENT PIN TOOL KIT -#XXX
GFK15APCC-XXX

Protective Cases



STORAGE CASE
IM2700

XXX=Capsule Size

*Includes 12 Upper Segments, 12 Lower Segments, 2 Segment Alignment Pins, 2 Special Alignment Pins

Picture may not be exact representation.

We have reverse engineering capabilities for most parts. Call for details.

Change Parts Complete



CHANGE PARTS, COMPLETE -#XXX
GKF20CP-XXX

Magazine Assembly



MAGAZINE ASSEMBLY, COMPLETE -#XXX
GKF20CPA-XXX

Vertical Sorting Fingers



VERTICAL SORTING FINGERS -#XXX
GKF20CPA3-XXX

Segments



COMPLETE SET OF SEGMENTS -#XXX *
GKF25CPB-XXX

Segments



UPPER SEGMENT -#XXX
GKF25CPB1-XXX

Segments



LOWER SEGMENT -#XXX
GKF25CPB2-XXX

Alignment Pins



SEGMENT ALIGNMENT PIN -#XXX
GKF25CPB3-XXX

Alignment Pins



UNIVERSAL ALIGNMENT PIN
GKF15CPB4

Tamper Pins



TAMPER PIN -#XXX
GKF25CPC1-XXX

Dosing Disks



DOSING DISK PET-TX -#XXX
GKF20CPD-XXX-MMM

Alignment Pins



DOSING DISK ALIGNMENT PIN -#XXX
GKF25CPD2-XXX

Alignment Pins



TRANSFER ALIGNMENT PIN -#XXX
GKF15CPD3-XXX

Sorting Blocks



SORTING BLOCK -#XXX
GKF20CPE-XXX

Horizontal Sorting Fingers



HORIZONTAL SORTING FINGERS -#XXX
GKF20SCPF-XXX

Protective Cases



STORAGE CASE
IM2700

Segments



130 UPPER BUSHING -#XXX
CPC1A10030-XXX

Tamper Pins



TAMPER PIN
IMP13CPC1-XXX

Transfer Pin



TRANSFER PIN
IMP13CPC2-XXX

XXX=Capsule Size

*Includes 12 Upper Segments, 12 Lower Segments, 2 Segment Alignment Pins, 2 Special Alignment Pins

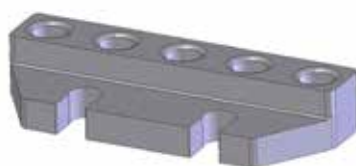
Picture may not be exact representation.

Segments



COMPLETE SET OF SEGMENTS -#XXX *
SSF40CPB-XXX

Segments



UPPER SEGMENT -#XXX
SSF40CPB1-XXX

Segments



LOWER SEGMENT -#XXX
SSF40CPB2-XXX

Alignment Pins



SEGMENT ALIGNMENT PIN -#XXX
GKF15CPB3-XXX

Alignment Pins



UNIVERSAL ALIGNMENT PIN
GKF15CPB4

Segments



COMPLETE SET OF SEGMENTS -#XXX *
SSF70CPB-XXX

Segments



UPPER SEGMENT -#XXX
SSF70CPB1-XXX

Segments



LOWER SEGMENT -#XXX
SSF70CPB2-XXX

Alignment Pins



SEGMENT ALIGNMENT PIN -#XXX
GKF15CPB3-XXX

Alignment Pins



UNIVERSAL ALIGNMENT PIN
GFK15CPB4

Tamper Pins



TAMPER PIN -#XXX
SSF70CPC1-XXX

Dosing Disks



DOSING DISK -#XXX
SSF70CPD-XXX-MMM

Dosing Disks



DOSING DISK PET-TX -#XXX
SSF70CPD-XXX-MMM-PTX

XXX=Capsule Size

*Includes 12 Upper Segments, 12 Lower Segments, 2 Segment Alignment Pins, 2 Special Alignment Pins
Picture may not be exact representation.

We have reverse engineering capabilities for most parts. Call for details.

Segments



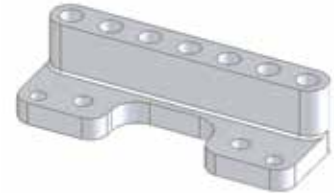
COMPLETE SET OF SEGMENTS -#XXX
TES09CPB-XXX

Segments



UPPER SEGMENT -#XXX
TES09CPB1-XXX

Segments



LOWER SEGMENT -#XXX
TES09CPB2-XXX

Alignment Pins



SEGMENT ALIGNMENT PIN -#XXX
GFK15CPB3-XXX

Tamper Pins



TAMPER PIN -#XXX
TES09CPC1-XXX

Dosing Disks



DOSING DISK -#XXX
TES09CPD-XXX-MMM

Dosing Disks



DOSING DISK PET-TX -#XXX
TES09CPD-XXX-MMM-PTX

XXX=Capsule Size

We have reverse engineering capabilities for most parts. Call for details.
Picture may not be exact representation.

Segments



COMPLETE SET OF SEGMENTS -#XXX
TES12CPB-XXX

Segments



UPPER SEGMENT -#XXX
TES12CPB1-XXX

Segments



LOWER SEGMENT -#XXX
TES12CPB2-XXX

Alignment Pins



SEGMENT ALIGNMENT PIN -#XXX
GKF15CPB3-XXX

Tamper Pins



TAMPER PIN -#XXX
TES12CPC1-XXX

Dosing Disks



DOSING DISK -#XXX
TES12CPD-XXX-MMM

Dosing Disks



DOSING DISK PET-TX -#XXX
TES12CPD-XXX-MMM-PTX

Alignment Pins



DOSING DISK ALIGNMENT PIN -#XXX
TES12CPD2-XXX

Segments



COMPLETE SET OF SEGMENTS -#XXX*
TES20CPB-XXX

Segments



UPPER SEGMENT -#XXX
TES20CPB1-XXX

Segments



LOWER SEGMENT -#XXX
TES20CPB2-XXX

Alignment Pins



SEGMENT ALIGNMENT PIN -#XXX
GKF15CPB3-XXX

Alignment Pins



UNIVERSAL ALIGNMENT PIN
GKF15CPB4

Tamper Pins



TAMPER PIN -#XXX
TES20CPC1-XXX

Dosing Disks



DOSING DISK -#XXX
TES20CPD-XXX-MMM

Dosing Disks



DOSING DISK PET-TX -#XXX
TES20CPD-XXX-PTX

XXX= Capsule Size

*Includes 12 Upper Segments, 12 Lower Segments, 2 Segment Alignment Pins, 2 Special Alignment Pins

Picture may not be exact representation.

Indexing Station

SEGMENT CARRIER, COMPLETE
GKF15INA

Indexing Station

SEGMENT CARRIER, FRONT
GKF15INA1A

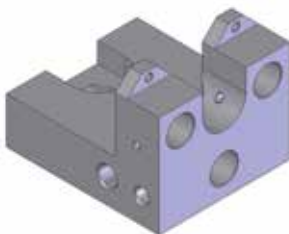
Indexing Station

16MM CAM FOLLOW BEARING
GKF15INA1B

Indexing Station

SEGMENT RETAINING SCREW
GKF15INA1C

Indexing Station

SEGMENT CARRIER, REAR
GKF15INA2

Indexing Station

SEGMENT CARRIER UPPER HORIZONTAL SHAFT
GKF15INA2B

Indexing Station

SEGMENT CARRIER THREADED HORIZONTAL SHAFT
GKF15INA2C

Indexing Station

SEGMENT CARRIER VERTICAL SHAFT
GKF15INA2D

Indexing Station

CARRIER RETURN SPRING
GKF15INA2E

Indexing Station

BEARING POST
GKF15INA2F

Indexing Station

30MM SEALED BALL BEARING
GKF15INA2G

Indexing Station

BEARING POST WASHER
GKF15INA2H

Indexing Station

16MM ADJ LINEAR BALL BUSHING
GKF15INC2

Indexing Station

SEGMENT CARRIER ALIGNMENT TOOL
GKF15INAX

XXX=Capsule Size
*Includes 12 Upper Segments, 12 Lower Segments, 2 Segment Alignment Pins, 2 Special Alignment Pins
Picture may not be exact representation.

Closing Station



BREAKAWAY CLOSING PIN W/
DRAIN, STAINLESS STEEL -#XXX
GKF15CLB-XXX-SST

Closing Station



BREAKAWAY CLOSE PIN, PLASTIC -#XXX
GKF15CLB-XXX-PET

Closing Station



BREAKAWAY CLOSING PIN W/DRAIN-#XXX
GKF15CLB-XXX-ALU

Tamper Guide Ring



TAMPER GUIDE RING
GKF07TDC

Tamper Guide Ring



TAMPER GUIDE RING, REBUILD
GKF07TDCR2

Tamper Guide Ring



TAMPER GUIDE RING, BRONZE
CAP07TDF-BRONZE

Tamper Dosing Station



TAMPING RING, PET-TX
CAP07TDF-PTX

Tamper Dosing Station



TAMPING RING, RESURFACE
CAP07TDFR

We have reverse engineering capabilities for most parts. Call for details.
Picture may not be exact representation.

Cleaning Station



COUNTER CLOSING BLOCK, ALUMINUM
CAP15CBB

Closing Station



COUNTER CLOSING BLOCK, PET-TX
CAP15CBBP

Closing Station



COUNTER CLOSING BLOCK, STAINLESS STEEL
CAP15CBBS

Closing Station



CLOSING PIN HOLDING BLOCK W/PINS
CAP15CLA-XXX

Closing Station



CLOSING PIN HOLDING BLOCK
CAP15CLA1

Closing Station



BREAKAWAY CLOSING PIN W/DRAIN -#XXX
GKF15CLB-XXX-ALU

Closing Station



BREAKAWAY CLOSING PIN W/
DRAIN, STAINLESS STEEL -#XXX
GKF15CLB-XXX-SST

Closing Station



BREAKAWAY CLOSE PIN, PLASTIC -#XXX
GKF15CLB-XXX-PET

Ejection/Cleaning Station



EJECTION/CLEANING BLOCK W/PINS
CAP15ECA

Ejection Cleaning Station



EJECTION/CLEANING BLOCK W/BRUSHED
CLEANING PINS
CAP15ECA2-XXX

Cleaning Station



CLEANING PIN
CAP15ECB

Cleaning Station



BRUSHED CLEANING PIN -#XXX
CAP15ECB2-XXX

Cleaning Station



CLEANING BRUSH -#XXX
GKF15CSU-XXX

Ejection Station



EJECTION PIN
CAP15EJB

Ejection Station



EJECTION DRIVE SHAFT
CAP15ECG

Faulty Capsule Station



FAULTY CAPSULE EJECTION ARM 2-PC.
COMPLETE BREAKAWAY STYLE
CAP15FCB

Faulty Capsule Station



FAULTY CAPSULE EJECTION ARM
BREAKAWAY RAIL
CAP15FCB1

Indexing Station



UPPER SEGMENT CARRIER
CAP15INA

Indexing Station



UPPER SEGMENT CARRIER BEARING DRIVE BLOCK
CAP15INA4

Indexing Station



LOWER SEGMENT CARRIER
CAP15INB

Indexing Station



LOWER SEGMENT CARRIER ALIGNMENT TOOL
CAP15INX3

Separation Station



SUCTION SHOE
CAP15SSB

Tamper Dosing Station



SEALING PLATE, PET-TX
CAP15TDF

Tamper Dosing Station



SEALING PLATE, BRONZE
CAP15TDFB

Tamper Dosing Station



SEALING PLATE, RESURFACE
CAP15TDFBR

Main Drive



MAIN DRIVE MOTOR HAND BRAKE LEVER
CAP15ELC

Separation Station



SEPARATION VACUUM FILTER
EL0001613

XXX=Capsule Size

We have reverse engineering capabilities for most parts. Call for details.

Picture may not be exact representation.

Closing Station



COUNTER CLOSING BLOCK, ALUMINUM
CAP15CBB

Closing Station



COUNTER CLOSING BLOCK, PET-TX
CAP15CBBP

Closing Station



COUNTER CLOSING BLOCK, STAINLESS STEEL
CAP15CBBS

Closing Station



BREAKAWAY CLOSING PIN W/DRAIN -#XXX
GKF15CLB-XXX-ALU

Closing Station



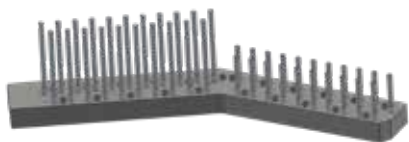
BREAKAWAY CLOSING PIN PLASTIC -#XXX
GKF15CLB-XXX-PET

Closing Station



BREAKAWAY CLOSING PIN W/
DRAIN, STAINLESS STEEL -#XXX
GKF15CLB-XXX-SST

Ejection Cleaning Station



EJECTION/CLEANING BLOCK W/PINS
CAP35ECA

Ejection Closing Station



EJECTION/CLEANING BLOCK W/
BRUSHED CLEANING PINS
CAP35ECA2-XXX

Cleaning Station



CLEANING PIN
CAP15ECB

Cleaning Station



BRUSHED CLEANING PINS -#XXX
CAP15ECB2-XXX

Ejection Station



EJECTION PIN
CAP15EJB

Ejection Station



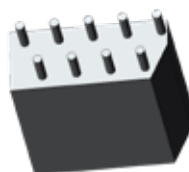
EJECTION DRIVE SHAFT
CAP15ECG

Cleaning Station



CLEANING BRUSH -#XXX
GKF15CSU-XXX

Faulty Capsule Station



FAULTY CAPSULE EJECTION BLOCK
CAP35FCC

Indexing Station



UPPER SEGMENT CARRIER
CAP15INA

Indexing Station



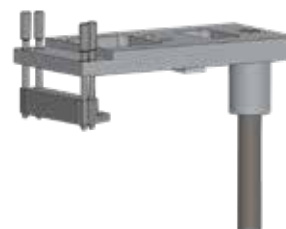
UPPER SEGMENT CARRIER BEARING DRIVE BLOCK
CAP15INA4

Indexing Station



LOWER SEGMENT CARRIER
CAP15INB

Indexing Station



LOWER SEGMENT CARRIER ALIGNMENT TOOL
CAP15INX3

Tamper Dosing Station



SEALING PLATE, PET-TX
CAP15TDF

Tamper Dosing Station



SEALING PLATE, BRONZE
CAP15TDFB

Tamper Dosing Station



SEALING PLATE, RESURFACE
CAP15TDFBR

Main Drive



MAIN DRIVE MOTOR HAND BRAKE LEVER
CAP15ELC

Separation Station



SEPARATION VACUUM FILTER
EL0001613

XXX=Capsule Size

We have reverse engineering capabilities for most parts. Call for details.

Picture may not be exact representation.

Indexing Station



SEGMENT CARRIER COMPLETE
GKF071NA

Indexing Station



SEGMENT CARRIER FRONT
GKF071NA1

Indexing Station



SEGMENT CARRIER REAR
GKF071NA2

Indexing Station



16MM CAM FOLLOW BEARING
GKF151NA1B

Indexing Station



SEGMENT RETAINING SCREW
GKF151NA1C

Indexing Station



SEGMENT CARRIER FRONT REBUILD
GKF071NA1R

Indexing Station



SEGMENT CARRIER (SHORT)
HORIZONTAL SHAFT - 12MM
GKF071NA2B

Indexing Station



SEGMENT CARRIER (LONG)
HORIZONTAL SHAFT - 12MM
GKF071NA2C

Indexing Station



SEGMENT CARRIER VERTICAL SHAFT - 10MM
GKF071NA2D

Indexing Station



SEGMENT CARRIER SPRING
GKF07INA2E

Indexing Station



VERTICAL SHAFT RETAINING CLIP
GKF07INA2F

Indexing Station



BEARING POST
GKF15INA2F

Indexing Station



SEALED BALL BEARING - 30MM
GKF15INA2G

Indexing Station



BEARING POST WASHER
GKF15INA2H

Closing Station



COUNTER BEARING BLOCK, PET-TX
GKF07CB2

Closing Station



CLOSING BLOCK W/PINS
GKF07CLA1A-XXX

Closing Station



CLOSING PIN HOLDING BLOCK
GKF07CLA1A

Closing Station



BREAKAWAY CLOSING PIN -#XXX
GKF15CLB-XXX-ALU

Closing Station



BREAKAWAY CLOSING PIN, PLASTIC -#XXX
GKF15CLB-XXX-PET

Closing Station



BREAKAWAY CLOSING PIN, STAINLESS STEEL -
#XXX
GKF15CLB-XXX-SST

Closing Station



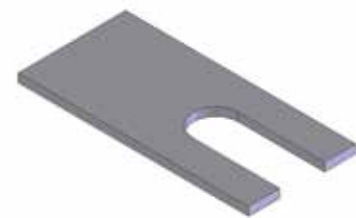
CLOSING/EJECTION STATION MOUNTING BLOCK
GKF07CLA1C

Ejection Station



CLOSING/EJECTION STATION DRIVE SHAFT
GKF07CLE

Closing Station



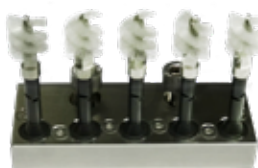
CLOSING BLOCK SHIM
GKF07CPG1-XXX

Closing Station



COUNTER BEARING BLOCK SHIM
GKF07CPG2-XXX

Cleaning Station



CLEANING PIN BLOCK, COMPLETE
GKF07CSA4-XXX

Cleaning Pin



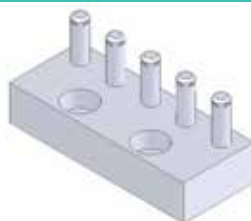
CLEANING PIN BC
GKF07CSA4C1

Cleaning Station



CLEANING BRUSH -#XXX
GKF15CSU-XXX

Cleaning Station



CLEANING STATION BLOCK, ONE PIECE -#XXX
GKF07CSA5-XXX

Ejection Station



EJECTION BLOCK W/PINS
GKF07EJA

Ejection Station



EJECTION PIN
GKF07EJB

Ejection Station



EJECTION PIN, STAINLESS STEEL
GKF07EJBS

Ejection Station



BRUSHED EJECTION PIN, STAINLESS STEEL -#XXX
GKF07EJBSB-XXX

Ejection Station



EJECTION BLOWER BLOCK
GKF07EJE1

Faulty Capsule Station



FAULTY CAPSULE EJECTION ARM
2-PC. BREAKAWAY STYLE
GKF07FCB

Faulty Capsule Station



FAULTY CAPSULE EJECTION
ARM BREAKAWAY RAIL
GKF07FCB1

Indexing Station



SEGMENT CARRIER COMPLETE
GKF07INA

Indexing Station



SEGMENT CARRIER FRONT
GKF07INA1

Indexing Station



SEGMENT CARRIER FRONT, REBUILD
GKF07INA1R

Indexing Station



16MM CAM FOLLOW BEARING
GKF15INA1B

Indexing Station



SEGMENT RETAINING SCREW
GKF15INA1C

Indexing Station



SEGMENT CARRIER, REAR
GKF07INA2A

Indexing Station



SEGMENT CARRIER SHORT
HORIZONTAL SHAFT - 12MM
GKF07INA2B

Indexing Station



SEGMENT CARRIER LONG
HORIZONTAL SHAFT - 12MM
GKF07INA2C

Indexing Station



SEGMENT CARRIER VERTICAL SHAFT - 10MM
GKF07INA2D

Indexing Station



SEGMENT CARRIER SPRING
GKF07INA2E

Indexing Station



VERTICAL SHAFT RETAINING CLIP
GKF07INA2F

Indexing Station



BEARING POST
GKF15INA2F

Indexing Station



SEALED BALL BEARING - 30MM
GKF15INA2G

Indexing Station



BEARING POST WASHER
GKF15INA2H

Separation Station



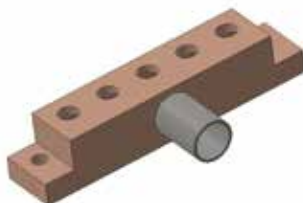
VERTICAL MAGAZINE CAGE SHAFT - 12MM
GKF07RSA

Separation Station



SUCTION SHOE, BRONZE
GKF07SSB

Separation Station



SUCTION SHOE, PLASTIC
GKF07SSBP

Separation Station



SUCTION SHOE, GUIDE COLUMN
GKF07SSC

Tampers Dosing Station

TAMPER HOLDING BLOCK, COMPLETE
GKF07TDB1

Tampers Dosing Station

TRANSFER PIN HOLDING BLOCK
GKF07TDB2A

Tampers Dosing Station

TAMPER RETAINING PLATE
GKF07TDB2B

Tampers Dosing Station

TAMPER SPRING
GKF15TDB2C

Tampers Dosing Station

TAMPER SPRING, HEAVY
GKF15TDB2C1

Tampers Dosing Station

TAMPER CAP, PLASTIC
GKF15TDB2D

Tampers Dosing Station

ALUMINUM GUIDE RING COMPLETE
GKF07TDCC

Tampers Dosing Station

ALUMINUM GUIDE RING REBUILD
GKF07TDCR

Tampers Dosing Station

UNETCHED TAMPER PIN HOLDER
BLOCK GUIDE SHAFT
GKF07TDC1

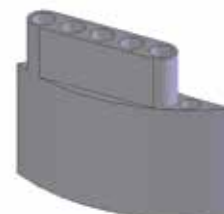
Tampers Dosing Station

ETCHED TAMPER PIN HOLDER BLOCK GUIDE SHAFT
GKF07TDC2

Tampers Dosing Station

SENSOR HOLDING PLATE
GKF07TDD

Tampers Dosing Station

WIPER BLOCK, PET-TX
GKF07TDE

Tampers Dosing Station

TAMPING RING, PET-TX
GKF07TDF

Tamping Ring Resurface

TAMPING RING, RESURFACE
GKF07TDFR

Tampers Dosing Station

TAMPING RING, BRONZE
GKF07TDF2

Tamper Dosing Station



DOSING DISK CONE
GKF07TDI

XXX=Capsule Size

We have reverse engineering capabilities for most parts. Call for details.
Picture may not be exact representation.

Counter Bearing



COUNTER BEARING W/BLOCK
GKF15CB

Counter Bearing



COUNTER BEARING BLOCK, PET-TX
GKF15CB2

Counter Bearing



COUNTER BEARING DRIVE SHAFT - 30MM
GKF15CB4

Closing Station



NEW STYLE CLOSING ASSEMBLY, COMPLETE
GKF15CLA

Closing Station



BREAKAWAY CLOSING PIN HOLDING BLOCK W/
PINS -#XXX
GKF15CLA1

Closing Station



BREAKAWAY CLOSING PIN HOLDING BLOCK
GKF15CLA2

Closing Station



BREAKAWAY CLOSING PIN -#XXX
GKF15CLB-XXX-ALU

Closing Station



BREAKAWAY CLOSING PIN, PLASTIC -#XXX
GKF15CLB-XXX-PET

Closing Station



BREAKAWAY CLOSING PIN, STAINLESS STEEL
GKF15CLB-XXX-SST

Closing Station



ANTI-ROTATION BLOCK, CLOSING, COMPLETE
GKF15CLC

Closing Station



CLOSING STATION STABILIZER BAR
GKF15CLD

Closing Station



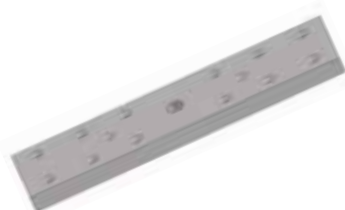
CLOSING STATION DRIVE SHAFT
GKF15CLE

Closing Station



ORIGINAL STYLE CLOSING PIN HOLDING PLATE,
COMPLETE
GKF15CLAO-XXX

Closing Station



ORIGINAL STYLE CLOSING PIN HOLDING PLATE
GKF15CLAO1

Closing Station



ORIGINAL STYLE CLOSING PIN -#XXX
GKF15CLAO2-XXX

Closing Station



ORIGINAL STYLE CLOSING PIN GUIDE PLATE -#XXX
GKF15CLBO-XXX

Cleaning Station



CLEANING STATION, BOBBING, MOUNTING BLOCK
GKF15CSA2

Cleaning Station



CLEANING STATION DRIVE SHAFT, HOLLOW
GKF15CSA1

Cleaning Station



CLEANING STATION AIR BLAST DEFLECTOR BLOCK
GKF15CSA3

Cleaning Station



CLEANING STATION BLOCK ASSEMBLY
GKF15CSA4-XXX

Cleaning Pin



CLEANING PIN BC
GKF15CSA4C1

Cleaning Station



CLEANING BRUSH -#XXX
GKF15CSU-XXX

Cleaning Station



CLEANING STATION BLOCK, ONE PIECE
GKF15CSA5-XXX

Cleaning Station



20MM ADJ LME LINEAR BALL BUSHING
GKF15CSD

Cleaning Station



7 X 20 X 32 DUST SEAL
GKF15CSD1

Cleaning Station



CLEANING STATION DRIVE ARM, COMPLETE
GKF15CSE

Ejection Station



NEW STYLE EJECTION PIN HOLDING
BLOCK, COMPLETE
GKF15EJA

Ejection Station



BREAKAWAY EJECTION PIN -#XXX
GKF15EJB-XXX

Ejection Station



NEW STYLE BREAKAWAY EJECTION PIN WITH BRUSH
-#XXX
GKF15EJBB-XXX

Ejection Station



BREAKAWAY EJECTION PIN, STAINLESS STEEL -#XXX
GKF15EJBS-XXX

Ejection Station



BREAKAWAY EJECTION PIN W/BRUSH, STAINLESS
STEEL -#XXX
GKF15EJBSB-XXX

Ejection Station



EJECTION ANTI-ROTATION BLOCK
GKF15CLC

Ejection Station



EJECTION DRIVE SHAFT
GKF15EJD1

Ejection Station



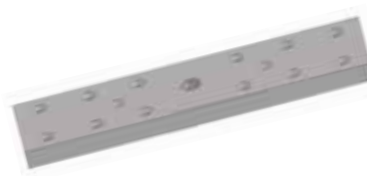
EJECTION YOKE
GKF15EJE1

Ejection Station



ORIGINAL EJECTION PIN ASSEMBLY,
COMPLETE -XXX
GKF15EJO-XXX

Ejection Station



ORIGINAL EJECTION PIN HOLDING BLOCK
GKF15EJO1

Ejection Station



ORIGINAL EJECTION PIN, STAINLESS STEEL -#XXX
GKF15EJO2-XXX

Ejection Station



ORIGINAL EJECTION PIN GUIDE
PLATE -#XXX BRONZE
GKF15EJO3-XXX

Faulty Capsule Ejection Station



FAULTY CAPSULE DRIVE SHAFT
GKF15FCA1

Faulty Capsule Ejection Station



FAULTY CAPSULE STABILIZING
SHAFT - 12MM, SHORT
GKF15FCA2D

Faulty Capsule Ejection Station



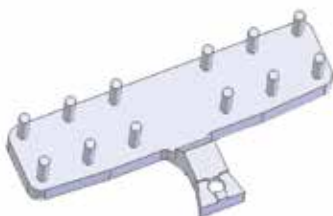
FAULTY CAPSULE STABILIZING SHAFT - 12MM, LONG
GKF15FCA2E

Faulty Capsule Station



FAULTY CAPSULE EJECTION ARM
GKF15FCB

Faulty Capsule Ejection Station



FAULTY CAPSULE EJECTION ARM BREAKAWAY RAIL
REPLACEMENT
GKF15FCB1

Faulty Capsule Ejection Station



FAULTY CAPSULE EJECTION ARM, BREAKAWAY—
ARM STAINLESS STEEL
GKF15FCB2

Indexing Station



SEGMENT CARRIER, COMPLETE
GKF15INA

Indexing Station



SEGMENT CARRIER FRONT
GKF15INA1

Indexing Station



16MM CAM FOLLOW BEARING
GKF15INA1B

Indexing Station



SEGMENT RETAINING SCREW
GKF15INA1C

Indexing Station



SEGMENT CARRIER FRONT, REBUILD
GKF15INA1R

Indexing Station



SEGMENT CARRIER REAR
GKF15INA2

Indexing Station



SEGMENT CARRIER UPPER
HORIZONTAL SHAFT
GKF15INA2B

Indexing Station



SEGMENT CARRIER THREADED
HORIZONTAL SHAFT
GKF15INA2C

Indexing Station



SEGMENT CARRIER VERTICAL SHAFT
GKF15INA2D

Indexing Station



SEGMENT CARRIER VERTICAL SHAFT
RETAINING ROLL PIN, 2MM X 16MM
GKF15INA2D1

Indexing Station



CARRIER RETURN SPRING
GKF15INA2E

Indexing Station



SEGMENT CARRIER REAR, 30MM BEARING POST
GKF15INA2F

Indexing Station



SEALED BALL BEARING—30MM
GKF15INA2G

Indexing Station



BEARING POST WASHER
GKF15INA2H

Indexing Station



16MM ADJ LINEAR BALL BUSHING
GKF15INC2

Indexing Station



16MM DONUT WIPER SEAL - 16MM X 22MM X 2/3
GKF15INC3

Indexing Station



SEGMENT CARRIER ALIGNMENT
TOOL, STAINLESS STEEL
GKF15INAX

Main Shaft



BEVEL GEAR SET
GKF15MSE

Single Yoke



BEVEL GEAR DRIVE SHAFT
GKF15DSY3

Powder Hopper



AUGER DRIVE SHAFT
GKF15PHA

Rectifier Station



12MM VERTICAL MAGAZINE CAGE SHAFT
GKF15RSA

Rectifier Station



12MM VERTICAL MAGAZINE MOUNTING BLOCK,
COMPLETE
DMWZORSB

Rectifier Station



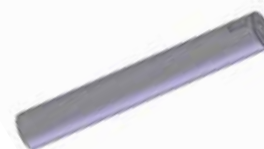
12MM RECTIFIER MAGAZINE MOUNTING BLOCK
LINEAR BALL BUSHING
GKF15RSB1

Rectifier Station



RECTIFIER MOTION BLOCK COMPLETE
GKF15RSF4

Separation Station



SEPARATION DRIVE SHAFT
GKF15SSA1

Separation Station



SEPARATION PIN
GKF15SSA5

Separation Station



SUCTION SHOE LEFT, BRONZE
GKF15SSB

Separation Station



SUCTION SHOE LEFT, PET-TX
GKF15SSBP

Separation Station



SUCTION SHOE RIGHT (SLOTTED), BRONZE
GKF15SSC

Separation Station



SUCTION SHOE RIGHT (SLOTTED), PET-TX
GKF15SSCP

Separation Station



SUCTION SHOE GUIDE COLUMN
GKF15SSD

Separation Station



SUCTION SHOE GUIDE COLUMN BUSHING, BRONZE,
COMPLETE
GKF15SSE

Separation Station



SUCTION SHOE GUIDE COLUMN BUSHING, PET-TX,
COMPLETE
GKF15SSEP

Tampers Dosing Station



60MM TAMPING DOSING SHAFT
GKF15TDA

Tampers Dosing Station



TAMPER PIN HOLDING BLOCK, COMPLETE
GKF15TDB2

Tampers Dosing Station



TAMPER COMPRESSION SPRING
GKF15TDB2C

Tampers Dosing Station



TAMPER COMPRESSION SPRING HEAVY
GKF15TDB2C1

Tampers Dosing Station



TAMPER PIN CAP, PLASTIC
GKF15TDB2D

Tampers Dosing Station



TAMPER PIN HOLDING BLOCK GUIDE SHAFT
GKF15TDB2Z

Tampers Dosing Station



TAMPER PIN HOLDING BLOCK KNOB ADJUSTMENT
ASSEMBLY, COMPLETE
GKF15TDB3

Tamper Dosing Station



TRANSFER PIN HOLDING BLOCK, COMPLETE
GKF15TDB4

Tamper Dosing Station



TRANSFER PIN HOLDING BLOCK GUIDE SHAFT
GKF15TDB4Z

Tamper Dosing Station



25MM TAMPING HEAD, LIFT
DRIVE SHAFT, COMPLETE
GKF15TDB6

Tamper Dosing Station



WIPER BLOCK GUIDE SHAFT - 10 MM
GKF15TDE1

Tamper Dosing Station



ALUMINUM GUIDE RING
GKF15TDC

Tamper Dosing Station



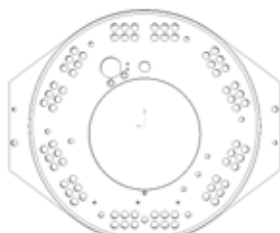
ALUMINUM W/GUIDE RING REBUILD
WITH PLASTIC PLATES
GKF15TDCR

Tamper Dosing Station



BRONZE GUIDE RING, REBUILD
GKF15TDCBR

Tamper Dosing Station



DOSING BOWL COVER
GKF15TDD

Tamper Dosing Station



WIPER BLOCK, PET 10 MM GUIDE SHAFT BACK
GKF15TDE

Tamper Dosing Station



WIPER BLOCK, ALUMINUM - 10 MM WIDE SHAFT
BORES
GKF15TDEA

Tamper Dosing Station



WIPER BLOCK, PET-TX, 10 MM GUIDE SHAFT BORES
GKF15TDEX

Tamper Dosing Station



WIPER BLOCK, PET, SHORT, 10 MM
GUIDE SHAFT BORES
GKF15TDES

Tamper Dosing Station



WIPER BLOCK, ALUMINUM (SHORT), 10 MM GUIDE
SHAFT BORES
GKF15TDEAS

Tamper Dosing Station



WIPER BLOCK, PET-TX (SHORT), 10 MM
GUIDE SHAFT BORES
GKF15TDEXS

Tamper Dosing Station



WIPER BLOCK, PET (SHORT), 15 MM
GUIDE SHAFT BORES
GKF115TDES5

Tamper Dosing Station



WIPER BLOCK, ALUMINUM - 15 MM
GUIDE SHAFT BORES
GKF115TDEAS5

Tamper Dosing Station



WIPER BLOCK, PET-TX, SHORT - 15 MM
GUIDE SHAFT BORES
GKF115TDEXS5

Tamper Dosing Station



TAMPING RING, -PET-TX
GKF15TDF

Tamper Dosing Station



TAMPING RING, BRONZE
GKF15TDFB

Tamper Dosing Station



TAMPING RING, RESURFACE
GKF15TDFR

Tamper Dosing Station

PHOTO NOT
AVAILABLE

PILLOW BLOCK COVER
GKF15TDP1

Tamper Dosing Station



PILLOW BLOCK COVER DUST SEAL
GKF15TDP1A

Tamper Dosing Station



DOSING BOWL COVER RISER BLOCK
GKF15TDP2

Tamper Dosing Station



60MM LINEAR BALL BEARING
GKF15TDP5

Tamper Dosing Station



KR62 CAM ROLLER BEARING
GKF15TDK2

XX=Capsule Size

We have reverse engineering capabilities for most parts. Call for details.

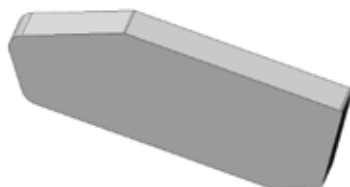
Picture may not be exact representation.

Counter Bearing Station



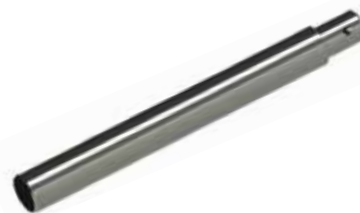
COUNTER BEARING W/BLOCK
GKF15CB

Counter Bearing



COUNTER BEARING BLOCK, PET - TX
GKF15CB2

Counter Bearing Station



COUNTER BEARING DRIVE SHAFT, 30MM
GKF15CB4

Closing Station



NEW STYLE CLOSING ASSEMBLY, COMPLETE
DMW20CLA

Closing Station



BREAKAWAY CLOSING PIN HOLDING
BLOCK W/PINS -#XXX
DMW20CLA1

Closing Station



BREAKAWAY CLOSING PIN HOLDING BLOCKS
DMW20CLA2

Closing Station



BREAKAWAY CLOSING PIN -#XXX
GKF15CLB-XXX-ALU

Closing Station



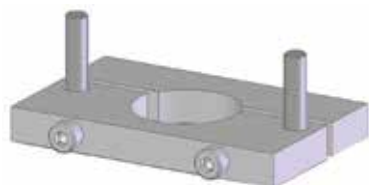
BREAKAWAY CLOSING PIN, PLASTIC -#XXX
GKF15CLB-XXX-PET

Closing Station



BREAKAWAY CLOSING PIN, STAINLESS STEEL -#XXX
GKF15CLB-XXX-SST

Closing Station



ANTI-ROTATION BLOCK, CLOSING, COMPLETE
GKF15CLC

Closing Station



CLOSING STATION STABILIZER BAR
GKF15CLD

Closing Station



CLOSING STATION DRIVE SHAFT
GKF15CLE

Closing Station



ORIGINAL STYLE CLOSING PIN HOLDING PLATE,
COMPLETE
DMW20CLA0-XXX

Closing Station



ORIGINAL STYLE CLOSING PIN HOLDING PLATE
DMW20CLA01

Closing Station



ORIGINAL STYLE CLOSING PIN -#XXX
GKF15CLA02-XXX

Cleaning Station



CLEANING STATION DRIVE SHAFT, HOLLOW
GKF15C5A1

Cleaning Station



CLEANING STATION, BOBBING, MOUNTING BLOCK
GKF15CSA2

Cleaning Station



CLEANING STATION AIR BLAST DEFLECTOR BLOCK
GKF15CSA3

Cleaning Station



CLEANING STATION BLOCK, ONE PIECE -#XXX
DMW20CSA5-XXX

Cleaning Station



DMW2000 CLEANING STATION
BLOCK, ONE PIECE -#XXX
DMW20CSA5B-XXX

Cleaning Station



CLEANING BRUSH -#XXX
GKF15CSU-XXX

Cleaning Station



20MM ADJ LME LINEAR BALL BUSHING
GKF15CSD

Cleaning Station



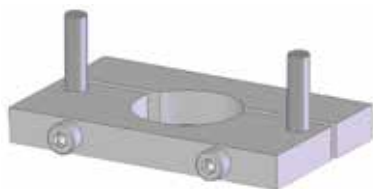
CLEANING STATION DRIVE ARM, COMPLETE
GKF15CSE

Ejection Station



EJECTION DRIVE SHAFT
GKF15EJD1

Ejection Station



ANTI-ROTATION BLOCK, EJECTION, COMPLETE
GKF15CLC

Ejection Station



EJECTION YOKE ASSEMBLY, COMPLETE
GKF15EJE1

Ejection Station



ORIGINAL EJECTION PIN ASSEMBLY, COMPLETE-XXX
DMW20EJO-#XXX

Ejection Station



ORIGINAL EJECTION PIN HOLDING PLATE
DMW20EJO1

Ejection Station



ORIGINAL EJECTION PIN, STAINLESS STEEL -#XXX
DMW20EJO2-XXX

Ejection Station



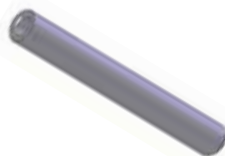
ORIGINAL EJECTION PIN GUIDE
PLATE -#XXX BRONZE
DMW20EJO3-XXX

Faulty Capsule Ejection Station



FAULTY CAPSULE DRIVE SHAFT
GKF15FCA1

Faulty Capsule Ejection Station



FAULTY CAPSULE STABILIZING
SHAFT, 12MM - SHORT
GKF15FCA2D

Faulty Capsule Ejection Station



FAULTY CAPSULE STABILIZING SHAFT,
12MM - LONG
GKF15FCA2E

Faulty Capsule Station



FAULTY CAPSULE EJECTION ARM 2-PC.
COMPLETE BREAKAWAY STYLE
DMW20FCB

Faulty Capsule Station



FAULTY CAPSULE EJECTION ARM BREAKAWAY RAIL
DMW20FCB1

Faulty Capsule Ejection Station



FAULTY CAPSULE EJECTION ARM BREAKAWAY,
STAINLESS STEEL ARM
GKF15FCB2

Indexing Station



SEGMENT CARRIER, COMPLETE
GKF15INA

Indexing Station



SEGMENT CARRIER, FRONT
GKF15INA1

Indexing Station



16MM CAM FOLLOW BEARING
GKF15INA1B

Indexing Station



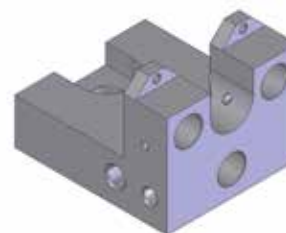
SEGMENT RETAINING SCREW
GKF15INA1C

Indexing Station



SEGMENT CARRIER FRONT, REBUILD
GKF15INA1R

Indexing Station



SEGMENT CARRIER REAR
GKF15INA2

Indexing Station



SEGMENT CARRIER UPPER HORIZONTAL SHAFT
GKF15INA2B

Indexing Station



SEGMENT CARRIER THREADED
HORIZONTAL SHAFT
GKF15INA2C

Indexing Station



10MM SEGMENT CARRIER VERTICAL SHAFT
GKF15INA2D

Indexing Station



10MM SEGMENT CARRIER VERTICAL SHAFT
RETAINING ROLL PIN, 2MM X 16MM
GKF15INA2D1

Indexing Station



SEGMENT CARRIER RETURN SPRING, STAINLESS
STEEL
GKF15INA2E

Indexing Station



SEGMENT CARRIER REAR ELEMENT BEARING POST
GKF15INA2F

Indexing Station



30MM SEALED BALL BEARING
GKF15INA2G

Indexing Station



BEARING POST WASHER, STAINLESS STEEL
GKF15INA2H

Indexing Station



16MM ADJ LINEAR BALL BUSHING
GKF15INC2

Indexing Station



16MM DONUT WIPER SEAL, 16MM X 22MM X 2/3
GKF15INC3

Indexing Station



SEGMENT CARRIER ALIGNMENT
TOOL, STAINLESS STEEL
GKF15INAX

Main Shaft



BEVEL GEAR SET
GKF1MSE

Single Yoke



BEVEL GEAR DRIVE SHAFT
GKF15DY3

Powder Hopper



AUGER DRIVE SHAFT
GKF15PHA

Rectifier Station



12MM VERTICAL MAGAZINE CAGE SHAFT
GKF15RSA

Rectifier Station



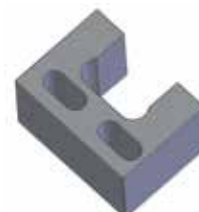
RECTIFIER MAGAZINE MOUNTING
BLOCK, COMPLETE
DMW20RSB

Rectifier Station



12MM RECTIFIER MAGAZINE MOUNTING BLOCK
LINEAR BALL BUSHING
GKF15RSB1

Rectifier Station



RECTIFIER MOTION BLOCK, COMPLETE
GKF15RSF4

Rectifier Station



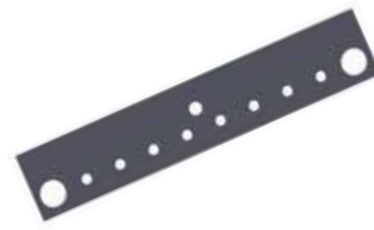
PNEUMATIC ACTUATED CRL TRIP CAM, COMPLETE
DMW20RSH

Separation Station



SEPARATION DRIVE SHAFT
GKF15SSA1

Separation Station



SEPARATION PIN MOUNTING BLOCK, COMPLETE
DMW20SSA2

Separation Station



SEPARATION PIN
GKF15SSA5

Separation Station



LEFT SUCTION SHOE, BRONZE
DMW20SSB

Separation Station



LEFT SUCTION SHOE - PET-TX
DMW20SSBP

Separation Station



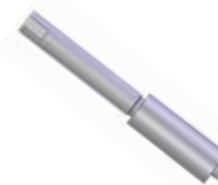
RIGHT SUCTION SHOE, BRONZE
DMW20SSC

Separation Station



RIGHT SUCTION SHOE, PLASTIC,
COMPLETE (SLOTTED)
DMW20SSCP

Separation Station



SUCTION SHOE GUIDE COLUMN
GKF15SSD

Separation Station



SUCTION SHOE GUIDE COLUMN BUSHING, BRONZE,
COMPLETE
GKF15SSE

Separation Station



SUCTION SHOE GUIDE COLUMN BUSHING,
PET-TX - COMPLETE
GKF15SSEP

Tamper Dosing Station



60MM TAMPING DOSING SHAFT
GKF15TDA

Tamper Dosing Station



TAMPER HOLDING BLOCK, COMPLETE
DMW20TDB2

Tamper Dosing Station



TAMPER COMPRESSION SPRING
GKF15TDB2C

Tamper Dosing Station



TAMPER COMPRESSION SPRING, HEAVY
GKF15TDB2C1

Tamper Dosing Station



TAMPER PIN CAP, PLASTIC
GKF15TDB2D

Tamper Dosing Station



TAMPER PIN HOLDING BLOCK GUIDE SHAFT
GKF15TDB2Z

Tamper Dosing Station



TAMPER PIN HOLDING BLOCK KNOB ADJUSTMENT
ASSEMBLY, COMPLETE
GKF15TDB3

Tamper Dosing Station



TRANSFER PIN HOLDING BLOCK, COMPLETE
DMW20TDB4

Tamper Dosing Station



TRANSFER PIN HOLDING BLOCK GUIDE SHAFT
GKF15TDB4Z

Tamper Dosing Station



TAMPING HEAD LIFT DRIVE SHAFT
GKF15TDB6

Tamper Dosing Station



ALUMINUM GUIDE RING
DMW20TDC

Tamper Dosing Station



ALUMINUM GUIDE RING, REBUILD
DMW20TDCR

Tamper Dosing Station



SENSOR HOLDING PLATE
DMW20TDD

Tamper Dosing Station



WIPER BLOCK, GUIDE SHAFT BORE PET, 10MM,
DMW20TDE

Tamper Dosing Station



WIPER BLOCK, TEFLON IMPREGNATED, ALUMINUM,
DMW20TDEA

Tamper Dosing Station



WIPER BLOCK, PET-TX
DMW20TDEX

Tamper Dosing Station



WIPER BLOCK, PET, (SHORT)
DMW20TDES

Tamper Dosing Station



WIPER BLOCK, ALUMINUM, TEFLON
IMPREGNATED, (SHORT)
DMW20TDEAS

Tamper Dosing Station



WIPER BLOCK, PET-TX, (SHORT)
DMW20TDEXS

Tamper Dosing Station



TAMPING RING, PET-TX
GKF15TDF

Tamper Dosing Station



TAMPING RING, BRONZE
GKF15TDF2

Tamper Dosing Station



TAMPING RING, RESURFACE, BRONZE
GKFTDFR

Tamper Dosing Station



KR62 CAM ROLLER BEARING
DMW20TDK2

Tamper Dosing Station



PILLOW BLOCK BEARING COVER DUST SEAL
GKF15TDP1A

Tamper Dosing Station



DOSING BOWL COVER RISER BLOCK
GKF15TDP2

Tamper Dosing Station



60MM LINEAR BALL BEARING
GKF15TDP5

Tamper Dosing Station



TAMPER DUST HOOD
GKF15TDQ

XX=Capsule Size

We have reverse engineering capabilities for most parts. Call for details.

Picture may not be exact representation.

PREMIUM NATOLI SEGMENTS ENSURE PROPER ALIGNMENT

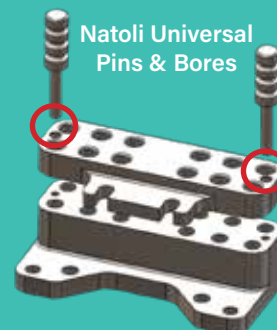
NO MORE ALIGNMENT WOES!

The principal purpose for segment alignment is to allow capsules to be separated reliably and rejoined accurately. To accomplish this, the upper segment must be precisely aligned up with the lower segment and the segment surfaces must be parallel.

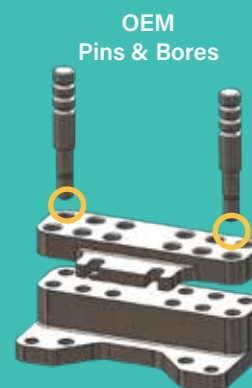
To ensure the most accurate segment alignment and fit possible, Natoli manufactures universal alignment pins and bores for all segments. The addition of universal alignment bores in segments and the use of universal alignment pins help correct capsule bore misalignment and even enables slightly worn segments to operate more effectively. This improved method of segment alignment is also helpful when granular formulations are used as such products have a tendency to cause capsules to split.

The use of Natoli Universal Alignment Pins change segment alignment setup from a purely manual process to a precise operation.

Natoli Universal Segment Alignment Vs. OEM Alignment



Natoli Segment & Alignment Pins



OEM Segment & Alignment Pins

Natoli Universal Alignment Pins have many benefits, including:

- » One (1) set of Universal Alignment Pins fit all sizes of segments
- » Universal alignment pins/bores align segments perfectly every time
- » Universal alignment bores never wear out—unlike capsule bores
- » Maximum variance of capsule bore alignment with Universal Alignment Pins is 0.0005" while OEM specifications allow nearly 0.002"
- » Universal Alignment Bores and Pins are available for all Bosch, Index, Bohanan, Sejong, and many other encapsulation machines



Natoli Universal Segment Alignment Pin



OEM Segment Alignment Pin



ENCAPSULATION ACCESSORIES

ALIGNMENT PIN TOOL KIT



This kit provides the tools needed to align all critical stations on the following encapsulators, including: magazine towers, the dosing disk to lower segment, upper segment to lower segment, and dosing disk to guide ring.

Designed for use with the following encapsulation machine models: GKF 330/400, 700, 1500; and DMW 2000.

Item Description	Part No.
Alignment Pin Tool Kit - #XXX	GKF15APCC-XXX

SEGMENT CARRIER ALIGNMENT TOOL



The Segment Carrier Alignment Tool is used to align the segment carrier to the indexing table. This ensures proper capsule separation and capsule closing.

Designed for use with GKF 1500 and DMW 2000 encapsulation machines.

Item Description	Part No.
Segment Carrier Alignment Tool-Stainless Steel	GKF15INAX

CAPSYLON LOWER SEGMENT CARRIER ALIGNMENT TOOL



The Lower Segment Carrier Alignment Tool is used to align the lower segment carrier so that the upper and lower segments are aligned correctly to ensure proper capsule separation and closing.

Designed for use with the Capsylon 1505 and Capsylon 3005.

Item Description	Part No.
Lower Segment Carrier Alignment Tool	CAP15INX3

TAMPER DUST HOOD



The Tamper Dust Hood prevents product dust from floating out of the tamper dosing area and aids in keeping the entire encapsulation process cleaner.

Designed for use with the following encapsulation machine models: GKF 1500 and DMW 2000.

Item Description	Part No.
Tamper Dust Hood	GKF15TDQ

**DISASSEMBLES
IN LESS THAN
ONE MINUTE!**

NATOLI CAPSULE POLISHER

Quickly removes even the finest, most persistent powders.

The Natoli Capsule Polisher features a specially designed polishing chamber that is simple and easy to disassemble, clean, and reinstall. Mid-run clean-ups can be accomplished in only seconds. With an additional polishing chamber (optional), changeover to a clean polishing chamber takes less than one minute.

Item Description	Part No.
Capsule Polisher	TRT-RCP
Additional Polish Chamber (Optional)	TB111

Polisher Features

- » Cyclonic flow in the polishing chamber assures that powder is removed without settling
- » Pressurized air feeds through brush for aggressive air flow
- » No corners to collect powder in polishing chamber
- » Brush made of food safe, FDA-compliant nylon
- » Brush shaft is open on both ends for ease of cleaning
- » No bearing or belt removal is necessary when disassembling
- » Empty cap eliminator can be mounted on either the capsule input or output
- » Ancillary devices may be mounted on output end (e.g. metal detectors)



Robust, extra-wide base has angle and height adjustments with locking wheels.

INDEX

All premium change and spare parts are manufactured in the U.S.A. by Natoli Engineering Co., and are suitable for use on the following encapsulation machines:

BOHANAN 2000

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BOHANAN VERSAFIL

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CAPSYLON 1505

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CAPSYLON 3005

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GKF 330/400

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GKF 700/700S/701/705

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GKF 1500/BOHANAN 1500/ INDEX K90I

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LOWER SEGMENT PET-TX-#XXX	Segments	GKF15CPB2P-XXX	Change Parts	11
SEGMENT ALIGNMENT PIN -#XXX	Alignment Pins	GKF15CPB3-XXX	Change Parts	11
UNIVERSAL SEGMENT ALIGNMENT PIN	Alignment Pins	GKF15CPB4	Change Parts	11
TAMPER PIN -#XXX	Tamper Pins	GKF15CPC1-XXX	Change Parts	12
DOSING DISK -#XXX	Dosing Disks	GKF15CPD-XXX-MMM	Change Parts	12
DOSING DISK PET-TX-#XXX	Dosing Disks	GKD15CPD-XXX-MMM-PTX	Change Parts	12
DOSING DISK ALIGNMENT PIN -#XXX	Alignment Pins	GKF15CPD2-XXX	Change Parts	12
TRANSFER ALIGNMENT PIN -#XXX	Alignment Pins	GKF15CPD3-XXX	Change Parts	12
SORTING BLOCK -#XXX	Sorting Blocks	GKF15CPE-XXX	Change Parts	12
HORIZONTAL SORTING FINGERS -#XXX	Horizontal Sorting Fingers	GKF15CPF-XXX	Change Parts	12
RECTIFIER ALIGNMENT PIN -#XXX	Alignment Pins	GKF15RSX-XXX	Change Parts	12
ALIGNMENT PIN TOOL KIT -#XXX	Alignment Pins	GKF15APCC-XXX	Change Parts	12
COUNTER BEARING FORMAT RINGS - SET	Format Rings	GKF15CPH	Change Parts	12
FAULTY CAPSULE FORMAT RINGS - SET	Format Rings	GKF15CPI	Change Part	12
STORAGE CASE	Protective Cases	IM2700	Change Parts	12

GKF 2000 (16 HOLE) DMW 2000/INDEX K120I/K150I

Part	Sub Category	Part #	Category	Page
CHANGE PARTS COMPLETE -#XXX	Change Parts Complete	DMW20CP-XXX	Change Parts	13
MAGAZINE ASSEMBLY COMPLETE -#XXX	Magazine Assembly	DMW20CPA-XXX	Change Parts	13
VERTICAL SORTING FINGERS -#XXX	Vertical Sorting Fingers	DMW20CPA3-XXX	Change Parts	13
COMPLETE SET OF SEGMENTS -#XXX*	Segments	DMW20CPB-XXX	Change Parts	13
UPPER SEGMENT -#XXX	Segments	DMW20CPB1-XXX	Change Parts	13
UPPER SEGMENT PET-TX-#XXX	Segments	DMW20CPB1-XXX-PTX	Change Parts	13
LOWER SEGMENT -#XXX	Segments	DMW20CPB2-XXX	Change Parts	13
LOWER SEGMENT PET-TX-#XXX	Segments	DMW20CPB2-XXX-PTX	Change Parts	13
SEGMENT ALIGNMENT PIN -#XXX	Alignment Pins	GKF15CPB3-XXX	Change Parts	13
UNIVERSAL SEGMENT ALIGNMENT PIN	Alignment Pins	GKF15CPB4	Change Parts	13
TAMPER PIN -#XXX	Tamper Pins	GKF15CPC1-XXX	Change Parts	13
DOSING DISK -#XXX	Dosing Disks	DMW20CPD-XXX-MMM	Change Parts	13
DOSING DISK PET-TX-#XXX	Dosing Disks	DMW20CPD-XXX-MMM-PTX	Change Parts	13
DOSING DISK ALIGNMENT PIN -#XXX	Alignment Pins	GKF15CPD2-XXX	Change Parts	13
TRANSFER ALIGNMENT PIN -#XXX	Alignment Pins	GKF15CPD3-XXX	Change Parts	13
SORTING BLOCK -#XXX	Sorting Blocks	DMW20CPE-XXX	Change Parts	14
HORIZONTAL SORTING FINGERS -#XXX	Horizontal Sorting Fingers	DMW20CPF-XXX	Change Parts	14
COUNTER BEARING FORMAT RINGS - SET	Format Rings	GKF15CPH	Change Parts	14
FAULTY CAPSULE FORMAT RINGS - SET	Format Rings	GKF15CPI	Change Parts	14
RECTIFIER ALIGNMENT PIN -#XXX	Alignment Pins	GKF15RSX-XXX	Change Parts	14
ALIGNMENT PIN TOOL KIT -#XXX	Alignment Pins	GKF15APCC-XXX	Change Parts	14
STORAGE CASE	Protective Cases	IM2700	Change Parts	14

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Part	Sub Category	Part #	Category	Page
CHANGE PARTS COMPLETE -#XXX	Change Parts Complete	GKF20CP-XXX	Change Parts	15
MAGAZINE ASSEMBLY COMPLETE -#XXX	Magazine Assembly	GKF20CPA-XXX	Change Parts	15
VERTICAL SORTING FINGERS -#XXX	Vertical Sorting Fingers	GKF20CPA3-XXX	Change Parts	15
COMPLETE SET OF SEGMENTS -#XXX*	Segments	GKF25CPB-XXX	Change Parts	15
UPPER SEGMENT -#XXX	Segments	GKF25CPB1-XXX	Change Parts	15
LOWER SEGMENT -#XXX	Segments	GKF25CPB2-XXX	Change Parts	15
SEGMENT ALIGNMENT PIN -#XXX	Alignment Pins	GKF25CPB3-XXX	Change Parts	15
UNIVERSAL ALIGNMENT PIN	Alignment Pins	GKF15CPB4	Change Parts	15
TAMPER PIN -#XXX	Tamper Pins	GKF25CPC1-XXX	Change Parts	15
DOSING DISK PET-TX-#XXX	Dosing Disks	GKF20CPD-XXX-MMM	Change Parts	15
DOSING DISK ALIGNMENT PIN -#XXX	Alignment Pins	GKF25CPD2-XXX	Change Parts	15
TRANSFER ALIGNMENT PIN -#XXX	Alignment Pins	GKF15CPD3-XXX	Change Parts	15
SORTING BLOCK -#XXX	Sorting Blocks	GKF20CPE-XXX	Change Parts	15
HORIZONTAL SORTING FINGERS -#XXX	Horizontal Sorting Fingers	GKF20SCPF-XXX	Change Parts	15
STORAGE CASE	Protective Cases	IM2700	Change Parts	15

IMA IMPRESSA

Part	Sub Category	Part #	Category	Page
130 UPPER BUSHING -#XXX	Segments	CPC1A10030-XXX	Change Parts	16
TAMPER PIN	Tamper Pins	IMP13CPC1	Change Parts	16
TRANSFER PIN	Tamper Pins	IMP13CPC2	Change Parts	16

SEJONG SF40 / SF70

Part	Sub Category	Part #	Category	Page
COMPLETE SET OF SEGMENTS - #XXX*	Segments	SSF40CPB-XXX	Change Parts	16
UPPER SEGMENT - #XXX	Segments	SSF40CPB1-XXX	Change Parts	16
LOWER SEGMENT - #XXX	Segments	SSF40CPB2-XXX	Change Parts	16
SEGMENT ALIGNMENT PIN - #XXX	Alignment Pins	GKF15CPB3-XXX	Change Parts	16
UNIVERSAL ALIGNMENT PIN	Alignment Pins	GKF15CPB4	Change Parts	16
COMPLETE SET OF SEGMENTS -#XXX*	Segments	SSF70CPB-XXX	Change Parts	16
UPPER SEGMENT - #XXX	Segments	SSF70CPB1-XXX	Change Parts	16
LOWER SEGMENT - #XXX	Segments	SSF70CPB2-XXX	Change Parts	16
SEGMENT ALIGNMENT PIN - #XXX	Alignment Pins	GKF15CPB3 - XXX	Change Parts	16
UNIVERSAL ALIGNMENT PIN	Alignment Pins	GKF15CPB4	Change Parts	17
TAMPER PIN -#XXX	Tamper Pins	SSF70CPC1-XXX	Change Parts	17
DOSING DISK - #XXX	Dosing Disks	SSF70CPD-XXX-MMM	Change Parts	17
DOSING DISK PET-TX-#XXX	Dosing Disks	SSF70CPD-XXX-MMM-PTX	Change Parts	17

TES 900

Part
COMPLETE SET OF SEGMENTS -#XXX
UPPER SEGMENTS -#XXX
LOWER SEGMENTS -#XXX
SEGMENT ALIGNMENT PIN -#XXX
TAMPER PIN -#XXX
DOSING DISK -#XXX
DOSING DISK PET-TX-#XXX

Sub Category	Part #	Category	Page
Segments	TES09CPB-XXX	Change Parts	17
Segments	TES09CPB1-XXX	Change Parts	17
Segments	TES09CPB2-XXX	Change Parts	17
Alignment Pins	GKF15CPB3-XXX	Change Parts	17
Tamper Pins	TES09CPC1-XXX	Change Parts	17
Dosing Disks	TES09CPD-XXX-MMM	Change Parts	17
Dosing Disks	TES09CPD-XXX-MMM-PTX	Change Parts	17

TES 1200

Part
COMPLETE SET OF SEGMENTS - #XXX
UPPER SEGMENT - #XXX
LOWER SEGMENT - #XXX
SEGMENT ALIGNMENT PIN - #XXX
TAMPER PIN -#XXX
DOSING DISK - #XXX
DOSING DISK PET-TX-#XXX
DOSING DISK ALIGNMENT PIN - #XXX

Sub Category	Part #	Category	Page
Segments	TES12CPB-XXX	Change Parts	18
Segments	TES12CPB1-XXX	Change Parts	18
Segments	TES12CPB2-XXX	Change Parts	18
Alignment Pins	GKF15CPB3-XXX	Change Parts	18
Tamper Pins	TES12CPC1-XXX	Change Parts	18
Dosing Disks	TES12CPD-XXX-MMM	Change Parts	18
Dosing Disks	TES12CPD-XXX-MMM-PTX	Change Parts	18
Dosing Disks	TES12CPD2-XXX	Change Parts	18

TES 2000

Part
COMPLETE SET OF SEGMENTS -#XXX*
UPPER SEGMENT -#XXX
LOWER SEGMENT -#XXX
SEGMENT ALIGNMENT PIN -#XXX
UNIVERSAL ALIGNMENT PIN
TAMPER PIN -#XXX
DOSING DISK -#XXX
DOSING DISK PET-TX-#XXX

Sub Category	Part #	Category	Page
Segments	TES20CPB-XXX	Change Parts	18
Segments	TES20CPB1-XXX	Change Parts	18
Segments	TES20CPB2-XXX	Change Parts	18
Alignment Pins	GKF15CPB3-XXX	Change Parts	18
Alignment Pins	GKF15CPB4	Change Parts	18
Tamper Pins	TES20CPC1-XXX	Change Parts	18
Dosing Disk	TES20CPD-XXX-MMM	Change Parts	19
Dosing Disk	TES20CPD-XXX-MM-PTX	Change Parts	19

BOHANAN 1500

Part
SEGMENT CARRIER COMPLETE
SEGMENT CARRIER FRONT
16MM CAM FOLLOW BEARING
SEGMENT RETAINING SCREW
SEGMENT CARRIER REAR
SEGMENT CARRIER UPPER HORIZONTAL SHAFT
SEGMENT CARRIER THREADED HORIZONTAL SHAFT
SEGMENT CARRIER VERTICAL SHAFT
CARRIER RETURN SPRING
BEARING POST
SEALED BALL BEARING 30MM
BEARING POST WASHER
16MM ADJ LINEAR BALL BUSHING
SEGMENT CARRIER ALIGNMENT TOOL

Sub Category	Part #	Category	Page
Indexing Station	GKF15INA	Spares	20
Indexing Station	GKF15INA1A	Spares	20
Indexing Station	GKF15INA1B	Spares	20
Indexing Station	GKF15INA1C	Spares	20
Indexing Station	GKF15INA2	Spares	20
Indexing Station	GKF15INA2B	Spares	20
Indexing Station	GKF15INA2C	Spares	20
Indexing Station	GKF15INA2D	Spares	20
Indexing Station	GKF15INA2E	Spares	20
Indexing Station	GKF15INA2F	Spares	20
Indexing Station	GKF15INA2G	Spares	20
Indexing Station	GKF15INA2H	Spares	20
Indexing Station	GKF15INC2	Spares	20
Indexing Station	GKF15INAX	Spares	20

CAPSYLON 705

Part
BREAKAWAY CLOSING PIN W/DRAIN, STAINLESS STEEL -#XXX
BREAKAWAY CLOSING PIN, PLASTIC -#XXX
BREAKAWAY CLOSING PIN W/DRAIN -#XXX
TAMPER GUIDE RING
TAMPER GUIDE RING, REBUILD
TAMPER GUIDE RING, BRONZE
TAMPER RING, PET-TX
TAMPER RING, RESURFACE

Sub Category	Part #	Category	Page
Closing Station	GKF15CLB-XXX-SST	Spares	21
Closing Station	GKF15CLB-XXX-PET	Spares	21
Closing Station	GKF15CLB-XXX-ALU	Spares	21
Tamper Guide Ring	GKF07TDC	Spares	21
Tamper Guide Ring	GKF07TDCR2	Spares	21
Tamper Guide Ring	CAP07TDF-BRONZE	Spares	21
Tamper Dosing Station	CAP07TDF-PTX	Spares	21
Tamper Dosing Station	CAP07TDFR	Spares	21

CAPSYLON 1505

Part	Sub Category	Part #	Category	Page
COUNTER CLOSING BLOCK, ALUMINUM	Cleaning Station	CAP15CBB	Spares	21
COUNTER CLOSING BLOCK, PET-TX	Cleaning Station	CAP15CBBP	Spares	21
COUNTER CLOSING BLOCK, STAINLESS STEEL	Closing Station	CAP15CBBS	Spares	21
CLOSING PIN HOLDING BLOCK W/PINS	Closing Station	CAP15CLA -XXX	Spares	21
CLOSING PIN HOLDING BLOCK	Closing Station	CAP15CLA1	Spares	21
BREAKAWAY CLOSING PIN WITH DRAIN - #XXX	Closing Station	GKF15CLB-XXX-ALU	Spares	21
BREAKAWAY CLOSING PIN W/DRAIN, STAINLESS STEEL - #XXX	Closing Station	GKF15CLB-XXX-SST	Spares	22
BREAKAWAY CLOSING PIN, PLASTIC - #XXX	Closing Station	GKF15CLB-XXX-PET	Spares	22
EJECTION/CLEANING BLOCK W/PINS	Cleaning Station	CAP15ECA	Spares	22
EJECTION/CLEANING BLOCK W/BRUSHED CLEANING PINS	Ejection Station	CAP15ECA2-XXX	Spares	22
CLEANING PIN	Cleaning Station	CAP15ECB	Spares	22
BRUSHED CLEANING PIN - #XXX	Closing Station	CAP15ECB2-XX	Spares	22
CLEANING BRUSH - #XXX	Cleaning Station	GKF15CSU-XXX	Spares	22
EJECTION PIN	Cleaning Station	CAP15EJB	Spares	22
EJECTION DRIVE SHAFT	Cleaning Station	CAP15ECG	Spares	22
FAULTY CAPSULE EJECTION ARM 2-PC. COMPLETE BREAKAWAY STYLE	Faulty Capsule Station	CAP15FCB	Spares	22
FAULTY CAPSULE EJECTION ARM BREAKAWAY RAIL	Faulty Capsule Station	CAP15FCB1	Spares	22
UPPER SEGMENT CARRIER	Cleaning Station	CAP15INA	Spares	22
UPPER SEGMENT CARRIER BEARING DRIVE BLOCK	Cleaning Station	CAP15INA4	Spares	22
LOWER SEGMENT CARRIER	Closing Station	CAP15INB	Spares	22
LOWER SEGMENT CARRIER ALIGNMENT TOOL	Closing Station	CAP15NX3	Spares	22
SUCTION SHOE	Cleaning Station	CAP15SSB	Spares	23
SEALING PLATE; PET-TX	Cleaning Station	CAP15TDF	Spares	23
SEALING PLATE; BRONZE	Cleaning Station	CAP15TDFB	Spares	23
SEALING PLATE, RESURFACE	Closing Station	CAP15TDFBR	Spares	23
MAIN DRIVE MOTOR HAND BREAK LEVER	Cleaning Station	CAP15ELC	Spares	23
SEPARATION VACUUM FILTER	Cleaning Station	EL0001613	Spares	23

CAPSYLON 3005

Part	Sub Category	Part #	Category	Page
COUNTER CLOSING BLOCK, ALUMINUM	Cleaning Station	CAP15CBB	Spares	23
COUNTER CLOSING BLOCK, PET-TX	Cleaning Station	CAP15CBBP	Spares	23
COUNTER CLOSING BLOCK, STAINLESS STEEL	Cleaning Station	CAP15CBBS	Spares	23
BREAKAWAY CLOSING PIN W/DRAIN - #XXX	Closing Station	GKF15CLB-XXX-ALU	Spares	23
BREAKAWAY CLOSING PIN PLASTIC - #XXX	Closing Station	GKF15CLB-XXX-PET	Spares	23
BREAKAWAY CLOSING PIN W/DRAIN, STAINLESS STEEL - #XXX	Closing Station	GKF15CLB-XXX-SST	Spares	23
EJECTION/CLEANING BLOCK W/PINS	Cleaning Station	CAP35ECA	Spares	24
EJECTION/CLEANING BLOCK W/BRUSHED CLEANING PINS	Closing Station	CAP35ECA2-XXX	Spares	24
CLEANING PIN	Cleaning Station	CAP15ECB	Spares	24
BRUSHED CLEANING PINS - #XXX	Cleaning Station	CAP15ECB2-XXX	Spares	24
EJECTION PIN	Closing Station	CAP15EJB	Spares	24
EJECTION DRIVE SHAFT	Closing Station	CAP15ECG	Spares	24
CLEANING BRUSH - #XXX	Cleaning Station	GKF15CSU-XXX	Spares	24
FAULTY CAPSULE EJECTION BLOCK	Cleaning Station	CAP35FCC	Spares	24
UPPER SEGMENT CARRIER	Cleaning Station	CAP15INA	Spares	24
UPPER SEGMENT CARRIER BEARING DRIVE BLOCK	Indexing Station	CAP15INA4	Spares	24
LOWER SEGMENT CARRIER	Cleaning Station	CAP15INB	Spares	24
LOWER SEGMENT CARRIER ALIGNMENT TOOL	Closing Station	CAP15INX3	Spares	24
SEALING PLATE; PET-TX	Cleaning Station	CAP15TDF	Spares	24
SEALING PLATE; BRONZE	Cleaning Station	CAP15TDFB	Spares	24
SEALING PLATE, RESURFACE	Cleaning Station	CAP15TDFBR	Spares	24
MAIN DRIVE MOTOR HAND BRAKE LEVER	Cleaning Station	CAP15ELC	Spares	25
SEPARATION VACUUM FILTER	Cleaning Station	EL0001613	Spares	25

GKF 330/400

Part	Sub Category	Part #	Category	Page
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SEGMENT CARRIER FRONT	Indexing Station	GKF071NA1	Spares	25
SEGMENT CARRIER REAR	Indexing Station	GKF071NA2	Spares	25
16MM CAM FOLLOW BEARING	Indexing Station	GKF15INA1B	Spares	25
SEGMENT RETAINING SCREW	Indexing Station	GKF15INA1C	Spares	25
SEGMENT CARRIER FRONT REBUILD	Indexing Station	GKF071NA1R	Spares	25
SEGMENT CARRIER SHORT HORIZONTAL SHAFT-12MM	Indexing Station	GKF071NA2B	Spares	25
SEGMENT CARRIER LONG HORIZONTAL SHAFT-12MM	Indexing Station	GKF071NA2C	Spares	25

SEGMENT CARRIER VERTICAL SHAFT - 10MM	Indexing Station	GKF071NA2D	Spares	25
SEGMENT CARRIER SPRING	Indexing Station	GKF071NA2E	Spares	26
VERTICAL SHAFT RETAINING CLIP	Indexing Station	GKF071NA2F	Spares	26
BEARING POST	Indexing Station	GKF151NA2F	Spares	26
SEALED BALL BEARING - 30MM	Indexing Station	GKF151NA2G	Spares	26
BEARING POST WASHER	Indexing Station	GKF151NA2H	Spares	26

GKF 700

Part	Sub Category	Part #	Category	Page
COUNTER BEARING BLOCK, PET-TX	Indexing Station	GKF07CB2	Spares	26
CLOSING BLOCK W/PINS	Closing Station	GKF07CLA1A-XX	Spares	26
CLOSING PIN HOLDING BLOCK	Closing Station	GKF07CLA1A	Spares	26
BREAKAWAY CLOSING PIN -#XXX	Closing Station	GKF15CLB-XXX-ALU	Spares	26
BREAKAWAY CLOSING PIN, PLASTIC -#XXX	Closing Station	GKF15CLB-XXX-PET	Spares	26
BREAKAWAY CLOSING PIN, STAINLESS STEEL -#XXX	Closing Station	GKF15CLB-XXX-SST	Spares	26
CLOSING/EJECTION STATION MOUNTING BLOCK	Closing Station	GKF07CLA1C	Spares	26
CLOSING/EJECTION STATION DRIVE SHAFT	Closing Station	GKF07CLE	Spares	26
CLOSING BLOCK SHIM	Closing Station	GKF07CPG1-XXX	Spares	26
COUNTER BEARING BLOCK SHIM	Counter Bearing	GKF07CPG2-XXX	Spares	27
CLEANING PIN BLOCK COMPLETE	Cleaning Station	GKF07CSA4-XXX	Spares	27
CLEANING PIN BC	Cleaning Station	GKF07CSA4C1	Spares	27
CLEANING BRUSH -#XXX	Cleaning Station	GKF15CSU-XXX	Spares	27
CLEANING STATION BLOCK, ONE PIECE -#XXX	Cleaning Station	GKF07CSA5-xxx	Spares	27
EJECTION BLOCKS W/PINS	Ejection Station	GKF07EJA	Spares	27
EJECTION PIN	Ejection Station	GKF07EJB	Spares	27
EJECTION PIN, STAINLESS STEEL	Ejection Station	GKF07EJBS	Spares	27
BRUSHED EJECTION PIN, STAINLESS STEEL -#XXX	Ejection Station	GKF07EJBSB-XXX	Spares	27
EJECTION BLOWER BLOCK	Ejection Station	GKF07EJE1	Spares	27
FAULTY CAPSULE EJECTION ARM 2-PC. BREAKAWAY STYLE	Faulty Capsule Station	GKF07FCB	Spares	27
FAULTY CAPSULE EJECTION ARM BREAKAWAY RAIL	Faulty Capsule Station	GKF07FCB1	Spares	27
SEGMENT CARRIER COMPLETE	Indexing Station	GKF071NA	Spares	27
SEGMENT CARRIER FRONT	Indexing Station	GKF071NA1	Spares	27
SEGMENT CARRIER FRONT, REBUILD	Indexing Station	GKF071NA1R	Spares	27
16MM CAM FOLLOW BEARING	Indexing Station	GKF151NA1B	Spares	28
SEGMENT RETAINING SCREW	Indexing Station	GKF151NA1C	Spares	28
SEGMENT CARRIER REAR	Indexing Station	GKF071NA2A	Spares	28
SEGMENT CARRIER SHORT HORIZONTAL SHAFT - 12MM	Indexing Station	GKF071NA2B	Spares	28
SEGMENT CARRIER LONG HORIZONTAL SHAFT - 12MM	Indexing Station	GKF071NA2C	Spares	28
SEGMENT CARRIER VERTICAL SHAFT -10MM	Indexing Station	GKF071NA2D	Spares	28
SEGMENT CARRIER SPRING	Indexing Station	GKF071NA2E	Spares	28
VERTICAL SHAFT RETAINING CLIP	Indexing Station	GKF071NA2F	Spares	28
BEARING POST	Indexing Station	GKF151NA2F	Spares	28
SEALED BALL BEARING - 30MM	Indexing Station	GKF151NA2G	Spares	28
BEARING POST WASHER	Indexing Station	GKF151NA2H	Spares	28
VERTICAL MAGAZINE CAGE SHAFT - 12MM	Separation Station	GKF07RSA	Spares	28
SUCTION SHOE, BRONZE	Separation Station	GKF07SSB	Spares	28
SUCTION SHOE, PLASTIC	Separation Station	GKF07SSBP	Spares	28
SUCTION SHOE GUIDE COLUMN	Separation Station	GKF07SSC	Spares	28
TAMPER HOLDING BLOCK, COMPLETE	Tamper Dosing Station	GKF07TDB1	Spares	29
TRANSFER PIN HOLDING BLOCK	Tamper Dosing Station	GKF07TDB2A	Spares	29
TAMPER RETAINING PLATE	Tamper Dosing Station	GKF07TDB2B	Spares	29
TAMPER SPRING	Tamper Dosing Station	GKF15TDB2C	Spares	29
TAMPER SPRING, HEAVY	Tamper Dosing Station	GKF15TDB2C1	Spares	29
TAMPER CAP, PLASTIC	Tamper Dosing Station	GKF15TDB2D	Spares	29
ALUMINUM GUIDE RING COMPLETE	Tamper Dosing Station	GKF07DCC	Spares	29
ALUMINUM GUIDE RING REBUILD	Tamper Dosing Station	GKF07TDCR	Spares	29
UNETCHED TAMPER PIN HOLDER BLOCK GUIDE SHAFT	Tamper Dosing Station	GKF07TDC1	Spares	29
ETCHED TAMPER PIN HOLDER BLOCK GUIDE SHAFT	Tamper Dosing Station	GKF07TDC2	Spares	29
SENSOR HOLDING PLATE	Tamper Dosing Station	GKF07TDD	Spares	29
WIPER BLOCK-PTE-TX	Tamper Dosing Station	GKF07TDE	Spares	29
TAMPING RING - PET -TX	Tamper Dosing Station	GKF07TDF	Spares	29
TAMPING RING - RESURFACE	Tamping Ring Resurface	GKF07TDFR	Spares	29
TAMPING RING - BRONZE	Tamper Dosing Station	GKF07TDF2	Spares	29
DOSING DISK CONE	Indexing Station	GKF07TDI	Spares	30

GKF 1500 (12 HOLE)

Part	Sub Category	Part #	Category	Page
COUNTER BEARING W/BLOCK	Counter Bearing	GKF15CB	Spares	30
COUNTER BEARING BLOCK - PET - TX	Counter Bearing	GKF15CB2	Spares	30
COUNTER BEARING DRIVE SHAFT - 30MM	Counter Bearing	GKF15CB4	Spares	30
NEW STYLE CLOSING ASSEMBLY COMPLETE	Closing Station	GKF15CLA	Spares	30
BREAKAWAY CLOSING PIN HOLDING BLOCK - WITH PINS -#XXX	Closing Station	GKF15CLA1	Spares	30
BREAKAWAY CLOSING PIN HOLDING BLOCK	Closing Station	GKF15CLA2	Spares	30
BREAKAWAY CLOSING PIN -#XXX	Closing Station	GKF15CLB-XXX-ALU	Spares	30
BREAKAWAY CLOSING PIN, PLASTIC -#XXX	Closing Station	GKF15CLB-XXX-PET	Spares	30
BREAKAWAY CLOSING PIN - STAINLESS STEEL	Closing Station	GKF15CLB-XXX-SST	Spares	30
ANTI-ROTATION BLOCK, CLOSING-COMplete	Closing Station	GKF15CLC	Spares	31
CLOSING STATION STABILIZER BAR	Closing Station	GKF15CLD	Spares	31
CLOSING STATION DRIVE SHAFT	Closing Station	GKF15CLE	Spares	31
ORIGINAL STYLE CLOSING PIN HOLDING PLATE-COMplete	Closing Station	GKF15CLA0-XXX	Spares	31
ORIGINAL STYLE CLOSING PIN HOLDING PLATE	Closing Station	GKF15CLA01	Spares	31
ORIGINAL STYLE CLOSING PIN, -#XXX	Closing Station	GKF15CLA02-XXX	Spares	31
ORIGINAL STYLE CLOSING PIN GUIDE PLATE -#XXX	Closing Station	GKF15CLB0-XXX	Spares	31
CLEANING STATION DRIVE SHAFT - HOLLOW	Cleaning Station	GKF15CSA1	Spares	31
CLEANING STATION, BOBBING, MOUNTING BLOCK	Cleaning Station	GKF15CSA2	Spares	31
CLEANING STATION AIR BLAST DEFLECTOR BLOCK	Cleaning Station	GKF15CSA3	Spares	31
CLEANING STATION BLOCK ASSEMBLY	Cleaning Station	GKF15CSA4-XXX	Spares	31
CLEANING PIN BC	Cleaning Pin	GKF15CSA4C1	Spares	31
CLEANING BRUSH - #XXX	Cleaning Station	GKF15CSU-XXX	Spares	31
CLEANING STATION BLOCK, ONE PIECE	Cleaning Station	GKF15CSA5-XXX	Spares	31
20MM ADJ LME LINER BALL BUSHING	Cleaning Station	GKF15CSD	Spares	31
7 X 20 X 32 DUST SEAL	Cleaning Station	GKF15CSD1	Spares	32
CLEANING STATION DRIVE ARM - COMPLETE	Cleaning Station	GKF15CSE	Spares	32
NEW STYLE EJECTION PIN HOLDING BLOCK - COMPLETE	Ejection Station	GKF15EJA	Spares	32
BREAKAWAY EJECTION PIN -#XXX	Ejection Station	GKF15EJB-XXX	Spares	32
NEW STYLE BREAKAWAY EJECTION PIN WITH BRUSH -#XXX	Ejection Station	GKF15EJBB-XX	Spares	32
BREAKAWAY EJECTION PIN, STAINLESS STEEL-#XXX	Ejection Station	GKF15JBS-XXX	Spares	32
BREAKAWAY EJECTION PIN WITH BRUSH, STAINLESS STEEL -#XXX	Ejection Station	GKF15EJBSB-XXX	Spares	32
EJECTION ANTI-ROTATION BLOCK	Ejection Station	GKF15CLC	Spares	32
EJECTION DRIVE SHAFT	Ejection Station	GKF15EJD1	Spares	32
EJECTION YOKE	Ejection Station	GKF15EJE1	Spares	32
ORIGINAL EJECTION PIN ASSEMBLY - COMPLETE -#XXX	Ejection Station	GKF15EJO-XXX	Spares	32
ORIGINAL EJECTION PIN HOLDING BLOCK	Ejection Station	GKF15EJO1	Spares	32
ORIGINAL EJECTION PIN -#XXX- STAINLESS STEEL	Ejection Station	GKF15EJO2-XXX	Spares	32
ORIGINAL EJECTION PIN GUIDE PLATE -#XXX BRONZE	Ejection Station	GKF15EJO3-XX	Spares	32
FAULTY CAPSULE DRIVE SHAFT	Faulty Capsule Ejection Station	GKF15FCA1	Spares	32
FAULTY CAPSULE STABILIZING SHAFT -12MM - SHORT	Faulty Capsule Ejection Station	GKF15FCA2D	Spares	33
FAULTY CAPSULE STABILIZING SHAFT - 12MM - LONG	Faulty Capsule Ejection Station	GKF15FCA2E	Spares	33
FAULTY CAPSULE EJECTION ARM	Faulty Capsule Station	GKF15FCB	Spares	33
FAULTY CAPSULE EJECTION ARM BREAKAWAY RAIL REPLACEMENT	Faulty Capsule Ejection Station	GKF15FCB1	Spares	33
FAULTY CAPSULE EJECTION ARM BREAKAWAY - STAINLESS STEEL ARM	Faulty Capsule Ejection Station	GKF15FCB2	Spares	33
SEGMENT CARRIER COMPLETE	Indexing Station	GKF15INA	Spares	33
SEGMENT CARRIER FRONT	Indexing Station	GKF15INA1	Spares	33
16MM CAM FOLLOW BEARING	Indexing Station	GKF15INA1B	Spares	33
SEGMENT RETAINING SCREW	Indexing Station	GKF15INA1C	Spares	33
SEGMENT CARRIER FRONT, REBUILD	Indexing Station	GKF15INA1R	Spares	33
SEGMENT CARRIER REAR	Indexing Station	GKF15INA2	Spares	33
SEGMENT CARRIER UPPER HORIZONTAL SHAFT	Indexing Station	GKF15INA2B	Spares	33
SEGMENT CARRIER THREADED HORIZONTAL SHAFT	Indexing Station	GKF15INA2C	Spares	33
SEGMENT CARRIER VERTICAL SHAFT	Indexing Station	GKF15INA2D	Spares	33
SEGMENT CARRIER VERTICAL SHAFT RETAINING ROLL PIN, 2MM X 16MM	Indexing Station	GKF15IN2D1	Spares	33
CARRIER RETURN SPRING	Indexing Station	GKF15INA2E	Spares	34
SEGMENT CARRIER REAR, 30MM BEARING POST	Indexing Station	GKF15INA2F	Spares	34
SEALED BALL BEARING - 30MM	Indexing Station	GKF15INA2G	Spares	34
BEARING POST WASHER	Indexing Station	GKF15INA2H	Spares	34
16MM ADJ LINEAR BALL BUSHING	Indexing Station	GKF15INC2	Spares	34
16MM DONUT WIPER SEAL - 16MM X 22MM X 2/3	Indexing Station	GKF15INC3	Spares	34
SEGMENT CARRIER ALIGNMENT TOOL - STAINLESS STEEL	Indexing Station	GKF15INAX	Spares	34
BEVEL GEAR SET	Main Shaft	GKF15MSE	Spares	34
BEVEL GEAR DRIVE SHAFT	Single Yoke	GKF15DSY3	Spares	34
AUGER DRIVE SHAFT	Powder Hopper	GKF15PHA	Spares	34
12 MM VERTICAL MAGAZINE CAGE SHAFT	Rectifier Station	GKF15RSA	Spares	34
12MM VERTICAL MAGAZINE MOUNTING BLOCK, COMPLETE	Rectifier Station	DMWZ0RSB	Spares	34
12MM RECTIFIER MAGAZINE MOUNTING BLOCK LINEAR BALL BUSHING	Rectifier Station	GKF15RSB1	Spares	34
RECTIFIER MOTION BLOCK COMPLETE	Rectifier Station	GKF15RSF4	Spares	34
SEPARATION DRIVE SHAFT	Separation Station	GKF15SSA1	Spares	34
SEPARATION PIN	Separation Station	GKF15SSA5	Spares	35
SUCTION SHOE LEFT - BRONZE	Separation Station	GKF15SSB	Spares	35
SUCTION SHOE LEFT -PET-TX	Separation Station	GKF15SSBP	Spares	35

SUCTION SHOE RIGHT (SLOTTED) - BRONZE	Separation Station	GKF15SSC	Spares	35
SUCTION SHOE RIGHT (SLOTTED) - PET-TX	Separation Station	GKF15SSCP	Spares	35
SUCTION SHOE GUIDE COLUMN	Separation Station	GKF15SSD	Spares	35
SUCTION SHOE GUIDE COLUMN BUSHING, BRONZE - COMPLETE	Separation Station	GKF15SSE	Spares	35
SUCTION SHOE GUIDE COLUMN BUSHING, PET-TX- COMPLETE	Separation Station	GKF5SSEP	Spares	35
60MM TAMPING DOSING SHAFT	Tamper Dosing Station	GKF15TDA	Spares	35
TAMPER PIN HOLDING BLOCK - COMPLETE	Tamper Dosing Station	GKF15TDB2	Spares	35
TAMPER COMPRESSION SPRING	Tamper Dosing Station	GKF15TDB2C	Spares	35
TAMPER COMPRESSION SPRING heavy	Tamper Dosing Station	GKF15TDB2C1	Spares	35
TAMPER PIN CAP, PLASTIC	Tamper Dosing Station	GKF15TDB2D	Spares	35
TAMPER PIN HOLDING BLOCK GUIDE SHAFT	Tamper Dosing Station	GKF15TDB2Z	Spares	35
TAMPER PIN HOLDING BLOCK KNOB ADJUSTMENT ASSEMBLY - COMPLETE	Tamper Dosing Station	GKF15TDB3	Spares	35
TRANSFER PIN HOLDING BLOCK-COMLETE	Tamper Dosing Station	GKF15TDB4	Spares	36
TRANSFER PIN HOLDING BLOCK GUIDE SHAFT	Tamper Dosing Station	GKF15TDB4Z	Spares	36
25MM TAMPING HEAD LIFT DRIVE SHAFT - COMPLETE	Tamper Dosing Station	GKF15TDB6	Spares	36
WIPER BLOCK GUIDE SHAFT - 10MM	Tamper Dosing Station	GKF15TDE1	Spares	36
ALUMINUM GUIDE RING	Tamper Dosing Station	GKF15TDC	Spares	36
ALUMINUM GUIDE RING REBUILD WITH PLASTIC PLATES	Tamper Dosing Station	GKF15TDCR	Spares	36
BRONZE GUIDE RING REBUILD	Tamper Dosing Station	GKF15TDCBR	Spares	36
DOSING BOWL COVER	Tamper Dosing Station	GKFF15TDD	Spares	36
WIPER BLOCK - PET, 10 MM GUIDE SHAFT BACK	Tamper Dosing Station	GKF15TDE	Spares	36
WIPER BLOCK, ALUMINUM - (SHORT), 10 MM GUIDE SHAFT BORES	Tamper Dosing Station	GKF15TDEA	Spares	36
WIPER BLOCK, PET-TX, 10 MM GUIDE SHAFT BORES	Tamper Dosing Station	GKF15TDEX	Spares	36
WIPER BLOCK, PET, (SHORT) , 10 MM GUIDE SHAFT BORES	Tamper Dosing Station	GKF15TDES	Spares	36
WIPER BLOCK, ALUMINUM (SHORT), 10 MM GUIDE SHAFT BORES	Tamper Dosing Station	GKF15TDEAS	Spares	36
WIPER BLOCK, PET-TX, (SHORT) , 10 MM GUIDE SHAFT BORES	Tamper Dosing Station	GKF15TDEXS	Spares	36
WIPER BLOCK, PET, (SHORT), 15 MM GUIDE SHAFT BORES	Tamper Dosing Station	GKF15TDES5	Spares	36
WIPER BLOCK, ALUMINUM - 15 MM GUIDE SHAFT BORES	Tamper Dosing Station	GKF15TDEAS5	Spares	37
WIPER BLOCK, PET - TX, (SHORT) - 15 MM GUIDE SHAFT BORES	Tamper Dosing Station	GKF15TDEXS5	Spares	37
TAMPING RING - PET-TX	Tamper Dosing Station	GKF15TDF	Spares	37
TAMPING RING - BRONZE	Tamper Dosing Station	GKF15TDFB	Spares	37
TAMPING RING - RESURFACE	Tamper Dosing Station	GKF15TDFR	Spares	37
PILLOW BLOCK COVER	Tamper Dosing Station	GKF15TDP1	Spares	37
PILLOW BLOCK COVER DUST SEAL	Tamper Dosing Station	GKF15TDP1A	Spares	37
DOSING BOWL COVER RISER BLOCK	Tamper Dosing Station	GKF15TDP2	Spares	37
60MM LINEAR BALL BEARING	Tamper Dosing Station	GKF15TDP5	Spares	37
KR62 CAM ROLLER BEARING	Tamper Dosing Station	GKF15TDK2	Spares	37

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COUNTER BEARING W/BLOCK	Counter Bearing Station	GKF15CB	Spares	38
COUNTER BEARING BLOCK-PET-TX	Counter Bearing	GKF15CB2	Spares	38
COUNTER BEARING DRIVE SHAFT, 30MM	Counter Bearing Station	GKF15CB4	Spares	38
NEW STYLE CLOSING ASSEMBLY COMPLETE	Closing Station	DMW20CLA	Spares	38
BREAKAWAY CLOSING PIN HOLDING BLOCK W/PINS -#XXX	Closing Station	DMW20CLA1	Spares	38
BREAKAWAY CLOSING PIN HOLDING BLOCKS	Closing Station	DMW20CLA2	Spares	38
BREAKAWAY CLOSING PIN -#XXX	Closing Station	GKF15CLB-XXX-ALU	Spares	38
BREAKAWAY CLOSING PIN; PLASTIC -#XXX	Closing Station	GKF15CLB-XXX-PET	Spares	38
BREAKAWAY CLOSING PIN, STAINLESS STEEL -#XXX	Closing Station	GKF15CLB-XXX-SST	Spares	38
ANTI-ROTATION BLOCK, CLOSING - COMPLETE	Closing Station	GKF15CLC	Spares	38
CLOSING STATION STABILIZER BAR	Closing Station	GKF15CLD	Spares	38
CLOSING STATION DRIVE SHAFT	Closing Station	GKF15CLE	Spares	38
ORIGINAL STYLE CLOSING PIN HOLDING PLATE - COMPLETE	Closing Station	DMW20CLA0-XXX	Spares	38
ORIGINAL STYLE CLOSING PIN HOLDING PLATE	Closing Station	DMW20CLA01	Spares	38
ORIGINAL STYLE CLOSING PIN -#XXX	Closing Station	GKF15CLA02-XXX	Spares	38
CLEANING STATION DRIVE SHAFT - HOLLOW	Cleaning Station	GKF15CSA1	Spares	39
CLEANING STATION, BOBBING, MOUNTING BLOCK	Cleaning Station	GKF15CSA2	Spares	39
CLEANING STATION AIR BLAST DEFLECTOR BLOCK	Cleaning Station	GKF15CSA3	Spares	39
CLEANING STATION BLOCK; ONE PIECE -#XXX	Cleaning Station	DMW20CSA5-XXX	Spares	39
DMW2000 CLEANING STATION BLOCK; ONE PIECE	Cleaning Station	DMW20CSA5B-XXX	Spares	39
CLEANING BRUSH -#XXX	Cleaning Station	GKF15CSU-XXX	Spares	39
20MM ADJ LME LINEAR BALL BUSHING	Cleaning Station	GKF15CSD	Spares	39
CLEANING STATION DRIVE ARM - COMPLETE	Cleaning Station	GKF15CSE	Spares	39
EJECTION DRIVE SHAFT	Ejection Station	GKF15EJD1	Spares	39
ANTI-ROTATION BLOCK, EJECTION - COMPLETE	Ejection Station	GKF15CLC	Spares	39
EJECTION YOKE ASSEMBLY - COMPLETE	Ejection Station	GKF15EJE1	Spares	39
ORIGINAL EJECTION PIN ASSEMBLY - COMPLETE -#XXX	Ejection Station	DMW20EJO-XXX	Spares	39
ORIGINAL EJECTION PIN HOLDING PLATE	Ejection Station	DMW20EJO1	Spares	39
ORIGINAL EJECTION PIN -#XXX - STAINLESS STEEL	Ejection Station	DMW20EJO2-XXX	Spares	39
ORIGINAL EJECTION PIN GUIDE PLATE -#XXX BRONZE	Ejection Station	DMW20EJO3	Spares	39
FAULTY CAPSULE DRIVE SHAFT	Faulty Capsule Ejection Station	GKF15FCA1	Spares	40
FAULTY CAPSULE STABILIZING SHAFT, 12MM - SHORT	Faulty Capsule Ejection Station	GKF15FCA2D	Spares	40
FAULTY CAPSULE STABILIZING SHAFT, 12MM-LONG	Faulty Capsule Ejection Station	GKF15FCA2E	Spares	40

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FAULTY CAPSULE EJECTION ARM 2 - PC, COMPLETE BREAKAWAY STYLE	Faulty Capsule Station	DMW20FCB	Spares	40
FAULTY CAPSULE EJECTION ARM BREAKAWAY RAIL	Faulty Capsule Station	DMW20FCB1	Spares	40
FAULTY CAPSULE EJECTION ARM BREAKAWAY - STAINLESS STEEL ARM	Faulty Capsule Ejection Station	GKF15FCB2	Spares	40
SEGMENT CARRIER COMPLETE	Indexing Station	GKF15INA	Spares	40
SEGMENT CARRIER FRONT	Indexing Station	GKF15INA1	Spares	40
16MM CAM FOLLOW BEARING	Indexing Station	GKF15INA1B	Spares	40
SEGMENT RETAINING SCREW	Indexing Station	GKF15INA1C	Spares	40
SEGMENT CARRIER FRONT, REBUILD	Indexing Station	GKF15INA1R	Spares	40
SEGMENT CARRIER REAR	Indexing Station	GKF15INA2	Spares	40
SEGMENT CARRIER UPPER HORIZONTAL SHAFT	Indexing Station	GKF15INA2B	Spares	40
SEGMENT CARRIER THREADED HORIZONTAL SHAFT	Indexing Station	GKF15INA2C	Spares	40
10MM SEGMENT CARRIER VERTICAL SHAFT	Indexing Station	GKF15INA2D	Spares	40
10MM SEGMENT CARRIER VERTICAL SHAFT RETAINING ROLL PIN, 2MM X 16MM	Indexing Station	GKF15INA2D1	Spares	41
SEGMENT CARRIER RETURN SPRING - STAINLESS STEEL	Indexing Station	GKF15INA2E	Spares	41
SEGMENT CARRIER REAR ELEMENT BEARING POST	Indexing Station	GKF15INA2F	Spares	41
30MM SEALED BALL BEARING	Indexing Station	GKF15INA2G	Spares	41
BEARING POST WASHER - STAINLESS STEEL	Indexing Station	GKF15INA2H	Spares	41
16MM ADJ LINEAR BALL BUSHING	Indexing Station	GKF15INC2	Spares	41
16MM DONUT WIPER SEAL, 16MM X 22MM X 2/3	Indexing Station	GKF15INC3	Spares	41
SEGMENT CARRIER ALIGNMENT TOOL - STAINLESS STEEL	Indexing Station	GKF15INAX	Spares	41
BEVEL GEAR SET	Main Shaft/Cams	GKF1MSE	Spares	41
BEVEL GEAR DRIVE SHAFT	Double Yoke	GKF15DY3	Spares	41
AUGER DRIVE SHAFT	Powder Hopper	GKF15PHA	Spares	41
12MM VERTICAL MAGAZINE CAGE SHAFT	Rectifier Station	GKF15RSA	Spares	41
RECTIFIER MAGAZINE MOUNTING BLOCK - COMPLETE	Rectifier Station	DMW20RSB	Spares	41
12 MM RECTIFIER MAGAZINE MOUNTING BLOCK LINEAR BALL BUSHING	Rectifier Station	GKF15RSB1	Spares	41
RECTIFIER MOTION BLOCK - COMPLETE	Rectifier Station	GKF15RSF4	Spares	41
PNEUMATIC ACTUATED CRL TRIP CAM - COMPLETE	Rectifier Station	DMW20RSH	Spares	42
SEPARATION DRIVE SHAFT	Separation Station	GKF15SSA1	Spares	42
SEPARATION PIN MOUNTING BLOCK - COMPLETE	Separation Station	DMW20SSA2	Spares	42
SEPARATION PIN	Separation Station	GKF15SSA5	Spares	42
SUCTION SHOE LEFT - BRONZE	Separation Station	DMW20SSB	Spares	42
SUCTION SHOE LEFT - PET-TX	Separation Station	DMW20SSBP	Spares	42
SUCTION SHOE RIGHT - BRONZE	Separation Station	DMW20SSC	Spares	42
SUCTION SHOE RIGHT, PLASTIC - COMPLETE (SLOTTED)	Separation Station	DMW20SSCP	Spares	42
SUCTION SHOE GUIDE COLUMN	Separation Station	GKF15SSD	Spares	42
SUCTION SHOE GUIDE COLUMN BUSHING, BRONZE - COMPLETE	Separation Station	GKF15SSSE	Spares	42
SUCTION SHOE GUIDE COLUMN BUSHING; PET - TX - COMPLETE	Separation Station	GKF15SSEP	Spares	42
60MM TAMPING DOSING SHAFT	Tamper Dosing Station	GKF15TDA	Spares	42
TAMPER HOLDING BLOCK COMPLETE	Tamper Dosing Station	DMW20TDB2	Spares	42
TAMPER COMPRESSION SPRING	Tamper Dosing Station	GKF15TDB2C	Spares	42
TAMPER COMPRESSION SPRING; HEAVY	Tamper Dosing Station	GKF15TDB2C1	Spares	42
TAMPER PIN CAP - PLASTIC	Tamper Dosing Station	GKF15TDB2D	Spares	43
TRANSFER PIN HOLDING BLOCK GUIDE SHAFT	Tamper Dosing Station	GKF15TDB4Z	Spares	43
TAMPER PIN HOLDING BLOCK KNOB ADJUSTMENT ASSEMBLY - COMPLETE	Tamper Dosing Station	GKF15TDB3	Spares	43
TRANSFER PIN HOLDING BLOCK - COMPLETE	Tamper Dosing Station	DMW20TDB4	Spares	43
TAMPER PIN HOLDING BLOCK GUIDE SHAFT	Tamper Dosing Station	GKF15TDB2Z	Spares	43
TAMPER HEAD LIFT DRIVE SHAFT	Tamper Dosing Station	GKF15TDB6	Spares	43
ALUMINUM GUIDE RING	Tamper Dosing Station	DMW20TDC	Spares	43
ALUMINUM GUIDE RING REBUILD	Tamper Dosing Station	DMW20TDCR	Spares	43
SENSOR HOLDING PLATE	Tamper Dosing Station	DMW20TDD	Spares	43
WIPER BLOCK - PET; 10 MM; GUIDE SHAFT BORE	Tamper Dosing Station	DMW20TDE	Spares	43
WIPER BLOCK, ALUMINUM, TEFLON, IMPREGNATED	Tamper Dosing Station	DMW20TDEA	Spares	43
WIPER BLOCK, PET-TX	Tamper Dosing Station	DMW20TDEX	Spares	43
WIPER BLOCK, PET - SHORT	Tamper Dosing Station	DMW20TDES	Spares	43
WIPER BLOCK, ALUMINUM, TEFLON, IMPREGNATED - SHORT	Tamper Dosing Station	DMW20TDEAS	Spares	43
WIPER BLOCK, PET-TX - SHORT	Tamper Dosing Station	DMW20TDEXS	Spares	43
TAMPER RING - PET-TX	Tamper Dosing Station	GKF15TDF	Spares	44
TAMPING RING - BRONZE	Tamper Dosing Station	GKF15TDF2	Spares	44
TAMPER RING - RESURFACE, BRONZE	Tamper Dosing Station	GKFTDFR	Spares	44
KR62 CAM ROLLER BEARING	Tamper Dosing Station	DMW20TDK2	Spares	44
PILLOW BLOCK BEARING COVER DUST SEAL	Tamper Dosing Station	GKF15TDP1A	Spares	44
DOSING BOWL COVER RISER BLOCK	Tamper Dosing Station	GKF15TDP2	Spares	44

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60 MM LINEAR BALL BEARING	Tamper Dosing Station	GKF15TDP5	Spares	44
TAMPER DUST HOOD	Tamper Dosing Station	GKF15TDQ	Spares	44

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