

**TOOLING ▪ DIE SEGMENTS ▪ TURRETS ▪ TABLET PRESSES & REPLACEMENT PARTS  
ACCESSORIES ▪ SOFTWARE ▪ ENCAPSULATION MACHINES & PARTS ▪ METALLURGY  
NATOLI SCIENTIFIC ▪ RESEARCH & WHITEPAPERS ▪ TRAINING & TECHNICAL CENTERS**



# OUR STORY

Founded on the uncompromising principle of manufacturing and delivering the highest quality tablet compression tooling, presses, and replacement parts at a fair price with exceptional customer service. Our state-of-the-art manufacturing facilities, award-winning engineering team, and dedicated production crew enable us to offer competitive pricing without compromising our best-in-class service standards.

## MARKETS SERVED

Natoli serves the pharmaceutical, veterinary, nutritional, confectionery, cannabis, and industrial tableting and encapsulation industries in major markets around the world, including North America, Central and South America, Europe, the Middle East, Africa, and the Asia-Pacific region.



## FACILITIES

Natoli is headquartered in St. Charles, Missouri. The main campus includes administrative, manufacturing, refurbishing, and training, as well as laboratory and scientific research facilities.

Natoli's Technical Centers offer regional customer support with parts, accessories, tool refurbishing, maintenance, training, and more.

Natoli Scientific's laboratory facility in Telford, Pennsylvania, provides formulation evaluation, training, contract research, and consulting services.

The Natoli Institute for Industrial Pharmacy Research and Development at Long Island University performs formulation assessments and research into new formulation techniques and technologies.



*"We are dedicated to innovative design, quality manufacturing, quick turnaround, unmatched customer service and ensuring our customers' success."*

**~Dale Natoli, President**

# WHAT WE DO

Natoli Engineering is the global leader in tablet compression tooling. Our commitment to the tablet compression industry is demonstrated through the development of ground-breaking solutions and progressive, continual improvements in our manufacturing processes.



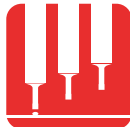
## UNPARALLELED SUPPORT:



Tablet Compression Tooling



Tablet and Tooling Design



Tablet Presses



Instrumentation & Control Software



Tablet Press Replacement Parts



Tablet Compression Accessories Catalog



Encapsulation Machine Change Kits & Spare Parts



Technical Training



Formulation Testing & Analysis



Tablet & Capsule Defect Troubleshooting



Metallurgical Analysis



Consulting Services



Contract R&D Services

# TABLET COMPRESSION TOOLING

**Natoli's micro-precision engineering - Maximizing the life of your tablet compression tooling.**

Our custom-engineered tablet compression tooling is reputed as the industry gold standard. Our punches and dies are manufactured from the highest quality steel for optimum strength and durability, a hallmark of Natoli Engineering.

Our quality tooling is made from the best steel that is quarantined and tested to our stringent standards and then passed through a computerized vacuum internal quench heat-treating system—guaranteeing batch-to-batch consistency. Maintaining the industry's largest inventory of tool steel ensures we have the highest-grade punch and die material on hand to meet your exact requirements. Never wait for steel.

We offer multiple custom tool configurations and design options to meet your needs and specifications.

- *Single-tip Punches*
- *Multi-tip Punches*
- *Rotating Head Punches*
- *Keyed Punches*
- *Carbide Tip Punches*
- *Punch Tip Configurations*
- *Modular Punches*
- *Exotic Shaped Punches*
- *Extended Head Flat Punches*
- *Die Tablet Segments*
- *Carbide & Ceramic Lined Dies*
- *IMA Comprima Tooling*
- *Quick-Release™ Tooling*
- *Custom Tooling*



**SCAN HERE**

to learn more about  
Tablet Compression Tooling  
at [natoli.com](http://natoli.com)



## TOOLING STEEL

### Proper Steel Selection is Critical

Steel selection is critical to tablet production consistency and success. All Natoli steel is quality tested for composition and purity, and then measured against the strictest standards and industry guidelines using the test procedures established by the American Society of Testing and Materials.

## TOOLING STANDARDS

Natoli accommodates both standards of "B" and "D" tooling configurations used in today's international market. TSM and EU configurations are very similar to each other but cannot be interchanged.

## NATOLI MANUFACTURERS STANDARD & SPECIALTY TOOLING IN VARIOUS CONFIGURATIONS:

- Carbide-Tip
- Multi-Tip
- Micro-Tab
- Rotating Heads/Tips
- IMA Comprima Tooling
- Killian type
- 3-D Exotics
- Die Table Segments
- Segmented Turrets
- Lined Dies

**All are available for worldwide delivery.**

## OUR PUNCHES AND DIES:



Are designed for maximum tool life.



Customized to meet the exact requirements of your products or process.



Ensure consistent operational efficiency and high product yield.



*"Customer satisfaction is the most important part of our business. We are dedicated to your success and ensuring you reach your goals."*  
~Bill Turner, Technical Service Manager  
Tooling & Tablets

# MULTI-TIP TOOLING

## MAXIMIZES TABLET PRODUCTION

As the global leader in tablet compression tooling, we custom-engineer and craft a wide range of precision multi-tip tooling in various configurations to your exact specifications.

Our multi-tip tablet compression tooling includes standard and micro-tab, assembly-style and solid punches for round, shaped, and custom-designed tablets. Assembly multi-tip punches consist of a punch body, cap and tips. For some applications, solid multi-tip punches have advantages over assembly multi-tip punches because the punch body, cap, and tips are made from one solid piece and will:

- Reduce the risk of cross-contamination
- Decrease tool rusting
- Significantly increase tablet production
- Simplify tool cleaning
- Minimize assembly time

## ONE SOLUTION MULTIPLE BENEFITS



## MULTI-TIP TOOLING:



Increases tablet production without adding a new tablet press or additional space and labor.



Reduces press run time with higher production levels



Requires less storage space for tooling



Dramatically cuts operating costs and increases efficiency



# DIE SEGMENTS

**INCREASE YOUR PRODUCTION BY UP TO 25% WITH NATOLI'S DIE TABLE SEGMENTS**

Natoli Engineering understands the importance of reliable die segments in achieving optimal tablet quality and production efficiency. We offer a comprehensive range of die segments that meet the highest standards of performance and durability.

**Increase your production up to 25%.**

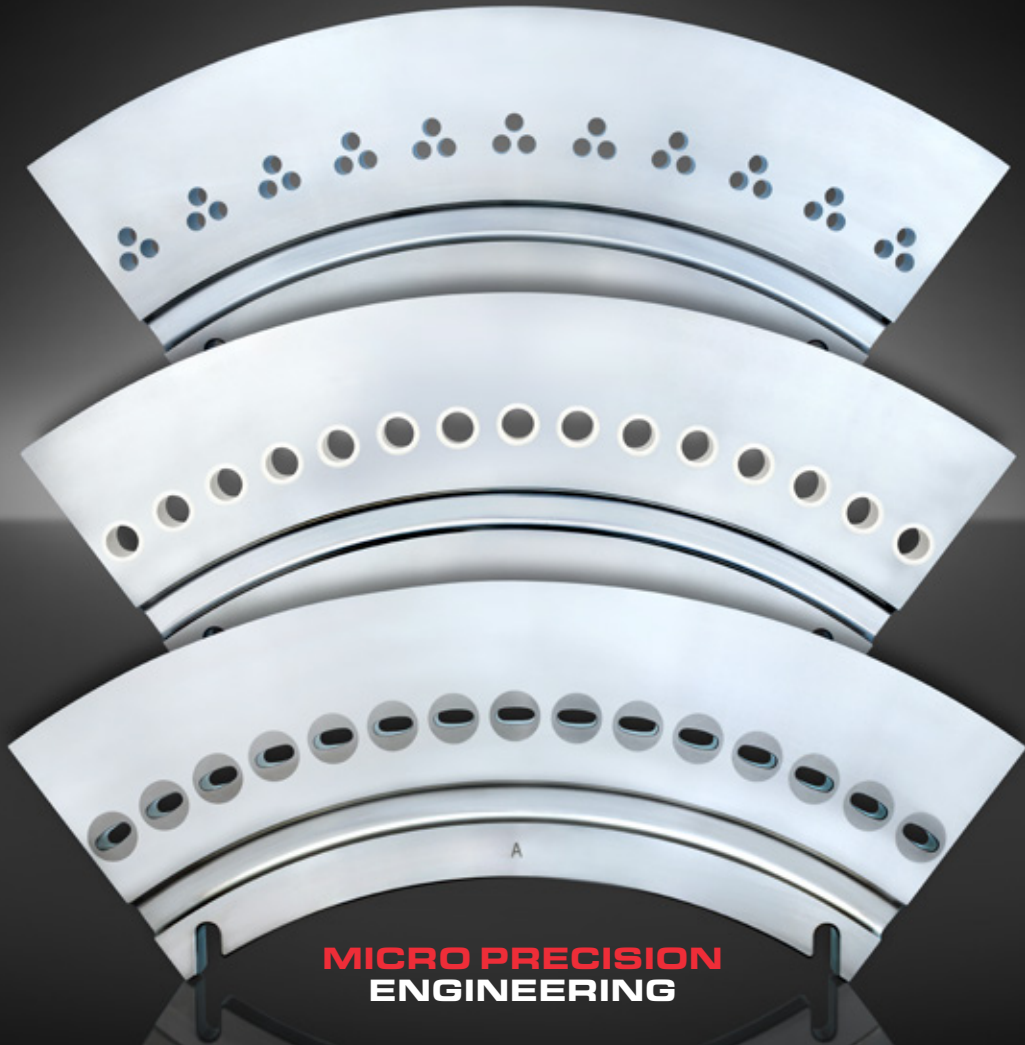
Die table segments were engineered to eliminate the need for individual dies and die lock screws! The design can increase production and make your process simpler and smoother.

With die table segments, you can:

- Gain more die stations per turret/press
- Enhance productivity
- Decrease set-up time by as much as 88%
- Without the need for dies and die lock screws, your efficiency will skyrocket, providing a more productive process overall.

**MAXIMIZE THE LIFE OF YOUR  
TABLET COMPRESSION TOOLING.**





**MICRO PRECISION  
ENGINEERING**

# TABLET PRESS **TURRETS**

Now, you can improve the alignment and increase the longevity of your tablet press with Natoli's turrets.

We make top-quality turrets for nearly every make and mode of tablet press on the market today. And as always with Natoli, you can count on the turrets we produce to be a step above the rest.

## **Our top-notch standard turrets feature:**

- Hardened steel die tables
- Keyed upper punch guides
- 3-piece die lock screw with stainless steel threaded end

## **All of our turrets:**

- Exceed original equipment manufacturer (OEM) specifications
- Are manufactured with hardened tool steel tables to increase longevity and durability
- Undergo our superior machining procedures to ensure better alignment between punch guides and die pockets

**THE TURRET IS THE HEART  
OF YOUR TABLET PRESS.  
MAKE SURE IT'S A QUALITY ONE**



## **OPTIONAL FEATURES:**

- **Hardened stainless steel die tables**
- **Keyed lower punch guides**



# RESEARCH & DEVELOPMENT TABLET PRESSES

Built on decades of experience in the tableting industry, we know what our customers want – presses that efficiently and effectively meet your R&D and/or production needs.

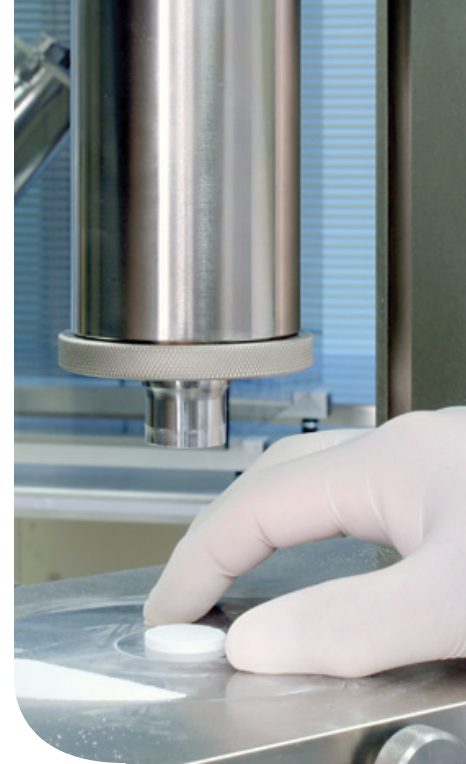
You have a choice in what tablet press to choose from: R&D or production, single-station or rotary, fully automated or manual, we have you covered.

## With a Tablet Press from Natoli, You'll Receive:

- Unparalleled customer support
- Reliable and knowledgeable technical support
- Unmatched replacement part availability

## Innovative R&D Tablet Presses Speed and Simplify Tablet Development

Our affordable line of R&D tablet presses combines our decades of experience in tablet tooling and our collaborations with universities and professional organizations, to bring you the latest technologies in tablet research and development.



**SCAN HERE**

to learn more about  
R&D Tablet Presses at  
[natoli.com](http://natoli.com)





Natoli R&D tablet presses  
combined with  
AIM™ Pro software create

**REAL DATA,  
NOT ESTIMATES**

for USP <1062> profiles.



## NP-RD10A

Sensitive enough to yield critical data from minimal amounts of APIs, yet robust enough for hands-on research.

- **PRECISE CONTROL:** Independent control of both tablet thickness, hardness, and weight.
- **QUICK & EASY:** Tooling changeover done in under two minutes.
- **REDUCED WASTE:** Get mountains of data from just one tablet.

We make it easy to collect and analyze the data that characterizes your formulation's performance before full-scale production begins—a crucial part of the product research and development process.

## NP-RD30

This multi-functional rotary tablet press comes equipped with features that can take you from R&D through production. Outperforming any other tablet press in its class, the NP-RD30 replicates the design and functionality of a full-scale production press with the analytical capabilities of an R&D machine.

- **HEAVY-DUTY:** Compresses heavy tablets effortlessly with the push of a button!
- **SAVES TIME:** Doesn't stall on start-up; keeps consistent forces even at high RPMs!

# AIM™ PRO DATA ACQUISITION & ANALYSIS SOFTWARE

(Included with R&D machines)

Natoli AIM™ Pro saves time by getting tablet data results from even minor formulation changes during the research and development process.

Compression force, ejection force, and other tablet data are collected directly from the NP-RD10A tablet press to the Natoli AIM™ Pro software database. Users can then plot tableting and formulation characteristics to eliminate or mitigate potential tableting deficiencies.

## Benefits of Using AIM Software:

- **Enhanced Precision:** AIM software provides accurate, real-time data, allowing for precise control over the tablet manufacturing process.
- **Improved Efficiency:** By streamlining data collection and analysis, AIM software helps manufacturers reduce downtime and improve overall production efficiency.
- **Regulatory Compliance:** AIM software ensures that all data and processes are **compliant with USP <1062> guidelines**, simplifying regulatory audits and inspections.
- **Informed Decision-Making:** Detailed reports and analytics enable manufacturers to make informed decisions, improving product quality and consistency.

**SCAN HERE**

to learn more about  
AIM™ software  
at [natoli.com](https://natoli.com)





# PRODUCTION TABLET PRESSES

## Production Tablet Presses Produce Robust Tablets

Whether you need a medium-output, small footprint press, a heavy-duty, high-output workhorse, or a machine capable of continuous manufacturing, Natoli offers you a choice of tablet press machine that will meet your exact tablet production needs.

### With Natoli Tablet Presses, You Get:

- Innovative solutions from an award-winning engineering team
- Reliable technical support
- Premium spare parts inventory



### SCAN HERE

to learn more about  
Production Tablet Presses  
at [natoli.com](http://natoli.com)





### **NP-155** INCREASED PRODUCTION AND EFFICIENCY

The double-sided design produces two tablets per turret cycle.

High-quality, consistent tablets.  
Enhanced powder filling with a unique cam system.  
Consistent high compression forces.



### **NP-400** EFFICIENT MEDIUM-OUTPUT WORKHORSE

Low-maintenance rotary press with automatic weight control and intuitive menu control

Allows operators to set up and walk away.



### **NP-255** EASY OPERATION AND HIGH OUTPUT

Produces up to 192,000 tablets per hour

The press has features and options designed to increase production, improve tablet quality, reduce waste, and set a new benchmark for ease of operation.

Hardened steel die table, gravity feeder, and AIM™ ProPlus control system

Increases production, improves quality, and reduces waste.



### **NP-500** HIGH COMPRESSION FOR PRECISE TABLETS

Designed for tablets needing extra fill and extended dwell time

Designed to compress tablets requiring extra fill and extended dwell time, the NP-500 is a heavy-duty machine that manufactures precise, consistent, and accurate tablets utilizing specialty tooling. Compression dwell time is dramatically increased with a 135% larger head flat diameter than standard "B" tooling and a 70% larger head flat diameter than standard "D" tooling. The increased die height provides 100% more fill than the standard "B" die and 69% more fill than the standard "D" die.

**INCREASED PRODUCTION RATE AND  
BETTER YIELDS=EFFICIENCY**

# TABLET PRESS REPLACEMENT PARTS

Over 250,000 premium tablet press replacement parts in stock and ready for worldwide delivery.

## **Better Quality Parts at a Lower Cost: Is That Even Possible?**

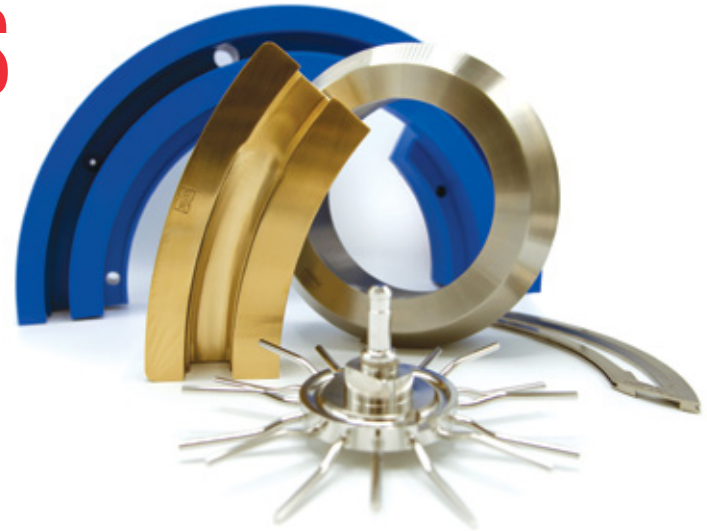
Yes! We offer a wide range of premium tablet press replacement parts, from die locks, cam tracks, and turrets to pressure rollers, feeder assemblies, and more.

As a leading non-OEM parts manufacturer, we ensure our parts meet or exceed OEM specifications, upholding the highest standards of quality and integrity.

## **But we don't stop there:**

**Top-Quality Turrets:** We manufacture superior turrets for nearly every make and model of tablet press on the market, ensuring our turrets are a cut above the rest.

**American Manufacturing:** All our replacement parts and turrets are proudly manufactured in the U.S.A.



**Exceeding Standards:** Our parts consistently meet and often surpass the quality of original equipment manufacturers (OEMs).

**Global Delivery:** We deliver our high-quality parts internationally.

We manufacture premium replacement parts suitable for use with most major brands of tablet presses.

▪ **CADMACH** ▪ **KIKUSUI** ▪ **MANESTY** ▪ **COLTON**  
▪ **KILIAN** ▪ **NATOLI** ▪ **FETTE** ▪ **KORSCH** ▪ **STOKES**

## Did You Know Natoli Tool Steel Quality is Guaranteed?

We ensure the highest quality for our tablet compression tooling by rigorously testing each shipment of steel that enters our facility. Our steel quality control procedures are designed to provide maximum tool life, making our tooling the best in the industry.

We maintain a one-year supply of over 16 different grades of tool steel at our facility in St. Charles, Missouri. This extensive inventory ensures that we always have the steel you need on hand, ready to be customized to your specific product and process requirements.

Why delay production when you can rely on Natoli for prompt, high-quality steel? Contact us today to get the steel you need tomorrow.



**SCAN HERE**

to learn more  
about Tablet Press  
replacement parts  
at [natoli.com](http://natoli.com)



# TABLET COMPRESSION ACCESSORIES

**SCAN HERE**  
to see the available  
accessories in our catalog  
at [natoli.com](http://natoli.com)



## Reduce downtime with the proper accessories!

Natoli publishes the only Tablet Compression Accessories Catalog in the industry. It features hundreds of products to help you clean, maintain, store, and analyze your equipment to prolong tool life, support your investment, and increase productivity.

**Our comprehensive catalog includes:** Dozens of new products to improve the life and product yield of your tablet compression tooling. Hundreds of quality accessories to support the entire tablet compression process. Helpful tips – straight from experts. Additional information to help you get the most from your processing equipment.



- **Set-up**
- **Compression Support**
- **Quality Assurance**
- **Cleaning**
- **Inspection**
- **Polishing**
- **Lubrication**
- **Storage Solutions**





**Natoli's innovative web-based tablet design program lets you design tablets in-house to your exact specifications and requirements.**

- Real-time surface area, volume, and perimeter calculations.
- Real-time geometry validation.
- Simple user-interface with tooltip information and links.
- Online help documentation and walk-throughs.
- Calculates the volume displaced by the addition of a bisect.
- Is supported through most browsers.



## NEED A **BACKUP PLAN?**

### **Natoli-engineered tablet design is always available**

If you are in the process of developing a product, our in-house mechanical drafting engineers have decades of expertise to help you develop an efficient and effective tablet design based on best practices and your manufacturing requirements and restrictions.

Natoli Engineering is recognized for pushing the boundaries of tablet compression technology, and investing in automation and robotics, marking a significant milestone in our ongoing quest for manufacturing excellence.

### **SCAN HERE**

to learn more about  
tablet design and  
TabletCAD at [natoli.com](http://natoli.com)



# ENCAPSULATION MACHINES

ENGINEERED FOR YOUR SUCCESS

## The NCF-45: Perfect Capsules, Every Time!

Designed for the pharmaceutical, nutraceutical, veterinary, cannabis, CBD, and kratom industries, the NCF-45 meets your needs with precision.

## Better Yields = Better Profits

Built to the highest standards, the NCF-45 is a versatile, reliable workhorse. Eliminate missed deadlines, sluggish equipment, and product losses. The NCF-45 ensures consistent, high-quality results, maximizing efficiency and profits.

## The NCF-45 Delivers:

- Ease of Operation
- Fast Changeover
- Higher Production
- Reduced Waste
- Greater Profits



**SCAN HERE**

to learn more about  
the the NCF-45  
at [natoli.com](https://natoli.com)

## Key Features:

- Encapsulates difficult powders and blends.
- Minimizes powder loss for better yields.
- Produces consistent capsule weights at high speeds.
- Option to produce pellets.
- Integrates with a vacuum powder transfer system.
- Optimized change kits for maximum speed.
- Produces up to 45,000 capsules per hour.
- Built for reliability and longer machine life.



# ENCAPSULATION SPARE PARTS & CHANGE KITS

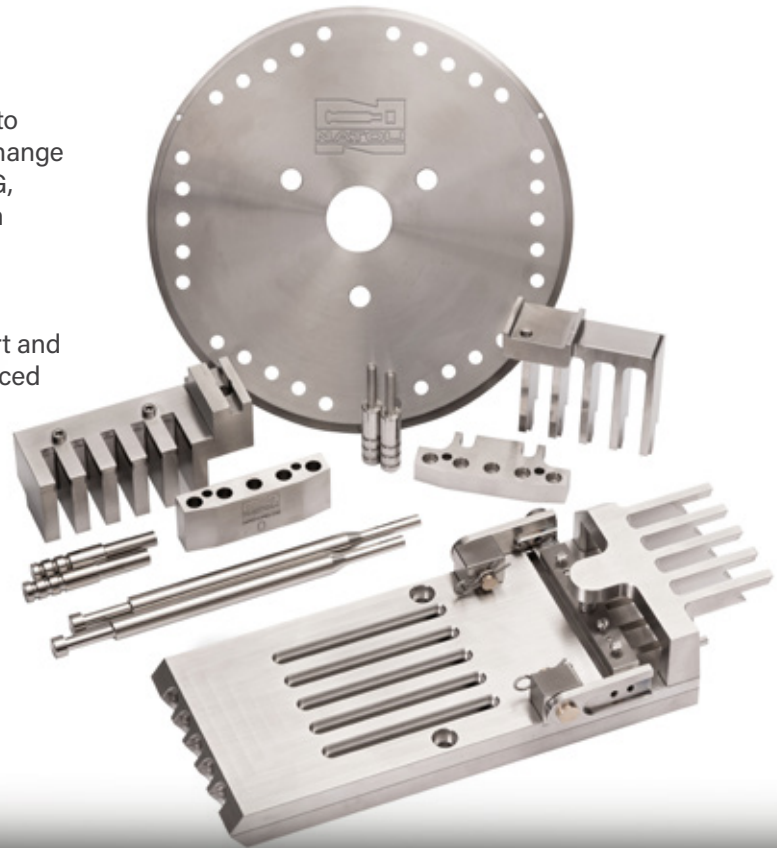
From dosing disks, magazine assemblies and wiper blocks to upper and lower segments, pins, and more. Our premium change and spare encapsulation parts are suitable for use with ACG, Bosch, Capsylon, Bohanan, Sejong and other encapsulation machines to help you get back into production quickly.

## Sample Parts Program

Need a part not found in our catalog? Send us a sample part and we will reverse engineer it and send you the first part produced at a discount rate. Some conditions apply.

## Custom Parts

Each year we custom-make hundreds of parts engineered to our customers specifications. This is a special service we offer to our customers for those hard-to-find change and spare parts.



## SCAN HERE

to learn more about our  
encapsulation spare parts and  
change kits at [natoli.com](https://natoli.com)

# METALLURGY

## Analyzing and Resolving Tooling Issues

We are dedicated to the failure analysis of steel used in the tablet compression tooling industry. We've combined our experience as the world's premier manufacturer of tablet compression tooling with on-site metallurgical failure analysis.

Our state-of-the-art lab and on-site metallurgists provide valuable resources. By using the latest methods and technology, Natoli Metallurgy can provide failure analysis for ANY tooling or other metals used in ANY process.

## BETTER MATERIAL SELECTION OFFERS INCREASED ROI

### Our Metallurgical Services Include:

- Troubleshooting
- Selecting and treating steels to improve tooling longevity.
- Analyzing material chemistry and coatings.
- Troubleshooting tool failure in tool steels and stainless steels.
- Conducting wear testing on metal components.



**SCAN HERE**

to learn more about  
Natoli Metallurgy  
at [natoli.com](http://natoli.com)



# WEAR TESTING ANALYSIS PROVIDES POWERFUL DATA

- Provides you with data to help you select steels and treatments that improve the longevity of your tooling.
- Allow you to weigh tool costs versus wear resistance to maximize productivity and control cost.

## We utilize the ASTM G-65A Wear Test Method:

- Qualitatively ranks materials using standard sand or customer-supplied powder.
- Provides insights into root causes, reassesses steel types, and helps prevent future issues.

# FAILURE ANALYSIS YIELDS SOLUTIONS

Regardless of the manufacturer, failure analysis on your tooling to determine the root cause of breakage; diagnose part issues and provide results and suggestions to reduce future failures in a concise report. (Call out: You will receive a concise report with results and suggestions to reduce future failures.)

**Trust Natoli Metallurgy to enhance your tooling performance and production efficiency.**



You will receive a concise report with results and suggestions to reduce future failures.

# NATOLI SCIENTIFIC

**YOUR PARTNER IN TABLET COMPRESSION EXCELLENCE**

At Natoli Scientific, we leverage our research, experimentation, and tableting expertise to provide proactive solutions for your most challenging tablet compression issues. Our comprehensive services are designed to improve processes, reduce development times, and help you avoid common manufacturing problems such as sticking, picking, capping, and lamination.

With over 50 years of experience in tablet technology, we assist in producing high-quality tablets, capsules, and soft gels for pharmaceutical, nutraceutical, CBD, household,

and industrial applications. Our expert team supports you throughout the entire product lifecycle, from early formulation to late-stage development and manufacturing.

We collaborate closely with our clients to deliver practical solutions that save time and reduce costs in the production process, ultimately benefiting patients and humanity. Whether you're starting with a product concept or troubleshooting an existing product, Natoli Scientific is here to offer solutions and recommendations every step of the way.



**WE GIVE YOU RESULTS,  
NOT PREDICTIONS.**



*"Customer satisfaction is the most important part of our business. We are dedicated to your success and ensuring you reach your goals."*

*~Robert Sedlock,  
Director of Natoli Scientific*

**SCAN HERE**

to learn more about  
Natoli Scientific  
at [natoliscientific.com](https://natoliscientific.com)

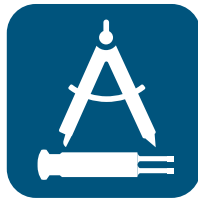




**WE SUPPORT YOU FROM START TO FINISH**



**Production &  
Manufacturing**



**Tablet Press  
Calibration Services**



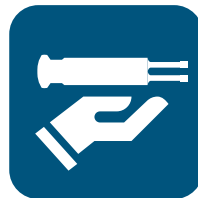
**Data Acquisition  
Systems**



**Formulation  
Development**



**Analytical  
Services**



**Tooling  
Consultation**



**Technical  
Training**

# REGIONAL TECHNICAL CENTERS

PROVIDING THE BEST SERVICE AND EDUCATION TO HELP YOUR BUSINESS FLOURISH!

Natoli's Technical Centers are available to provide customers with quality service and education. Our four regional Technical Centers are located in California, Missouri, New York, and Poland. Our experienced technicians provide support and press and encapsulation parts inventory to these regions of the United States and Europe.

Get a firsthand look at Natoli equipment including tablet presses, analytical equipment, polishing stations, ultrasonic cleaning systems, inspection solutions, and more when you visit a Natoli Regional Technical Center.



*Cypress, CA*



*St. Charles, MO*



*Long Island, NY*



*Szczecin, Poland*



**SCAN HERE**

to learn more about  
our Technical Centers  
at [natoli.com](http://natoli.com)

**CALIFORNIA · MISSOURI · NEW YORK · POLAND**  
QUICK. RELIABLE. KNOWLEDGEABLE.

## REGIONAL LOCATIONS PROVIDE SUPPORT FOR:

### EQUIPMENT HEALTH CHECKS

- Get your equipment back into optimal operating condition
- Equipment assessments with photos and detailed reporting

### EQUIPMENT TROUBLESHOOTING & REPAIR

- Same-day service calls to many locations
- Regularly scheduled maintenance and technical support

### TOOLING, PARTS, & ACCESSORIES FOR SAME-DAY DELIVERY

- Natoli Technical Centers store spare parts inventory to reduce your downtime and shipping costs (let us carry your consumable inventory)
- **All Natoli replacement parts and turrets are manufactured in the United States**
- **Most comprehensive tablet compression and encapsulation accessories in the industry**
- Each regional location has inventory of hundreds of accessories and consumable items such as oils, lubricants,

### TOOL REFURBISHING & MAINTENANCE SERVICES

- Your tooling is inspected, maintained, and polished on a regular basis
- Tooling optimization and design recommendations enhance tool life

### TOOL INSPECTION & VALIDATION

- Increase tooling life with consistent monitoring
- Each Technical Center can provide a 3rd party inspection with reports for your new and in-process tooling
- Appropriate validation documents will be provided

### HANDS-ON TECHNICAL TRAINING

- Training occurs through a combination of hands-on and classroom instruction
- Tablet press, encapsulation, or tooling training courses at your location

### CONSULTING SERVICES

- Best practices and industry standards ensure most effective methods and processes
- Natoli consultants can review your current processes for manufacturing and maintenance, then provide industry best practices and room layout

# NATOLI TRAINING

KNOWLEDGE IS POWER

**SCAN HERE**  
to see our upcoming  
trainings at [natoli.com](https://natoli.com)



**Our training will provide you with the skills and knowledge for tablet manufacturing and encapsulation success.**

Natoli Engineering offers comprehensive Technical Training to equip professionals with the skills and knowledge needed to excel in tablet compression and tooling. Our Technical Training provides hands-on experience with tablet press operation, maintenance, and troubleshooting, ensuring participants gain practical insights into optimizing equipment performance.

Natoli Scientifics Trainings delves deeper into the scientific principles behind tablet manufacturing, covering topics such as formulation, material properties, and advanced compression techniques. Both training programs are led by industry experts and tailored to meet the specific needs of pharmaceutical, nutraceutical, and related industries, empowering participants to enhance their production processes and achieve superior results.



**Can't come to St. Charles, Telford, PA, or Poland? No problem, we can come to you and provide training at your facility.**

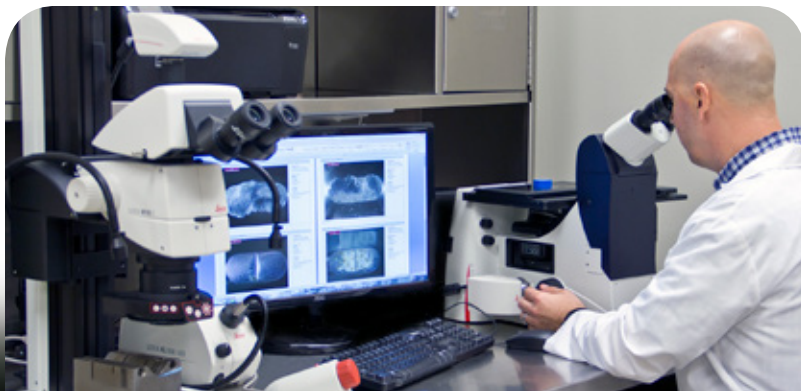
# THE KNOWLEDGE CENTER

Explore Natoli's Comprehensive Resource Center: Your Go-To Hub for Tablet Compression Expertise and Troubleshooting Solutions

Natoli's resource center is an invaluable repository for professionals in the tablet compression industry, offering a wealth of whitepapers and articles authored by Natoli experts. This comprehensive collection grows every year and is designed to educate and provide troubleshooting tips across the entire spectrum of tablet production, from formulation to tooling.

Access in-depth analyses, best practices, and innovative solutions that address common challenges and enhance operational efficiency. Whether you're dealing with formulation complexities or seeking guidance on optimizing tooling performance, Natoli's expertly crafted resources serve as an essential guide for improving tablet manufacturing processes.

**WHILE YOU'RE BUSY DOING BUSINESS,  
WE'RE BUSY DOING RESEARCH**



**SCAN HERE**  
to learn access our  
Resource Library  
at [natoli.com](http://natoli.com)



# CUSTOMER EXPERIENCE TEAM

**At Natoli, our Customer Experience Team provides unparalleled support to clients worldwide, leveraging over 50 years of technical expertise in the tablet compression industry.** This seasoned team is committed to ensuring that every customer receives personalized, comprehensive assistance tailored to their unique needs.

Whether you're facing a complex formulation challenge or require guidance on optimizing tooling performance, our experts are readily available to offer insights and solutions drawn from decades of hands-on experience and innovation.

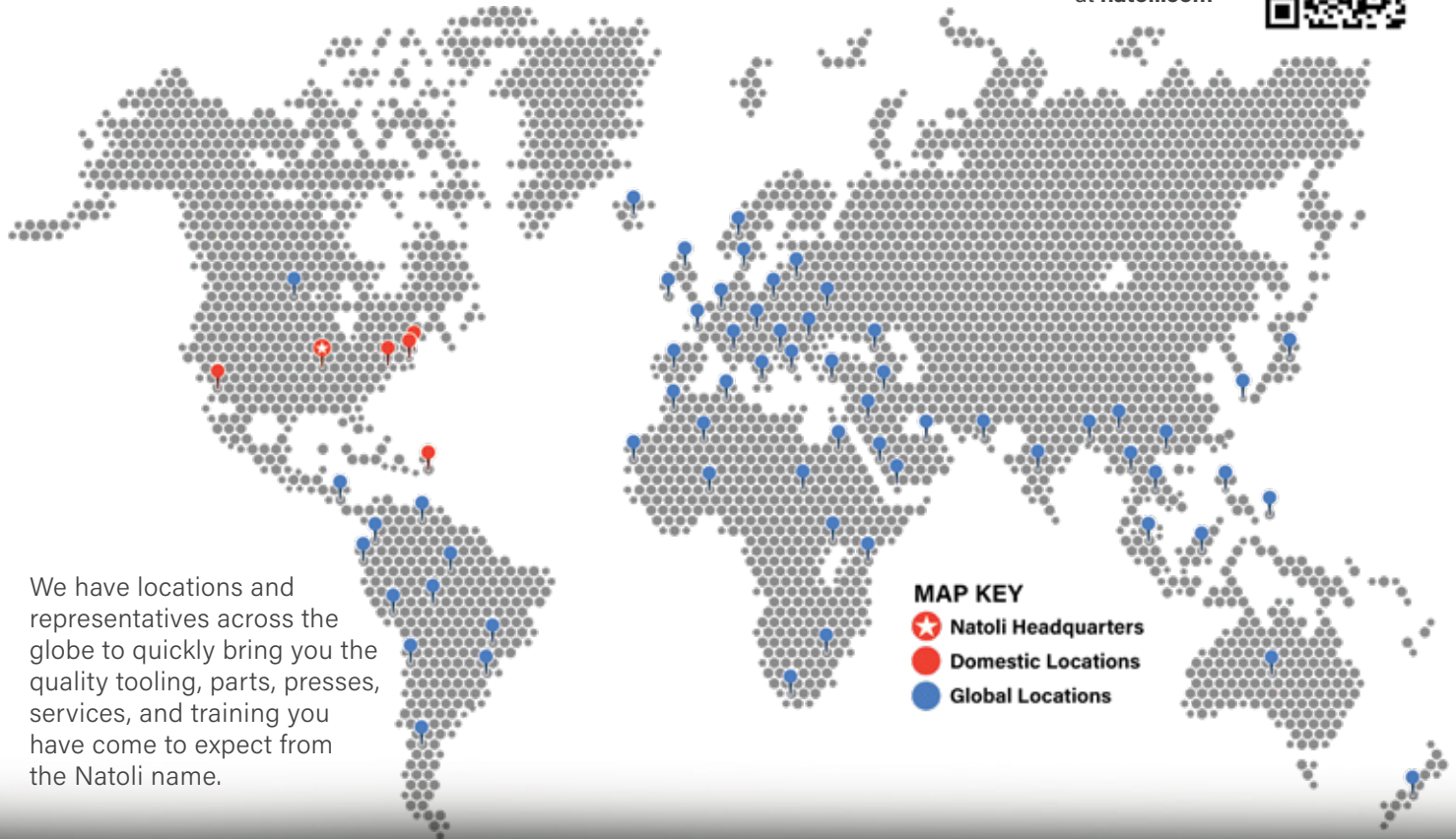
Natoli's extensive history in the industry means that our customers benefit from a deep well of knowledge and proven strategies. Our team doesn't just offer support; they partner with you to understand your specific requirements and objectives, delivering practical solutions that enhance efficiency and product quality.

From troubleshooting production issues to providing ongoing technical training and resources, Natoli's Customer Experience Team is your trusted ally in achieving manufacturing excellence and maintaining a competitive edge in the global market.



# GLOBAL LOCATIONS

**SCAN HERE**  
to see our list of global  
distributors/representatives  
at [natoli.com](http://natoli.com)



We have locations and representatives across the globe to quickly bring you the quality tooling, parts, presses, services, and training you have come to expect from the Natoli name.

## MAP KEY

- Natoli Headquarters
- Domestic Locations
- Global Locations



*YOU DEMAND. WE DELIVER.*  
**NATOLI ENGINEERING COMPANY, INC.**  
natoli.com • info@natoli.com • +1 636.926.8900